



INSTITUT INTERNATIONAL DU FROID
INTERNATIONAL INSTITUTE OF REFRIGERATION



ENZYMATIC HYDROLYSIS OF COD HEADS

– *effect of freezing and thawing on the quality
and composition of protein hydrolysates*

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CONTENT

- Background for the study
- Measurement and methods
- Results and discussion
- Conclusion and further work



FOOD GAP



71 % of the earth is water.....



..... but only 2 % of the world food production comes from the ocean



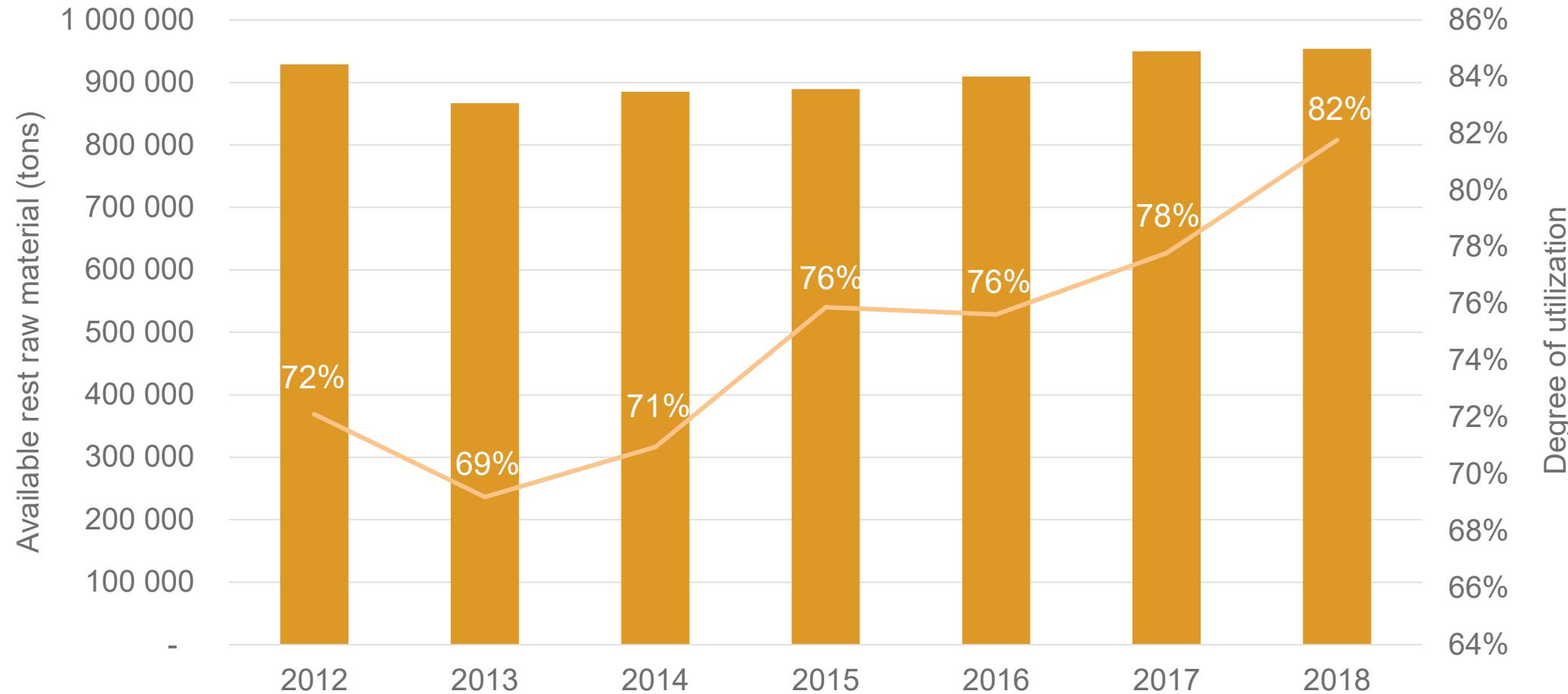
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...When discards prior to landing are included, 35 percent of global catches are lost or wasted and therefore not utilized...



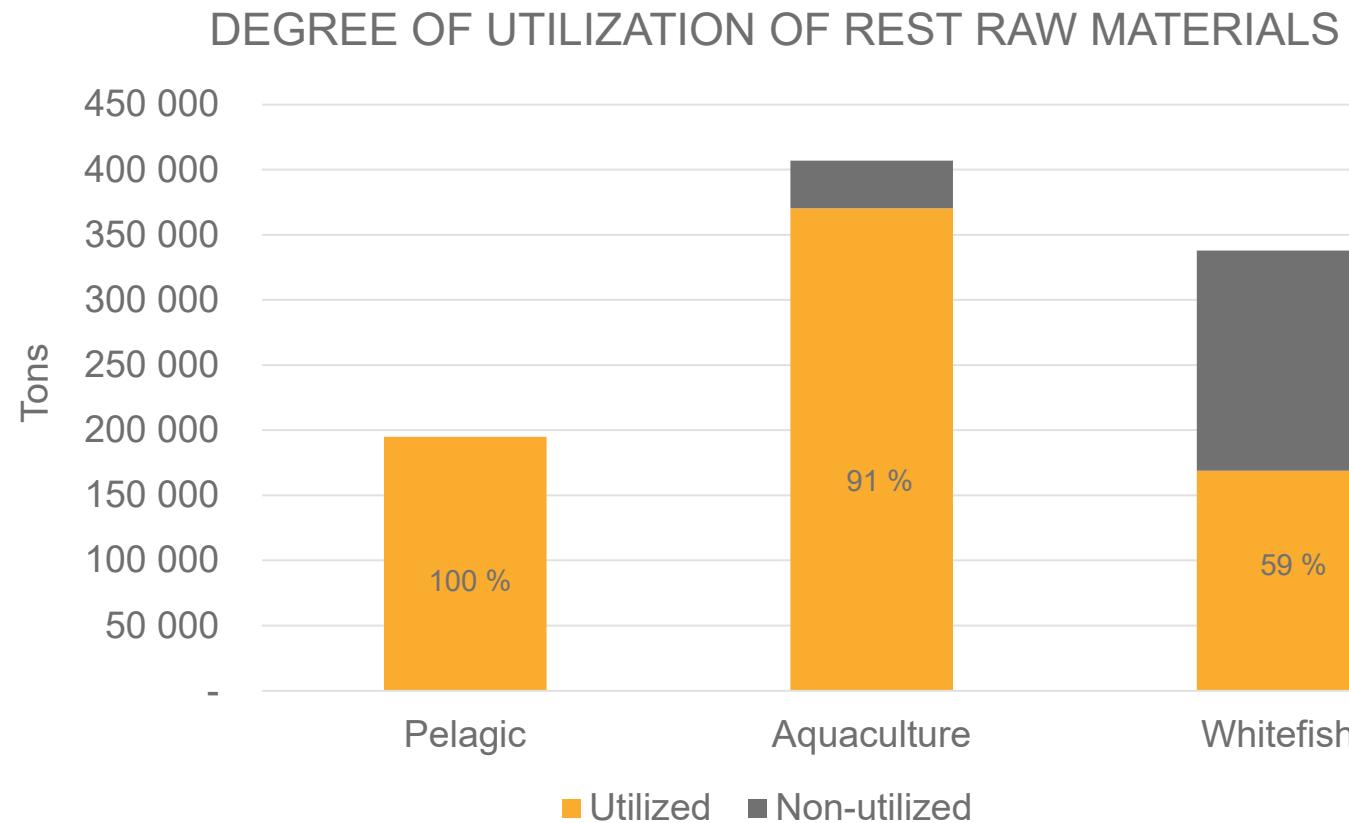
MARINE REST RAW MATERIAL IN NORWAY



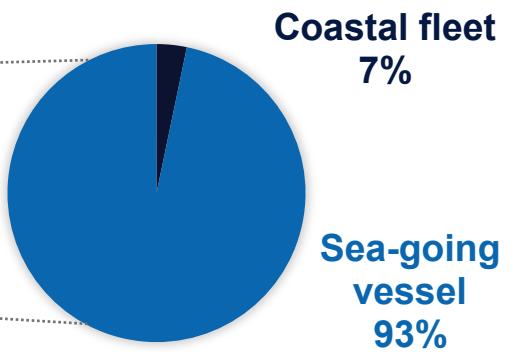
Source: Richardsen, R., Myhre, M., Nystøyl, R., Strandheim, G., & Martinussen, A. (2019). Analyse marint restråstoff 2018 - Tilgang og anvendelse av marint restråstoff i Norge.



MARINE REST RAW MATERIAL IN NORWAY



DISTRIBUTION OF THE
NON-UTILIZED RAW
MATERIAL



Source: Richardsen, R., Myhre, M., Nystøyl, R., Strandheim, G., & Martinussen, A. (2019). Analyse marint restråstoff 2018 - Tilgang og anvendelse av marint restråstoff i Norge.

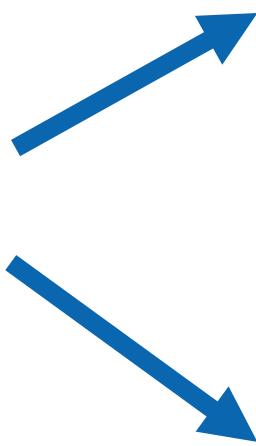


THE POTENTIAL IN THE NON-UTILIZED RAW MATERIAL



Non-utilized whitefish rest raw materials

**131 700 ton
(2018)**



6 600 ton lipids



~ 14 million people could get their daily recommended intake (250 mg EPA + DHA) for a whole year



18 500 ton protein



~ 0.8 million people could get their daily requirement of proteins for a whole year



COD HEADS

- Traditionally dried
- Unstable markets
- Can we make high quality proteins?



A close-up, slightly blurred photograph of several dried fish heads hanging from strings. The fish have large, dark, bulging eyes and a textured, wrinkled skin. The lighting highlights the contours of their faces and the texture of the dried flesh.

MEASUREMENTS AND METHODS

RAW MATERIAL

- Atlantic cod (*Gadus morhua*, n = 40) caught by local fishermen in the Trondheim Fjord
- Fresh heads were stored at 4 °C overnight before processing
- After overnight cold storage, three kg of heads were used for hydrolysis (**FH**) the rest were frozen



FREEZING

- Whole or minced heads were frozen in an impingement freezer with air temperature of -37 °C for ~ 25 min
- Samples were stored at -20 °C for 20-21 days before thawing



THAWING

- **Whole heads** were thawed in air at 4 °C for 20 hours (**WH-A**) or in water at 6-10 °C for 3 hours (**WH-W**) before mincing and subsequent hydrolysis
- **Minced heads** were thawed in air at 4 °C for 20 hours (**MH-A**) or in water at 6-10 °C for 30 minutes (**MH-W**) before hydrolysis

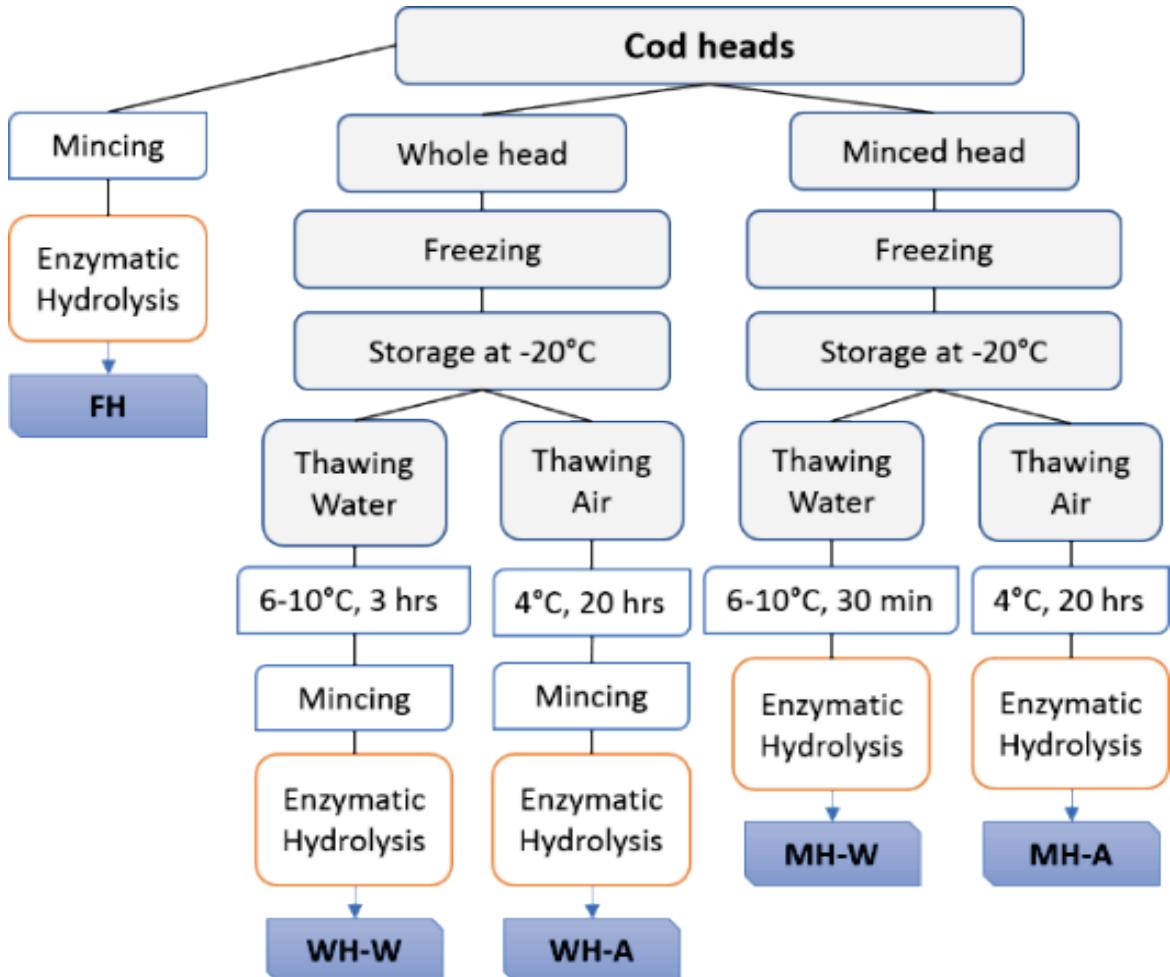
ENZYMATIC HYDROLYSIS

- Minced cod heads from one of the five treatments were mixed with preheated water (ratio 1:1) in a reactor placed in a water bath (~ 50 °C)
- The hydrolysis experiment started when the mixture reached 50 °C by addition of 0.1 % Protamex® and ran for 1 hour before inactivation (90 °C)



MEASUREMENTS

- Hydrolysis yields
- Chemical composition
- Sensory quality

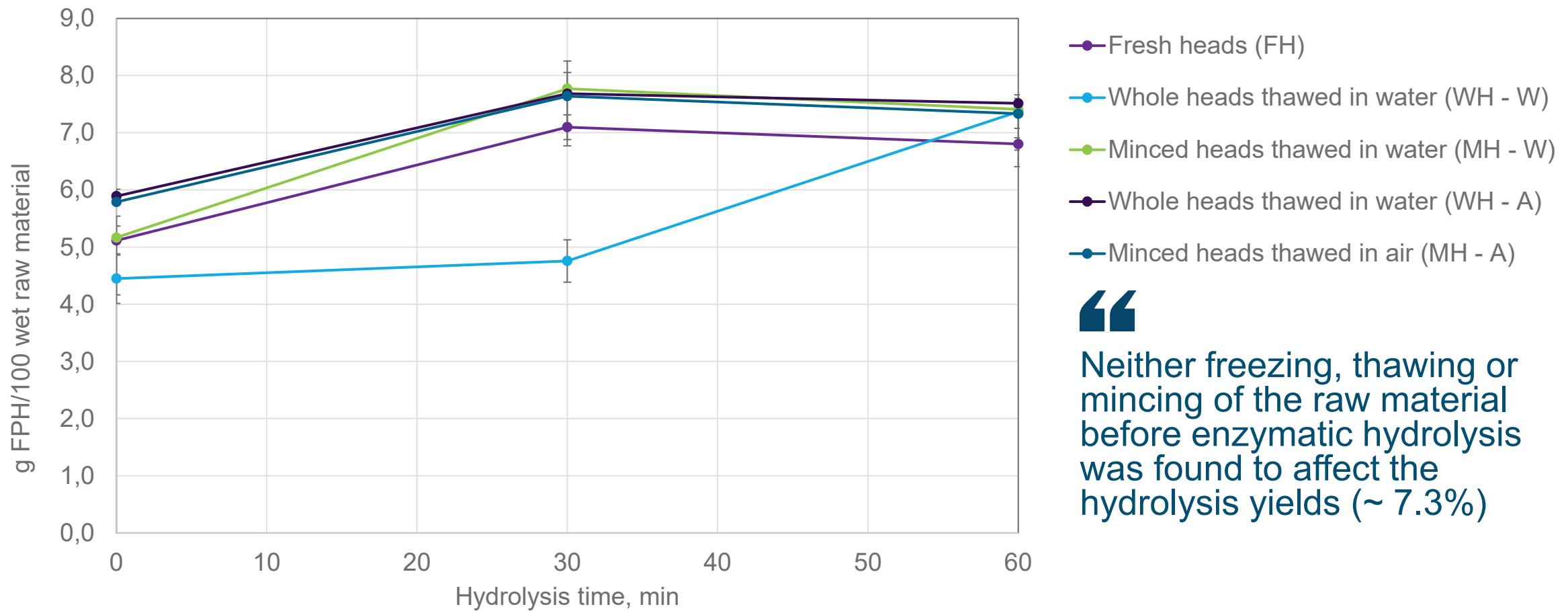


A close-up, slightly blurred photograph of several dried fish heads hanging from strings. The fish heads are light brown and tan, showing their skeletal structures and dried skin. The background is out of focus.

RESULTS AND DISCUSSION



HYDROLYSIS YIELDS



- Fresh heads (FH)
- Whole heads thawed in water (WH - W)
- Minced heads thawed in water (MH - W)
- Whole heads thawed in water (WH - A)
- Minced heads thawed in air (MH - A)

“

Neither freezing, thawing or mincing of the raw material before enzymatic hydrolysis was found to affect the hydrolysis yields (~ 7.3%)

COMPOSITION FPH

Sample	Protein (g/100g) (n = 8)	Lipids (g/100g) (n = 4)	Ash (g/100g) (n = 4)	Water (g/100g) (n = 4)
FH-60	82.3 ± 1.0 ^b	0.4 ± 0.1 ^a	10.4 ± 0.3 ^c	2.3 ± 0.2
WH-W-60	84.4 ± 0.3 ^d	0.4 ± 0.1 ^a	8.9 ± 0.2 ^a	2.7 ± 0.3
MH-W-60	82.7 ± 0.5 ^{bc}	0.5 ± 0.1 ^a	9.7 ± 0.4 ^b	3.8 ± 0.4
WH-A-60	81.0 ± 1.0 ^a	0.7 ± 0.1 ^b	9.8 ± 0.3 ^{bc}	2.9 ± 0.7
MH-A-60	83.5 ± 0.3 ^c	0.4 ± 0.1 ^a	9.9 ± 0.3 ^{bc}	2.7 ± 1.5
p-value	0.000	0.002	0.000	0.131

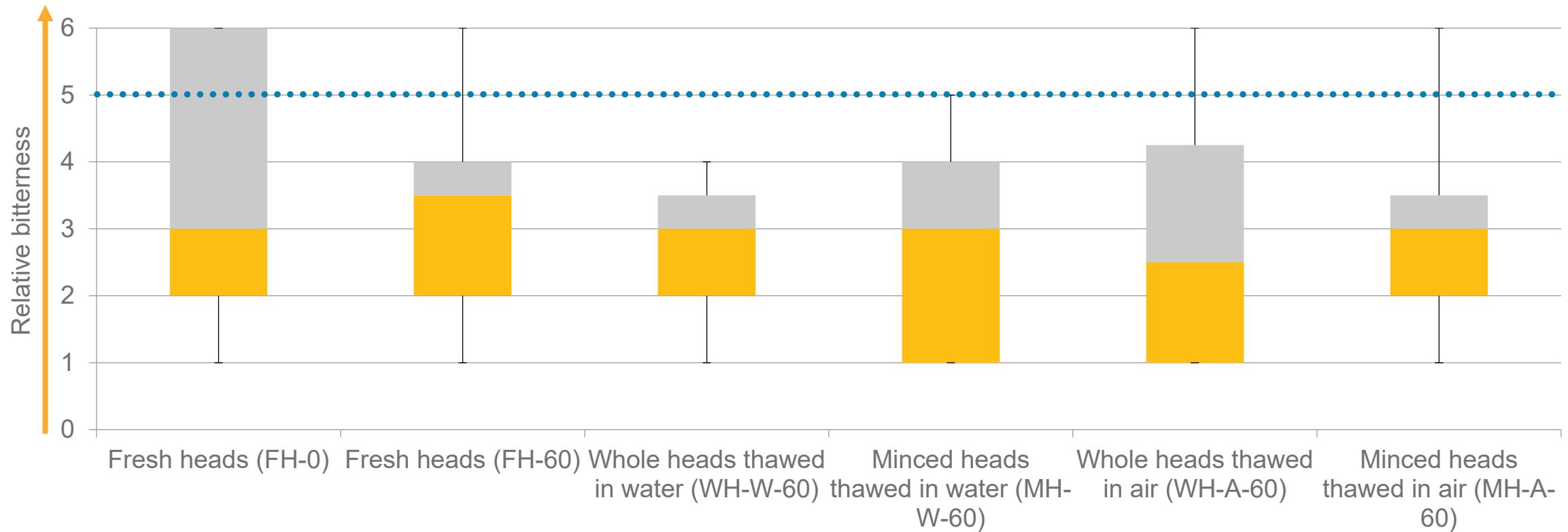
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All FPH analysed in this study had similar and desirable chemical compositions regardless of their pre-treatments (mincing, freezing, thawing), and could be used as valuable components in foods



SENSORY EVALUATION

..... Standard caffeine solution (0.027%)



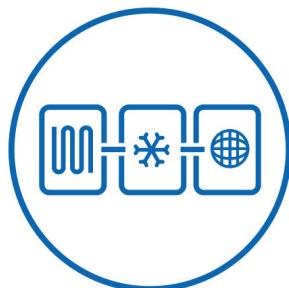
CONCLUSIONS AND FURTHER WORK

- The results show that mincing and freezing of cod heads can be a viable option for on board preservation of rest raw materials with no known negative effects on the quality of FPH
- The FPH from all treatments gave a yield of 7.3%, had high protein content 81-84%, were water soluble and had acceptable taste and smell
- Further work is needed to investigate how this (preservation and/or processing) can be solved on board a commercial - *experiments planned for autumn 2020*





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6th IIR Conference on Sustainability
and the Cold Chain

ICCC 2020
NANTES - FRANCE
AUGUST 26-28



Thank you

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