## Carbon dioxide Capture and Sequestration System for Natural Gas Supply System

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Among fossil fuels, natural gas has the lowest  $CO_2$  emission intensity. Further, switching fuel from coal or oil to natural gas leads to reductions in  $CO_2$  emissions. However, in the long term, if the carbon dioxide capture and sequestration (CCS) method is employed for coal, and further, oil is used only as a raw material, natural gas could have a higher  $CO_2$  emission intensity than coal or oil, especially if CCS is not employed for natural gas. This report presents a CCS system for natural gas supply system and introduces the technologies of micro-bubbling  $CO_2$  injection and a high-efficiency co-generation with  $CO_2$  capture for realizing the CCS system.

Figure 1 shows the current natural gas supply system. Natural gas is produced from natural gas reservoirs, transported by pipelines or as liquefied natural gas (LNG), and consumed at the natural gas consumers. At the natural gas reservoir side,  $CO_2$  is generated as an associated gas. Further, at the natural gas consumer side,  $CO_2$  is generated when it reacts with oxygen. In many cases, the  $CO_2$  generation reaction is air combustion. Today, most of the generated  $CO_2$  is emitted to the atmosphere.  $CO_2$  is also generated during transportation because pipeline transportation requires energy for compression while LNG transportation requires energy for liquefaction and shipping. However, the amount of  $CO_2$  generated from transportation is much smaller than that from the natural gas consumers and reservoirs, and hence,  $CO_2$  emission by natural gas transportation can be considered to be negligible.

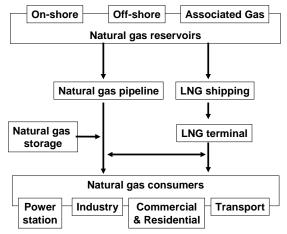


Figure 1 Natural gas supply system

Figure 2 shows the CCS system for natural gas supply system.  $CO_2$  generated at the reservoirs and natural gas consumers is captured, transported by pipelines or as liquid  $CO_2$  (LCO<sub>2</sub>), and sequestrated from the atmosphere. When the financial penalty for  $CO_2$  emissions to the

atmosphere is small, it is important to develop  $CO_2$  sequestration technologies that can generate revenue.  $CO_2$ -enhanced oil recovery ( $CO_2$ -EOR) and the usage of  $CO_2$  as raw materials are considered as examples of such a technology. When the financial penalty for  $CO_2$  emissions becomes sufficiently large, commercial  $CO_2$  underground storage will become prevalent.

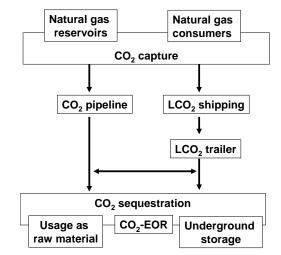


Figure 2 CCS system for natural gas supply system

Tokyo Gas is developing a micro-bubbling  $CO_2$  underground injection system in collaboration with the Research Institute of Innovative Technology for the Earth (RITE) and Kyoto University. By using this technology,  $CO_2$  will dissolve in water or oil more easily than current injection technologies. Moreover, this technology will increase the possible number of  $CO_2$ -EOR sites and  $CO_2$  underground storages to aquifers.

Table 1 shows the performance of co-generation systems with and without  $CO_2$  capture. The current technology comprises 5-MW and 8-MW gas engines (GE) without  $CO_2$  capture, while 3-MW molten carbonate fuel cells (MCFCs) with  $CO_2$  capture represents the future technology. Tokyo Gas is developing a  $CO_2$  capturing technology for MCFCs. 8-MW GE + FC represents a combination system of 5-MW GE without  $CO_2$  capture and 3-MW MCFC with  $CO_2$  capture.

	5MW GE	8MW GE	3MW MCFC	8MW GE+FC*
CO <sub>2</sub> Capture	without	without	with	partially with
Electric output (kW)	5,200	7,800	3,000	8,200
Electric efficiency (%)	48.5	48.5	51.5	50.8
Steam efficiency (%)	14.8	14.8	7.0	12.2
Hot water efficiency (%)	21.6	21.6	0.0	14.0
Total efficiency (%)	84.9	84.9	58.5	77.1
CO <sub>2</sub> emission intensity (kg-CO <sub>2</sub> /kWh)	0.41	0.41	0.01	0.21

Table 1 Co-generation systems with and without CO<sub>2</sub> capture

\* 8MW GE+FC is combination of 5MW GE and 3MW MCFC with CO<sub>2</sub> capture. For 8,000h operatic MCFC operates 8,000h as base load and GE operates 4,800h as adjusting load.

In this paper, we will discuss the value-chain assessment of CCS system for natural gas supply system and provide further information on the two technologies introduced here.