



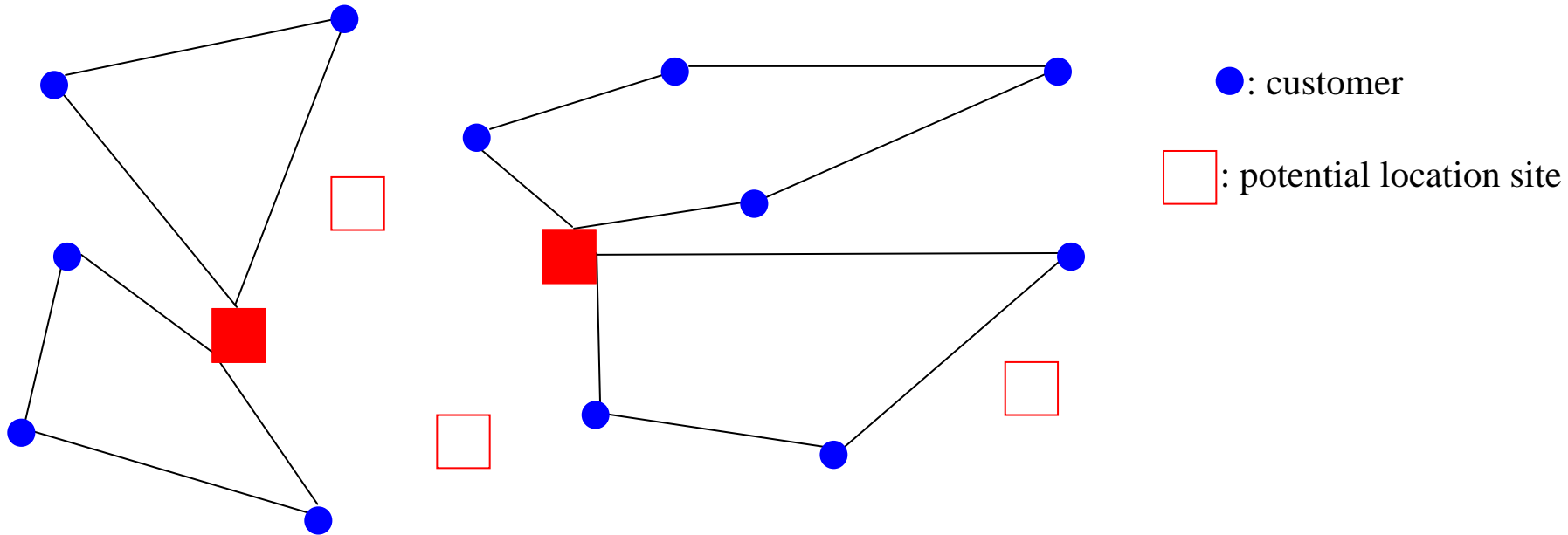
# **NEW HYBRID HEURISTICS FOR A LOCATION-ROUTING PROBLEM**

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# The capacitated location-routing problem (CLRP)



Determine simultaneously a set of depot locations and a set of collection routes to serve a set of customers

in order to

- Minimize the total cost : fixed cost + transportation cost
- Satisfy capacity requirements

## Litterature review

- Early papers:

  - Chan and Hearn (1977) :

  - Laporte and Nobert (1981)

- CLRP :

  - Wu, Low and Bai (2002)

  - Prins, Prodhon, Wolfler-Calvo (2006, 2007)

- Survey :

  - Nagy, Salhi (2007)

# A four-index formulation of the CLRP

## Notation :

Define on a graph :  $G = (V \cup W, E)$  where

$V$ : potential location sites for the depots

$W$ : set of customers

$C = (c_{ij})$  : cost matrix

$d_i$  : demand of customer  $i$

$Q$  : vehicle capacity

$\bar{Q}$  : depot capacity

At most  $m$  depots are opened

Variables :

$$x_{ij}^{kf} = \begin{cases} 1 & \text{if vehicle } k \text{ based at depot } f \text{ travels directly from } i \text{ to } j \\ 0 & \text{otherwise} \end{cases}$$

$$y_f = \begin{cases} 1 & \text{if a depot is located in } f \\ 0 & \text{otherwise} \end{cases}$$

$$\text{Minimize} \quad \sum_f C_f y_f + \sum_i \sum_j \sum_k \sum_f c_{ij}^{kf} x_{ij}^{kf}$$

subject to

$$\sum_j \sum_k \sum_f x_{ij}^{kf} = 1 \quad \forall i \in W$$

$$\sum_i x_{il}^{kf} - \sum_j x_{lj}^{kf} = 0 \quad \forall l \in W; \forall k, f$$

$$\sum_{i \in S} \sum_{j \in S} x_{ij}^{kf} \leq |S| - V(S) \quad S \subset W, 2 \leq |S| \leq (n-2); \forall k, f$$

$$\sum_i \sum_f x_{fi}^{kf} \leq 1 \quad \forall k$$

$$\sum_k \sum_i d_i \sum_j x_{ij}^{kf} \leq \bar{Q} y_f \quad \forall f$$

$$\sum_f y_f \leq m$$

$$x_{ij}^{kf} = 0 \text{ or } 1, y_f = 0 \text{ or } 1$$

If we fix the location variables  $y_f$  :

$$\text{Minimize} \quad \sum_i \sum_j \sum_k \sum_f c_{ij}^{kf} x_{ij}^{kf}$$

subject to

$$\sum_j \sum_k \sum_f x_{ij}^{kf} = 1 \quad \forall i \in W$$

$$\sum_i x_{il}^{kf} - \sum_j x_{lj}^{kf} = 0 \quad \forall l \in W; \forall k, f$$

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$$\sum_i \sum_f x_{fi}^{kf} \leq 1 \quad \forall k$$

$$\sum_k \sum_i d_i \sum_j x_{ij}^{kf} \leq \bar{Q} \quad \forall f$$

$$x_{ij}^{kf} = 0 \text{ or } 1$$

→ MDVRP

If we fix the customers served by vehicle  $k$  :

$$z_{kf} = \begin{cases} 1 & \text{if the route of vehicle } k \text{ is rooted at depot } f \\ 0 & \text{otherwise} \end{cases}$$

$$\text{Minimize} \quad \sum_f C_f y_f + \sum_k \sum_f \bar{c}_{kf} z_{kf}$$

subject to

$$\sum_{k \in R(i)} \sum_f z_{kf} = 1 \quad \forall i \in W$$

$$\sum_f z_{kf} \leq 1 \quad \forall k$$

$$\sum_k D_k z_{kf} \leq \bar{Q} y_f \quad \forall f$$

$$\sum_f y_f \leq m$$

$$z_{kf} = 0 \text{ or } 1, y_f = 0 \text{ or } 1$$



If we restrict the set of routes s.t.

each customer is served by one and only one vehicle :

$$\text{Minimize} \quad \sum_f C_f y_f + \sum_k \sum_f \bar{c}_{kf} z_{kf}$$

subject to

$$\sum_f z_{kf} = 1 \quad \forall k$$

$$\sum_k D_k z_{kf} \leq \bar{Q} y_f \quad \forall f$$

$$\sum_f y_f \leq m$$

$$z_{kf} = 0 \text{ or } 1, y_f = 0 \text{ or } 1$$

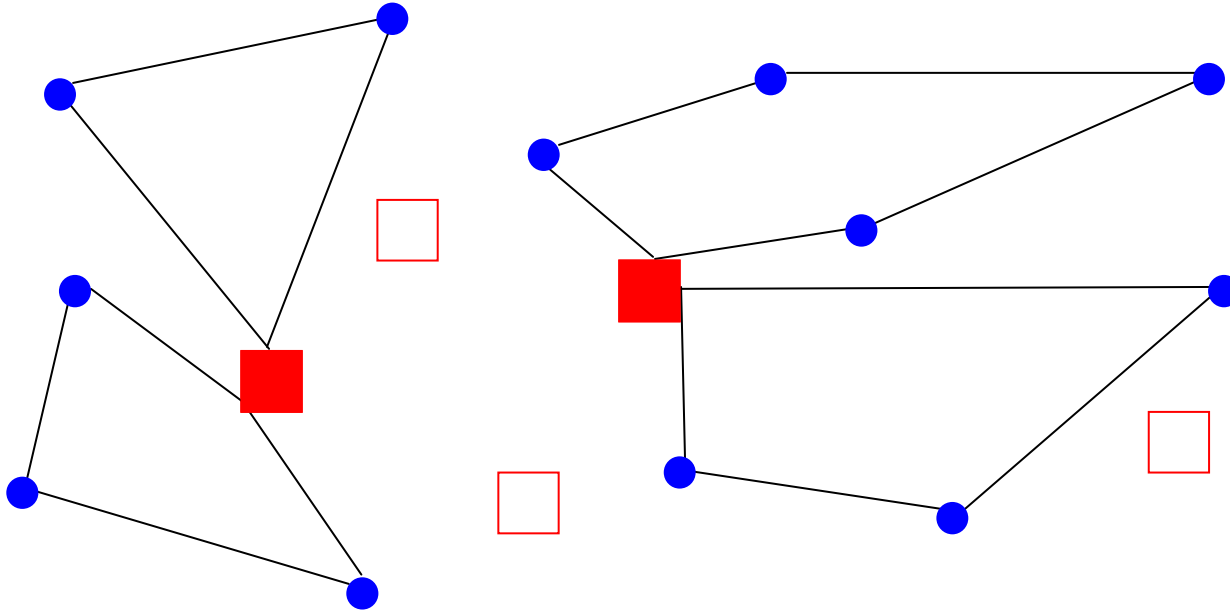
→ CPLP

# A generic heuristic approach for the CLRP

**Phase I** Solve a MDVRP  $\rightarrow$  a set of collection routes

**Phase II** Solve a CPLP  $\rightarrow$  a set of opened depots

## Phase I : Routing phase



Adapted version of TS algorithm (Cordeau, Laporte, Gendreau)

## Phase II : Location phase

### Capacitated Plant Location Problem

$$\text{Minimize} \quad \sum_f C_f y_f + \sum_k \sum_f \bar{c}_{kf} z_{kf}$$

subject to

$$\sum_f z_{kf} = 1 \quad \forall k$$

$$\sum_k D_k z_{kf} \leq \bar{Q} y_f \quad \forall f$$

$$\sum_f y_f \leq m$$

$$z_{kf} = 0 \text{ or } 1, y_f = 0 \text{ or } 1$$

*Number of vehicles used set in the solution of the MDVRP*

# A basic heuristic approach for the CLRP

**Phase 0** Feasible solution

**Phase I** *Routing phase*

Solve the MDVRP using a TS algorithm

**Phase II** *Location phase*

Solve the CPLP using an exact algorithm

If the set of opened depots differs, Go to Phase I

# LRGTS for the CLRP (Prins et al.)

**Phase 0** Feasible solution

**Phase I** *Location phase*

If solution not improved

Create routes based on edge frequencies

Solve the CPLP using a Lagrangean heuristic

**Phase II** *Routing phase*

Solve the MDVRP using GTS and LS

Go to Phase I for Max Iteration

# Computational Results

30 classical instances for the mono-objective CLRP

Customers	Facilities	Basic algorithm		LRGTS	
		Dev.	CPU*	Dev.	CPU**
20	5	0.28	0	0.16	0
50	5	2.07	1	1.53	1
100	5	2.90	3	1.96	5
100	10	6.17	7	2.58	13
200	10	2.41	50	1.81	63

\* : PIV 2.7 GHz

\*\* : PIV 2.4 GHz

# An improved heuristic approach for the CLRP

**Phase 0** Feasible solution

**Phase I** *Routing phase*

Solve the MDVRP using a TS algorithm

**Phase II** *Location phase*

Solve the CPLP using an exact algorithm

If the set of facilities differs, Go to Phase I

else if  $\exists$  a feasible solution for the CPLP and  $m > 1$ ,  
 $m = m - 1$  and go to Phase II



# An improved heuristic approach for the CLRP

**Phase 0** Feasible solution

**Phase I** *Routing phase*

Solve the MDVRP using a TS algorithm

**Phase II** *Location phase*

Solve the CPLP using an exact algorithm

If the set of facilities differs, Go to Phase I

else if  $\exists$  a feasible solution for the CPLP and  $m > 1$ ,

$m = m - 1$  and go to Phase II

else go to Phase III

**Phase III** *Route selection phase*

Solve the route selection problem

Reinitialize the value of  $m$

go to Phase II

## Phase III : Route selection phase

### Route Selection Problem

$$a_{ij} = \begin{cases} 1 & \text{if route } j \text{ visited customer } i \\ 0 & \text{otherwise} \end{cases}$$

$$x_j = \begin{cases} 1 & \text{if route } j \text{ is selected} \\ 0 & \text{otherwise} \end{cases}$$

$$\min \sum_i c_i x_i$$

s.t.

$$\sum_j a_{ij} x_j = 1 \quad \forall i \in I$$

$$\sum_i x_i \leq p$$

$$x_i \in \{0, 1\}$$

# Computational Results

30 classical instances for the mono-objective CLRP

Customers	Facilities	Basic algorithm		Improved algorithm		Improved algorithm +gap		LRGTS	
		Dev.	CPU*	Dev.	CPU*	Dev.	CPU*	Dev.	CPU**
20	5	0.28	0	0.00	124	0.00	114	0.16	0
50	5	2.07	1	0.07	240	0.24	205	1.53	1
100	5	2.90	3	0.83	620	0.88	482	1.96	5
100	10	6.17	7	1.17	1529	1.96	1148	2.58	13
200	10	2.41	50	0.37	7789	1.29	5584	1.81	63

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Improved alg. : 23 new best solutions

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