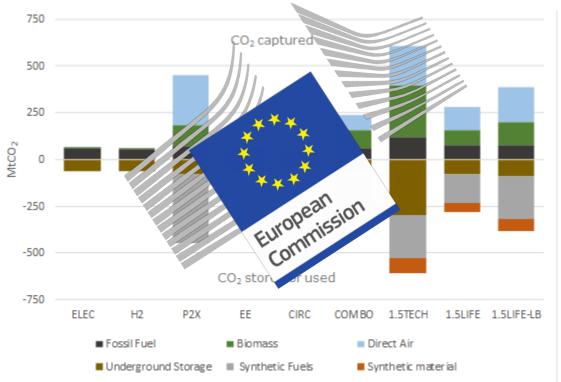
ON CCU(S) Jaap Vente Mission Innovation Session 19 – 20 June 2019

EGN TNO

innovation for life



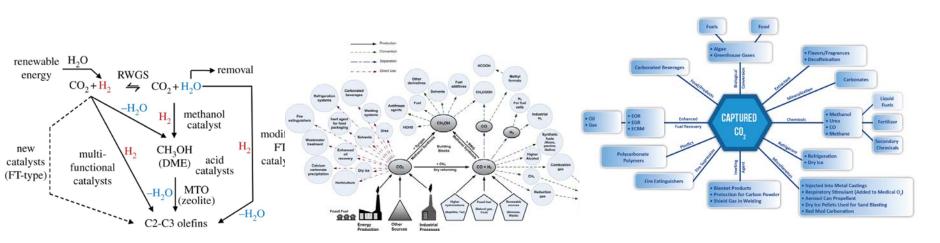
SCENARIO ANALYSIS RESULTS FOR CCUS



- CCS will be required to reduce emissions of any remaining fossil fuels use (power sector, industry)
- In the case of higher ambition targets, CCS combined with biomass is required to generate negative emissions
- It also seems necessary for certain hard to decarbonize industrial processes
- CCU synthetic fuels and materials (e.g. in plastics) are also seen as options



CONVERTING CO₂



Royal Society

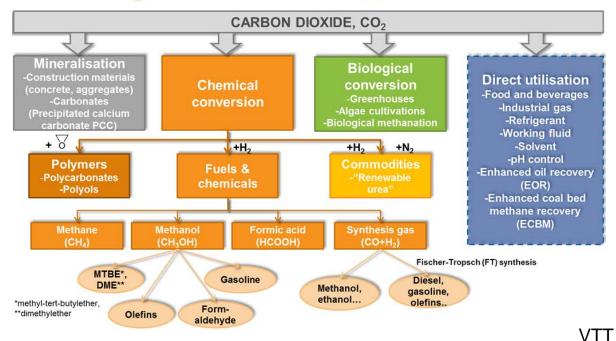
Science direct

Smart spec platform

ECN) **TNO** innovation for life

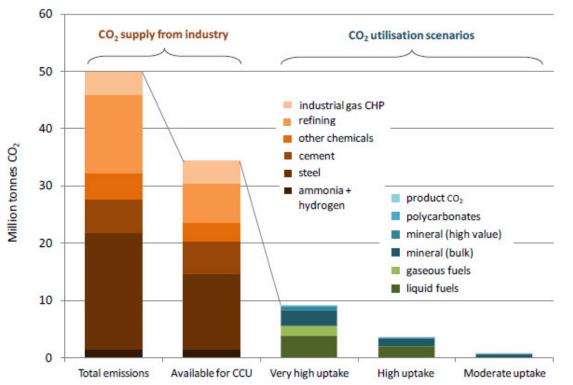
MAIN ROUTES

Main CO₂ utilisation routes and applications



ECN > **TNO** innovation for life

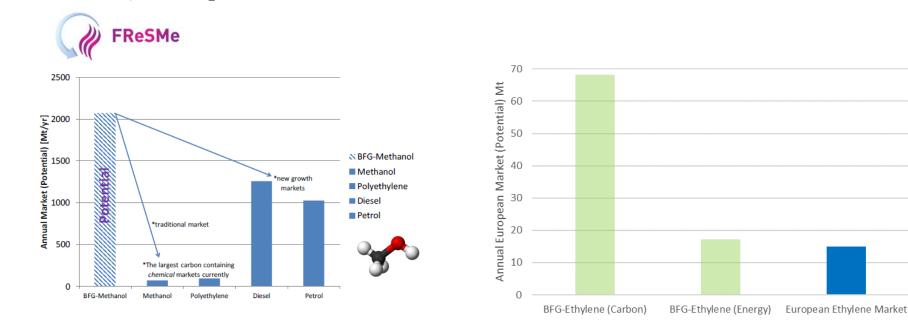
POTENTIAL





PRODUCTION POTENTIAL: CO₂-BASED

> Annual global CO₂-production in steel industry vs. current annual markets





MANY INITIATIVES



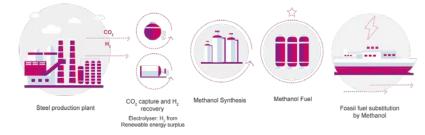


CRI Methanol

Covestro Polyols

H2020 Steelanol





H2020 FReSMe project



CHALLENGES

- > Often renewable H₂ required
- Most often other options are economic more favourable
- > Climate benefits are questioned
- Many routes are still in infancy





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ENERGY CONTAINING RESIDUAL STREAMS

- > Unique feature of current steel making processes
- > Presence of diluted energy containing streams

Gas type	CO ₂	СО	N ₂	H_2	CH ₄	LHV (MJ/Nm ³)
BFG	22	22	49	4		3.2
BOFG	14	57	14	3		7.5
COG	2	5	7	62	24	15.3

10Mt/year Iron&Steel Mill, see IEAGHG report on Iron&Steel, http://www.ieaghg.org/docs/General_Docs/Reports/2013-04.pdf

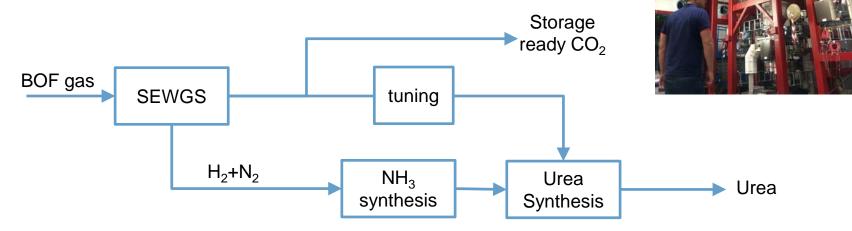
- BFG Blast Furnace Gas
- BOFG Basic Oxygen Furnace gas
- COG Cokes Oven gas

CURE CO₂ to Urea



ENERGY TO VALUE ADDED CHEMICALS

- > Currently energy is used for electricity production
- After STEPWISE technology
 - N₂ goes with the H₂
 - > Treated BOF gas has the right H_2/N_2 ratio for ammonia synthesis

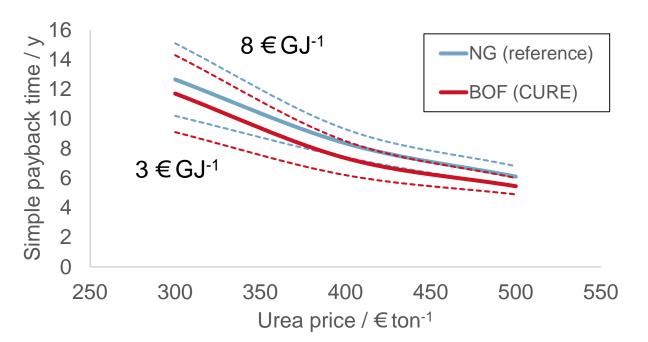


CURE CO_2 to Urea



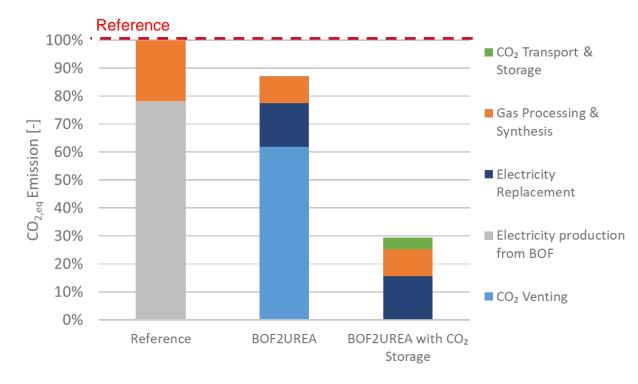
BUSINESS CASE

- Comparable economics for natural gas based and BOF-gas based urea
- Urea pays for capture technology, storage ready CO₂ as side product



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LIFE CYCLE ANALYSIS



- Global Warming Potential (GWP) reduction of ~13% without CO₂ Storage.
- 70% CO_{2,eq} avoided if deployed with storage and transport.
- Electricity consumption is the primary source of remaining CO_{2,eq.}

> THANK YOU FOR YOUR ATTENTION

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