

# Where Industry meets Data Science

Using data for specific purposes within the Offshore wind industry



# DIGITALIZATION & DATA ANALYTICS

## 22GW

We manage over 22GW of real-time operational data from solar PV, wind and storage assets

## >7.9TWh

Our data-driven energy efficiency implementation services have saved over 7.9TWh over the last 3 years

## >12500

Our analysts review over 12,500 wind, solar and grid sensors each week

## >99%

DNV GL's Smart Cable Guard detects the location of electrical cable network failures with an accuracy of greater than 99% and can prevent 65% of such failures

# WIND



**65GW**

We have analysed over 65GW of operational wind projects

**2400+**

We conduct over 2,400 wind inspections each year

**1GW**

We are technical advisor to the lenders on Fosen, the world's largest onshore wind farm at 1GW

**90%**

90% of certified offshore wind farm projects utilized our project certification

**No. 1**

Our BLADED tool is the world's best-selling design tool for wind turbines

**1<sup>st</sup>**

We conducted the world's first hardware-in-the-loop testing for an entire wind farm



# Wind operations today

## ■ Goals:

- Increase turbine performance
- Reduce downtime
- Decrease maintenance costs
- Extend the life of assets beyond their original design

## ■ Challenges:

- Constant pressure to reduce costs and increase revenue
- Strong focus on ROI means that it is difficult to dedicate resources to research and analysis

## ■ Opportunities:

- Increasing know-how as the industry matures
- Proliferation of data that could be used to optimise operations



# Data is becoming the new raw material of business



To drive down cost and keep the safety/security and quality at an acceptable level, the use of data is a key enabler

# Why data management is needed

The primary driver for Data Management is to enable organizations to get value from their data assets, just as effective management of financial and physical assets enables organizations to get value from those assets.

— (Ref DAMA DMBOK 2.0)

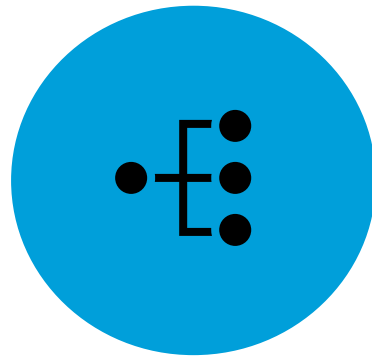


## Getting value out of data - Conceptual Model

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**Collect**



**Process**

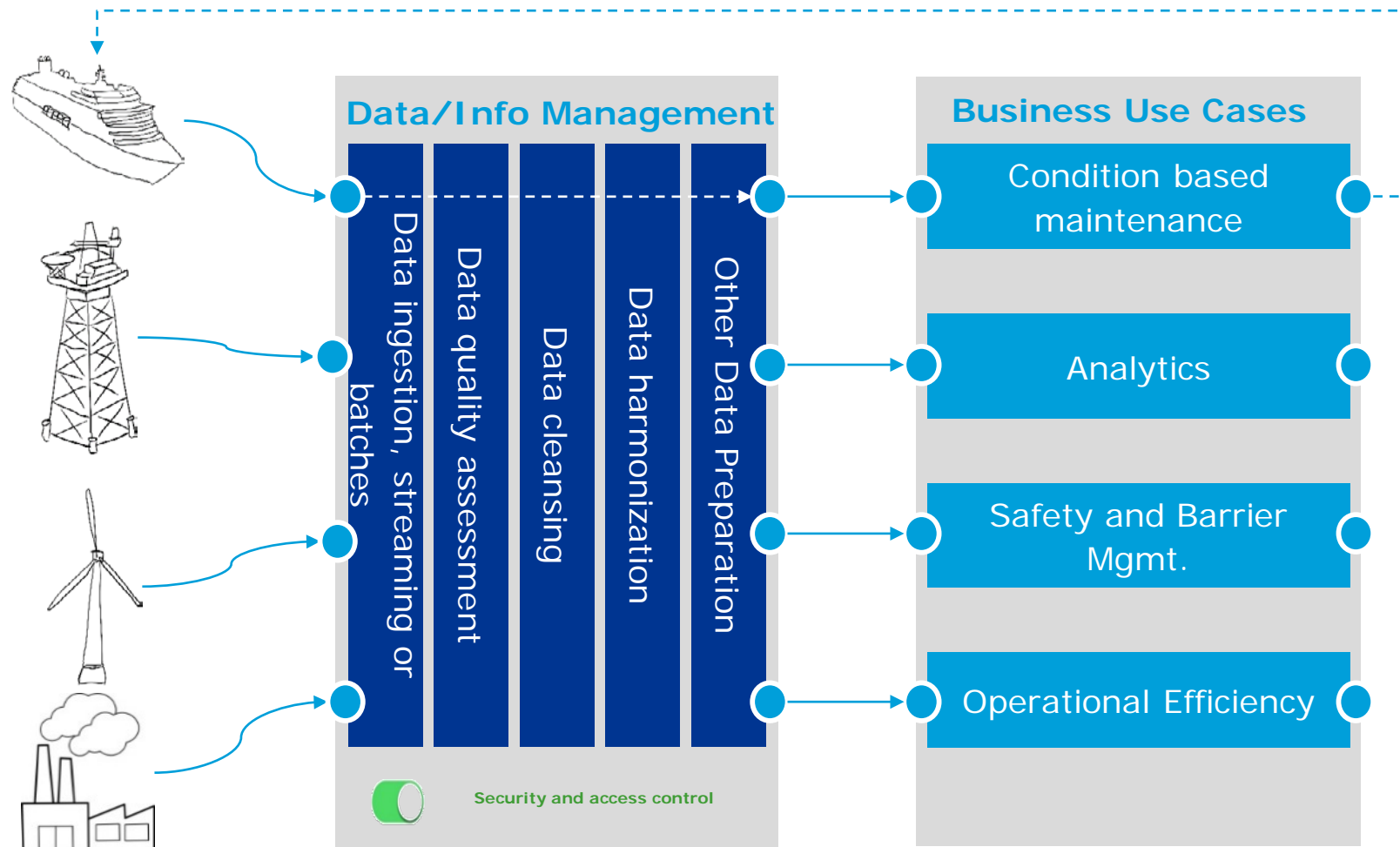


**Analyse**



**Service**

# Creating value from data





## Business use cases in the Offshore wind industry...

**Fault prediction**

**Data visualisation**

**Field development**

**Predictions  
(Machine Learning)**

**Finding Patterns  
(Data mining)**

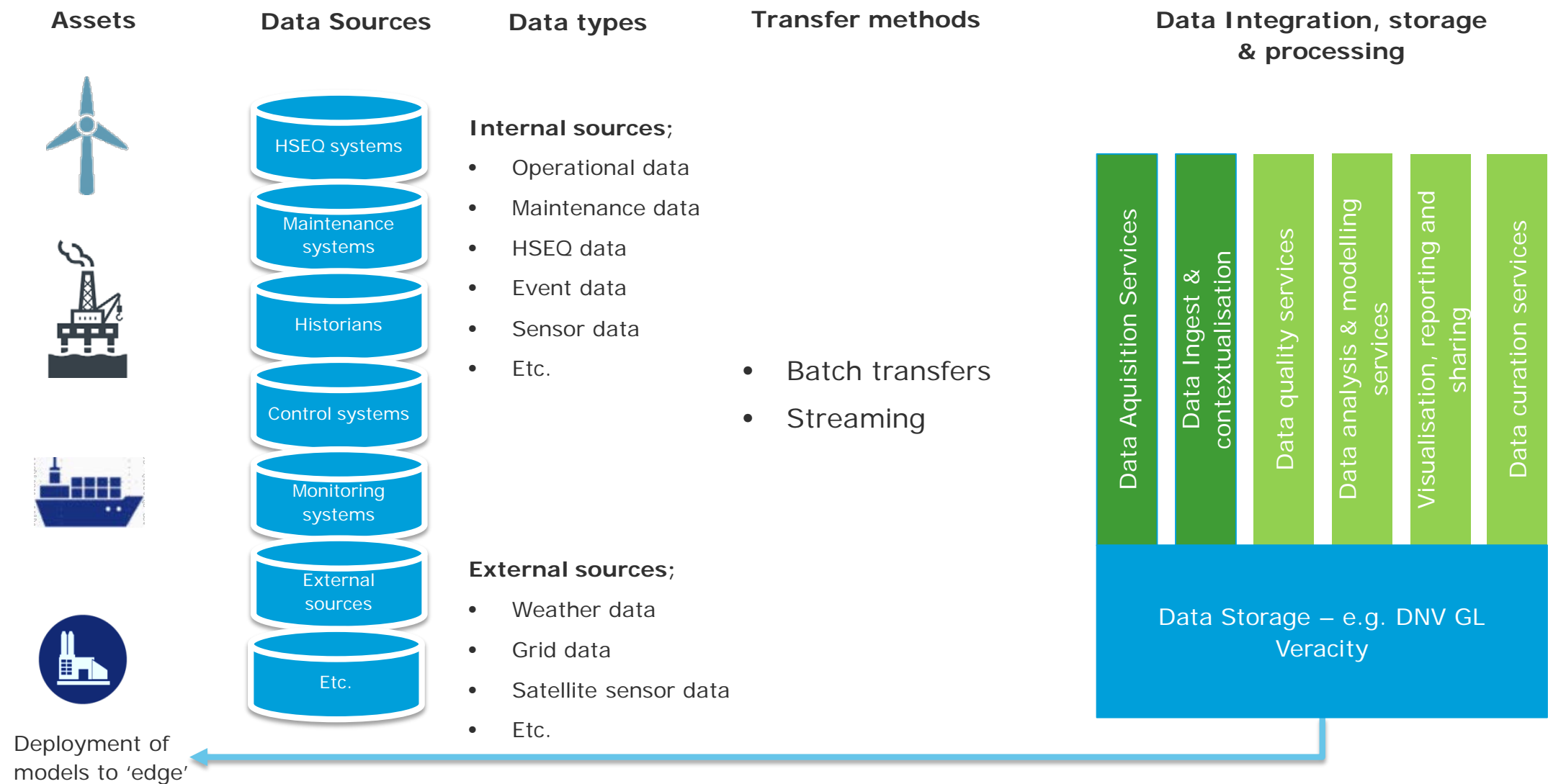
**Statistics  
(Inference)**

**Predictive  
maintenance**

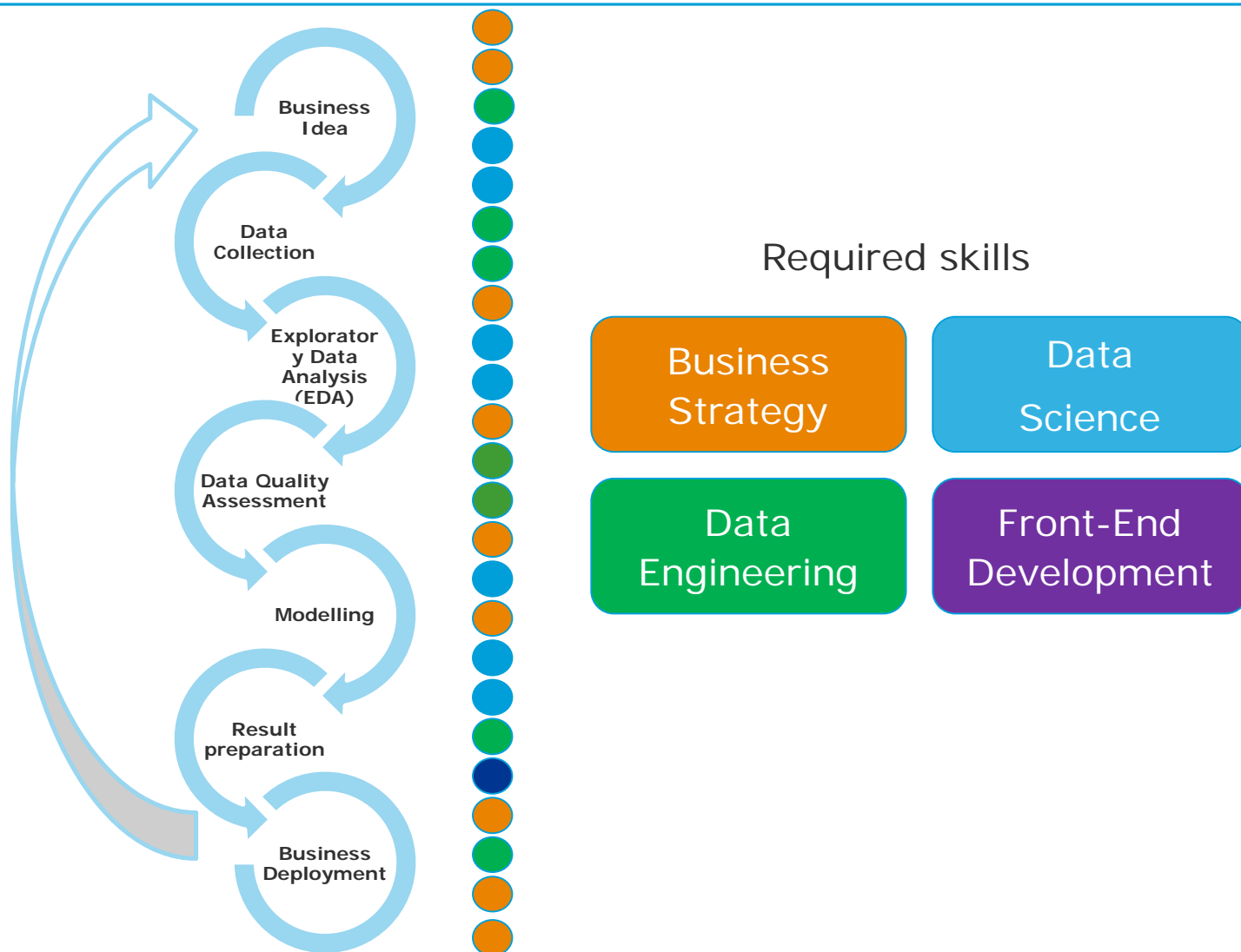
**Performance  
benchmarking**

**Lifetime extension**

# The value chain of data



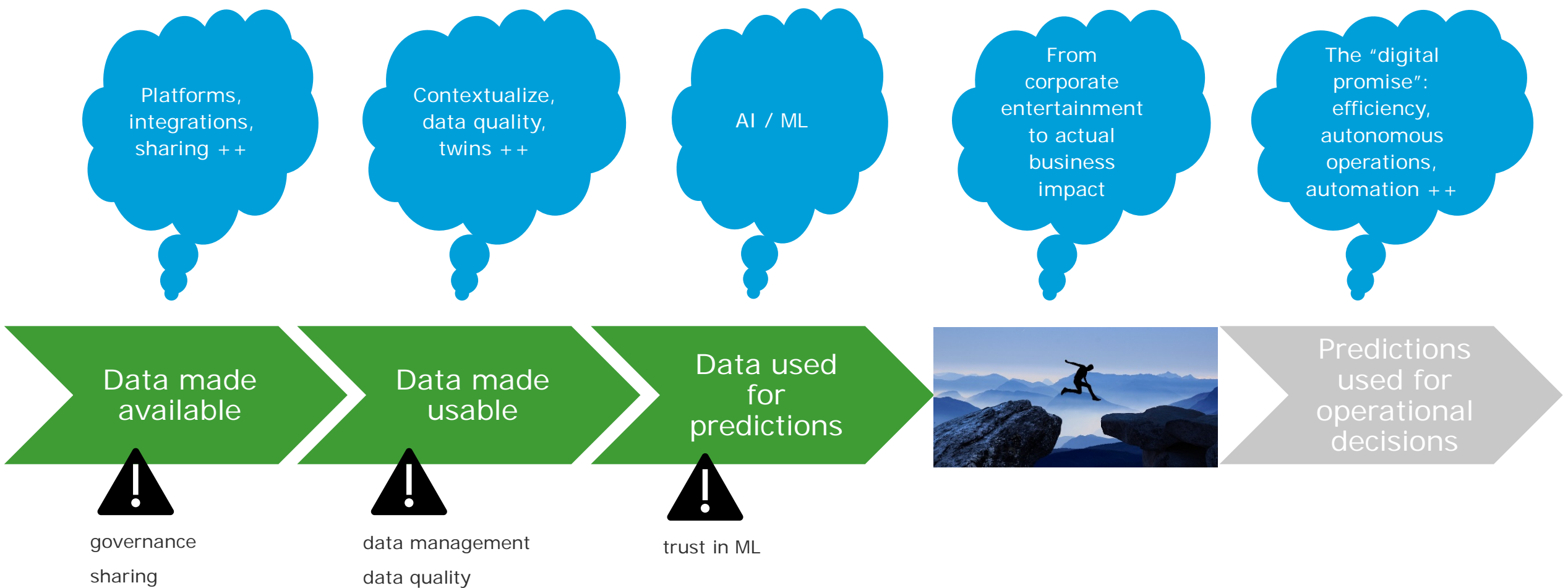
# The process of dealing with data – skills needed



## Considerations

- Do you have the relevant data?
- Are they available/accessible?
- Are they within acceptable ranges? Right quality?
- Can you build a model?
- Are you able to validate the model?
- Can the model be scaled, if applicable?
- Is the cost of storage and computation within target budget?

# Barriers in process of dealing with data



# Trust in Data Quality



# Data Quality



## SYNTACTIC QUALITY

The degree to which data conform with the specified syntax; i.e., the requirements stated by the metadata.

Metadata can be legal values, data types and referential integrity, such as links between data parts, business vocabulary, and any defined business rules.



## SEMANTIC QUALITY

The degree to which data correspond to what they represent.

For example, when a sensor measures 72 °C, the actual temperature should also be 72 °C at the point of measurement; if this is not the case, there is some amount of semantic error.



## PRAGMATIC QUALITY

The degree to which data are suitable and useful for a particular purpose.

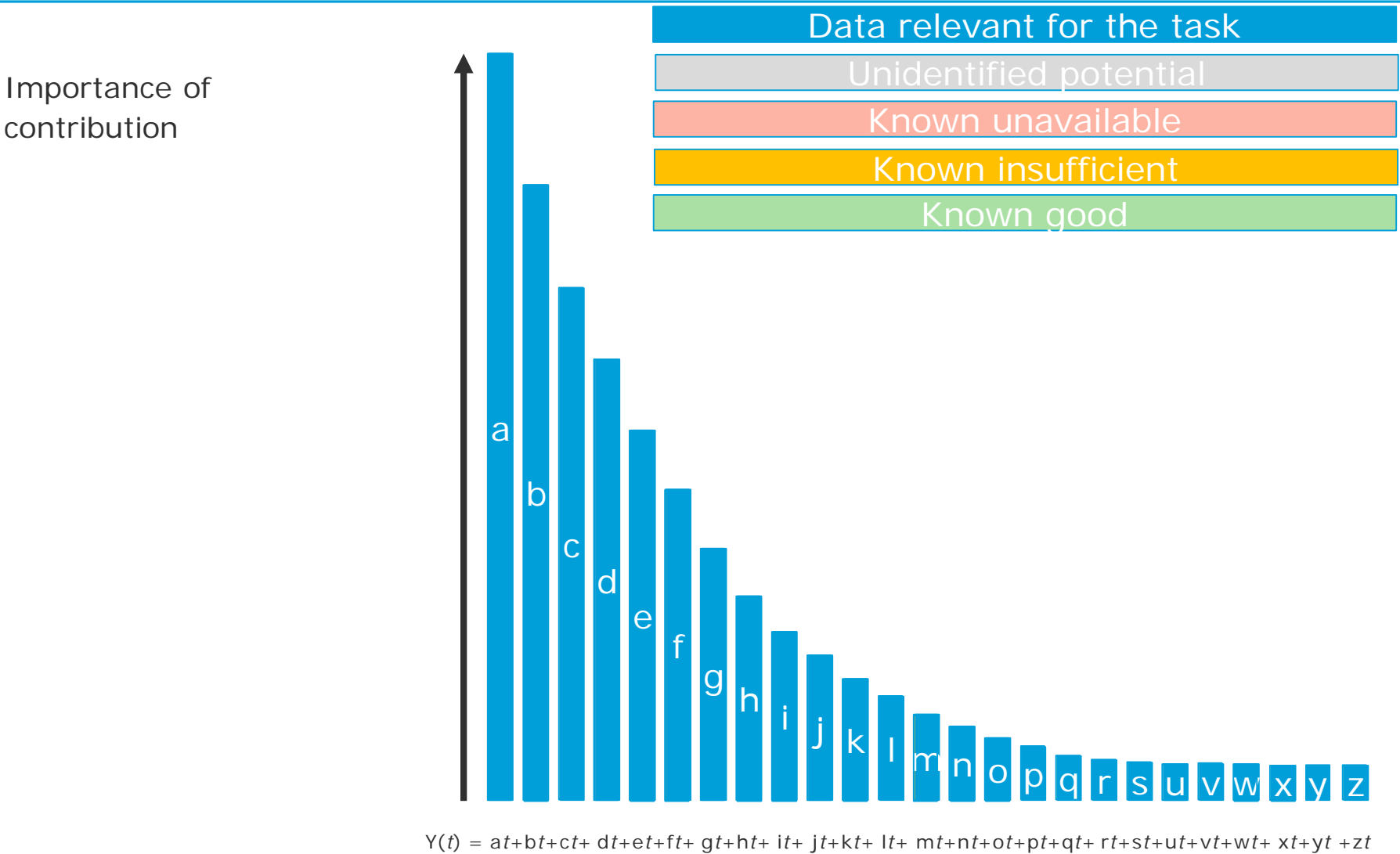
For example, if sensor measurements are needed every second, but they are received on average once per minute, then the requirement is not met and the data are considered to be of low pragmatic quality.

## Importance of data to use case

	CM Measure tech A	CM Measure tech B	Failure modeling tech C	Failure modeling tech D	Failure modeling tech E	Condition test F	Condition test G
Parameter 1	1	1	1	1	7	9	0
Parameter 2	9	1	1	1	7	9	9
Parameter 3	9	5	5	7	7	1	1
Parameter 4	5	1	1	1	1	1	9
Parameter 5	0	1	9	1	1	1	0
Parameter 6	0	8	1	9	1	1	0
Parameter 7	8	0	9	0	0	0	5

0 = Data quality level low, 9 = Data quality level high

# Data we have versus data we need to execute a task



DNV·GL

## RECOMMENDED PRACTICE

DNVGL-RP-0497

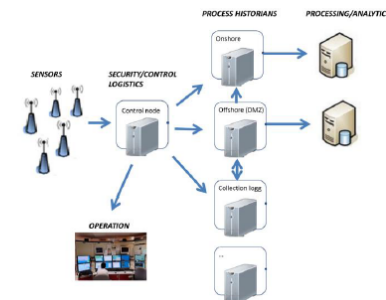
Edition January 2017

### Data quality assessment framework

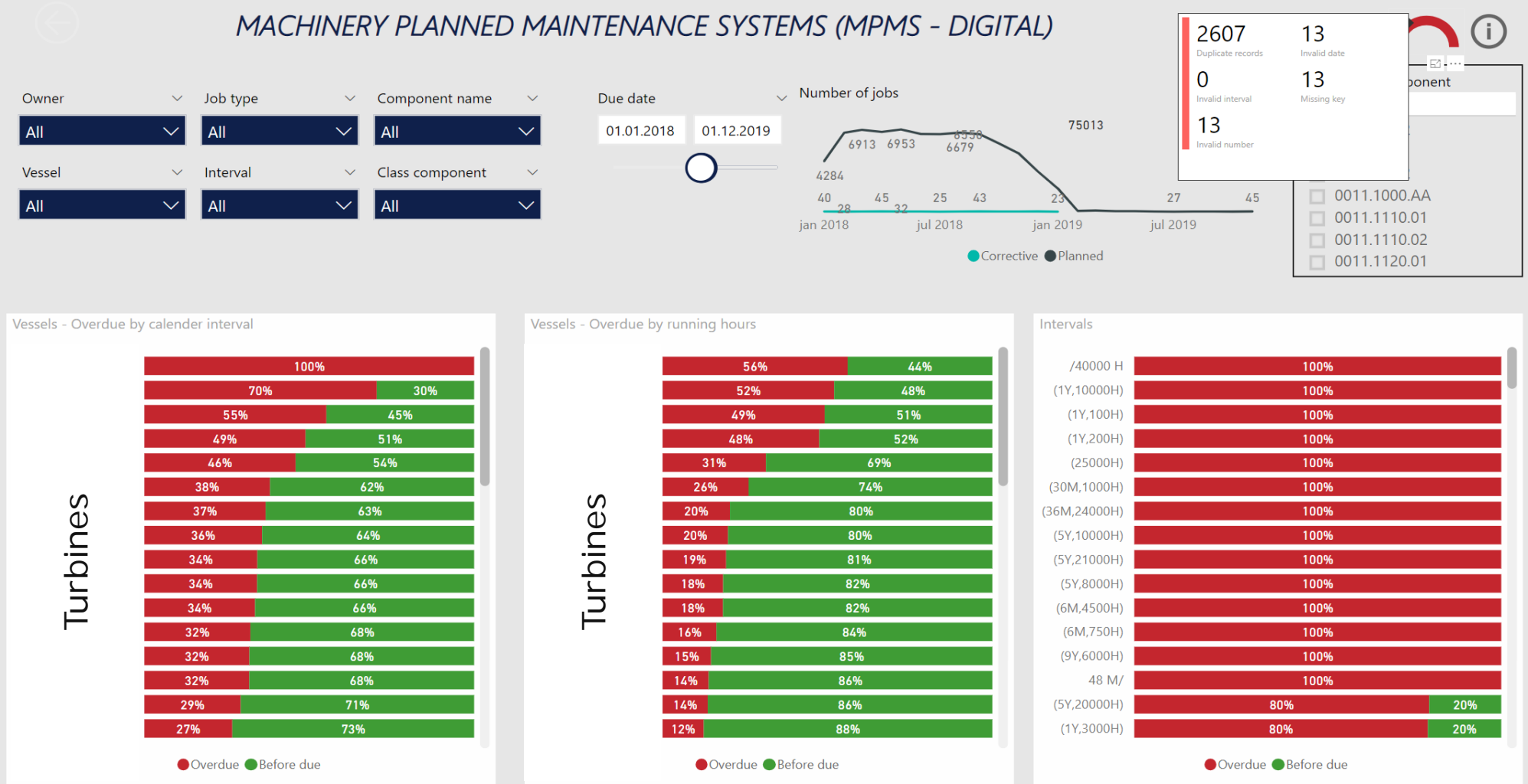
DNV·GL

### Data Quality Assessment for Sensor Systems and Time-Series Data

Report No.: 2017-0058, Rev. 1.01  
Document No.:  
Date: 2017-02-09



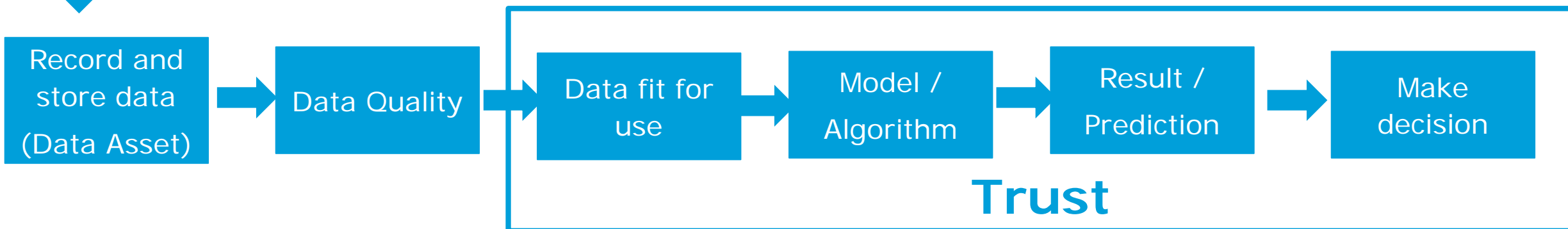
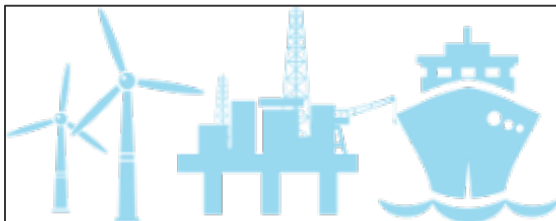
# Maintenance example





# Ensuring data are fit for use

IoT  
Sensor  
Health data  
Finance data



## What is trust?

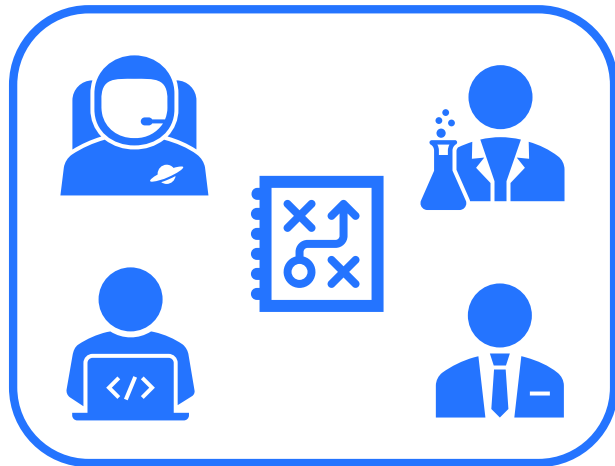
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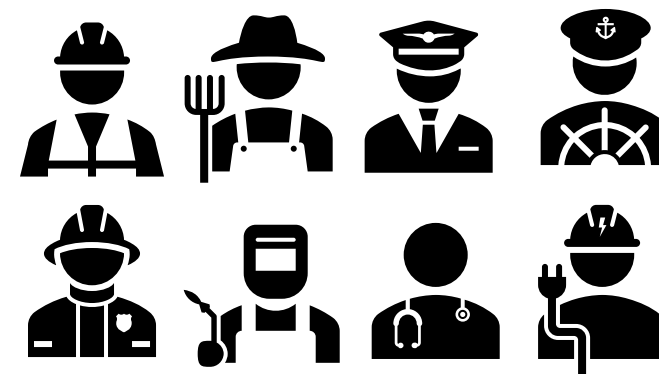
to believe that someone is good and honest and will not harm you, or that something is safe and reliable

# Who needs trust in Machine Learning

HONEST PREDICTORS AS

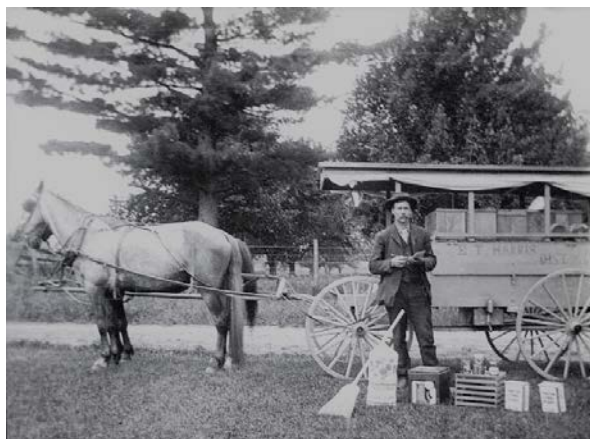


*"you can trust us!"*  
the company  
doing the ML



the users

Quick'N'Dirty Machine Learning Co



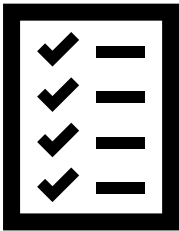
*"you can trust us!"*



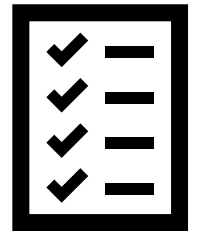
the authorities

*"can we allow this  
product?"*

## Two ways of providing trust in plumbing



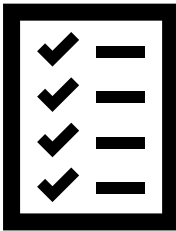
1 What did the plumber do?



2 Inspect the pipes

# Trust in Machine Learning

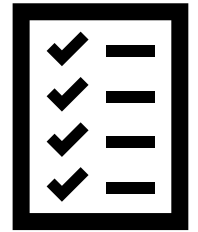
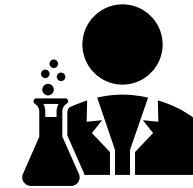
## Trust in the process



1 What did the modeller do?



## Trust in the model



2 Inspect the model



# Pitfalls in Data Science and Machine Learning

- Data used to train the model is also used as test data
- Too few data
- Spurious or lack of relationship in data
- Simple is beautiful
- Correlation as a measure of relationship between data sets
- Overconfidence
- Time Series
- Violation of normality assumption
- Result interpretation

## Cause and Effect – Correlation and causality

- Do storks deliver babies?
- Does your shoe size affect your reading ability?
- Low temperatures and snow
- Wind and moving trees



# Example of DNV GL offerings to the Wind industry

# Industrial platform players are emerging as a response

- value propositions that mirror historical business models



# Veracity - a trusted, value-unlocking ecosystem

## PROVIDERS



Asset owners

+

Manufacturers

Assurance providers

Other data providers



## MULTI-SIDED INDUSTRY DATA PLATFORM

Quality assessment



**Data fabric (private preview)**

My data



**Marketplace**

My services

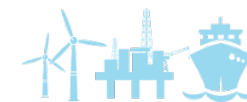


**Developer's toolbox**



## DEVELOPERS, ANALYTICS AND SOFTWARE PROVIDERS

## CONSUMERS



Asset owners

+

Manufacturers

Regulators

Insurance

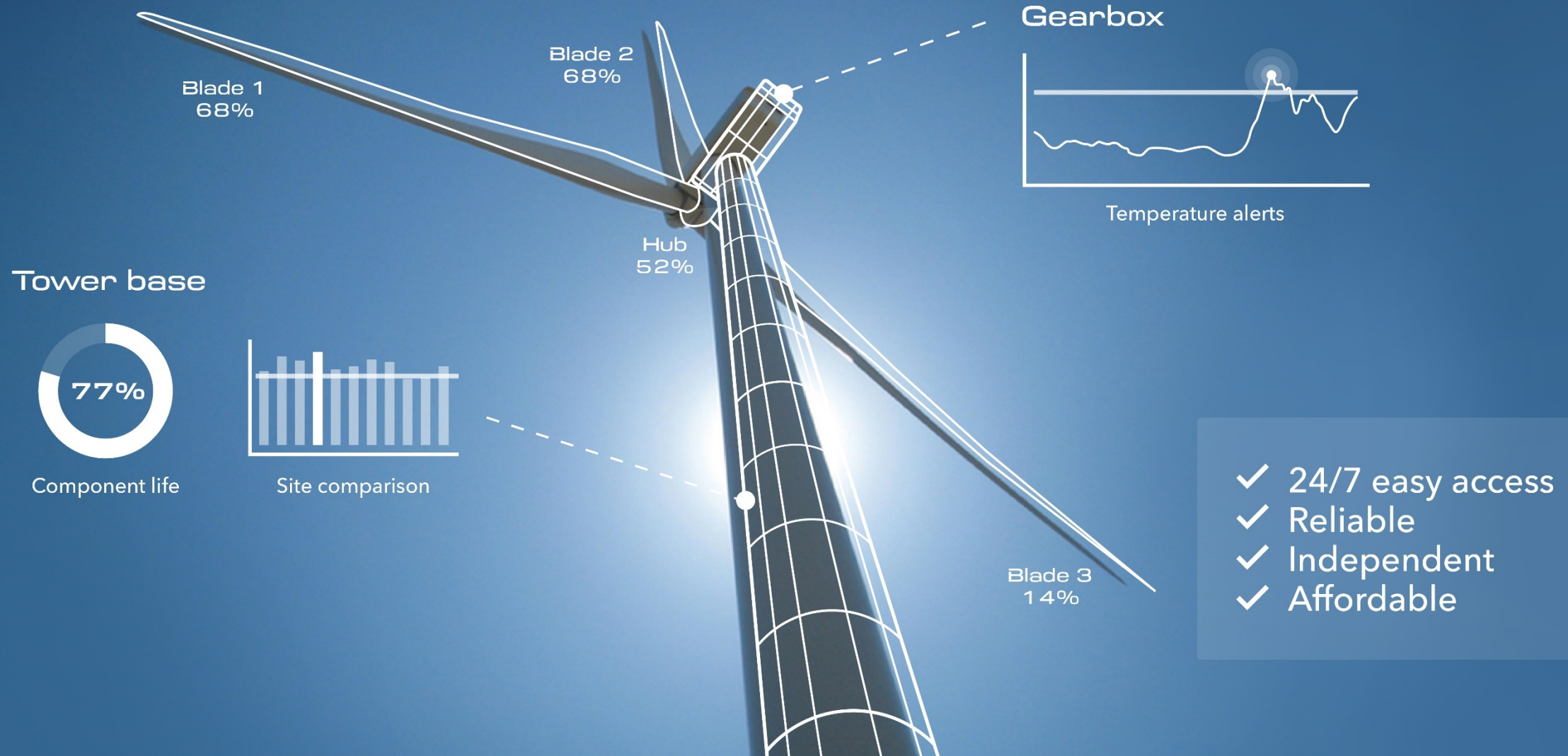
Other stakeholders





# WINDGEMINI

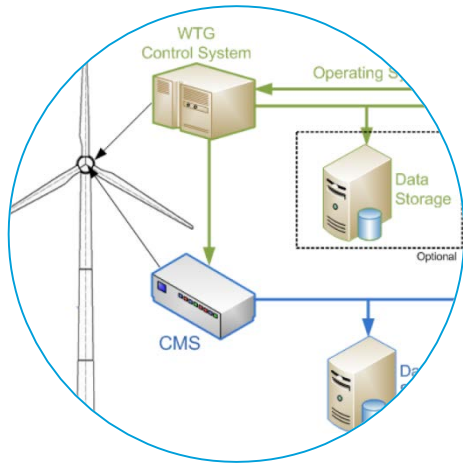
A digital twin for your wind farm by the world's renewable energy expert.





# What is WindGEMINI?

- A digital twin to deliver engineering knowledge to our customers in an efficient and accessible way



## Universal data interface

- Uses standard turbine data
- No need for additional sensors
- OEM agnostic
- "Near" real time

## Plug in algorithms

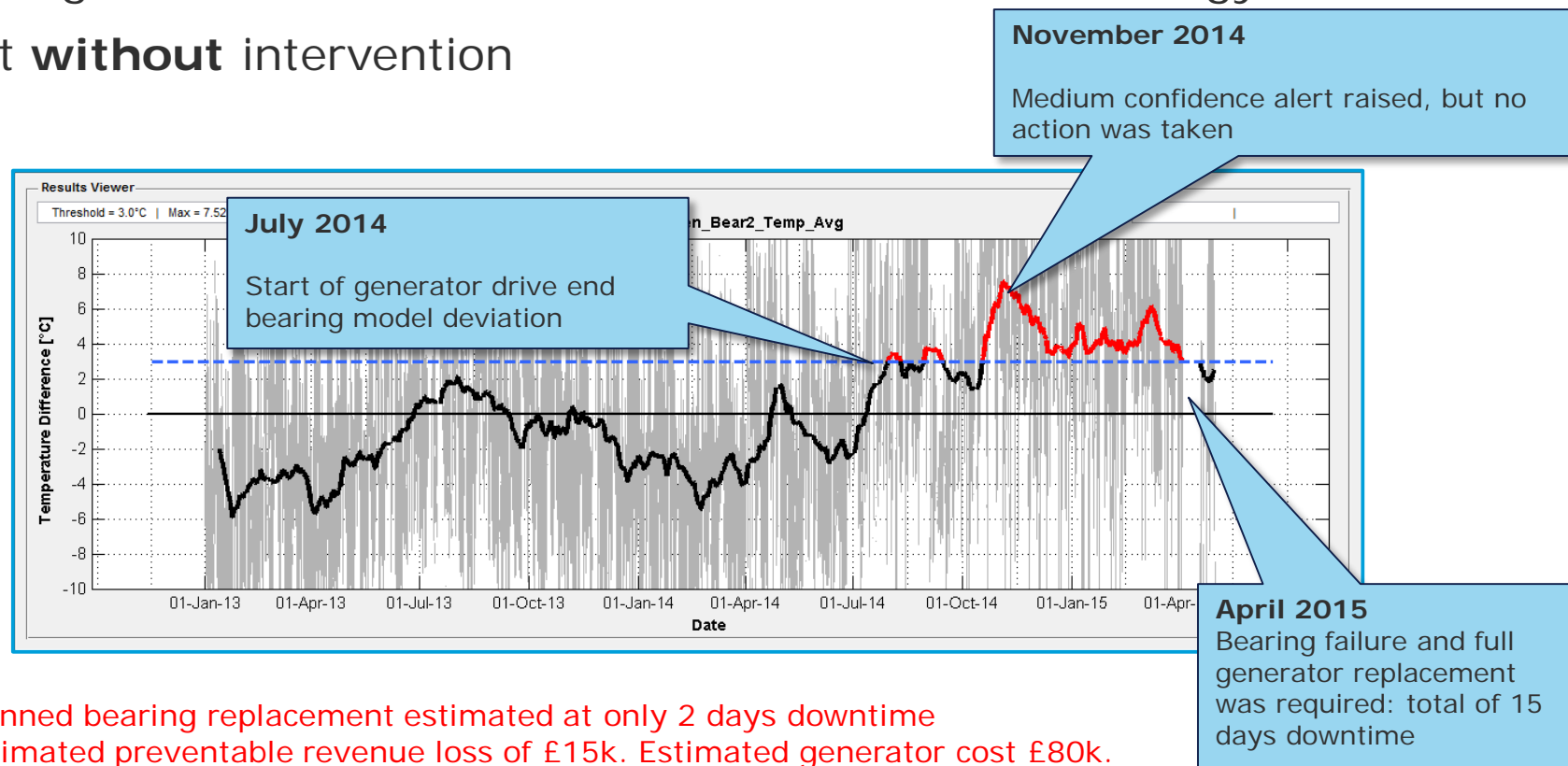
- DNV GL knowledge and experience
- Predict failures
- Analyse performance
- Indicate asset condition and value

## Web-based interface

- Accessible 24/7
- Automated alerts
- "Analyst"/"asset manager" views
- Better, faster decision-making

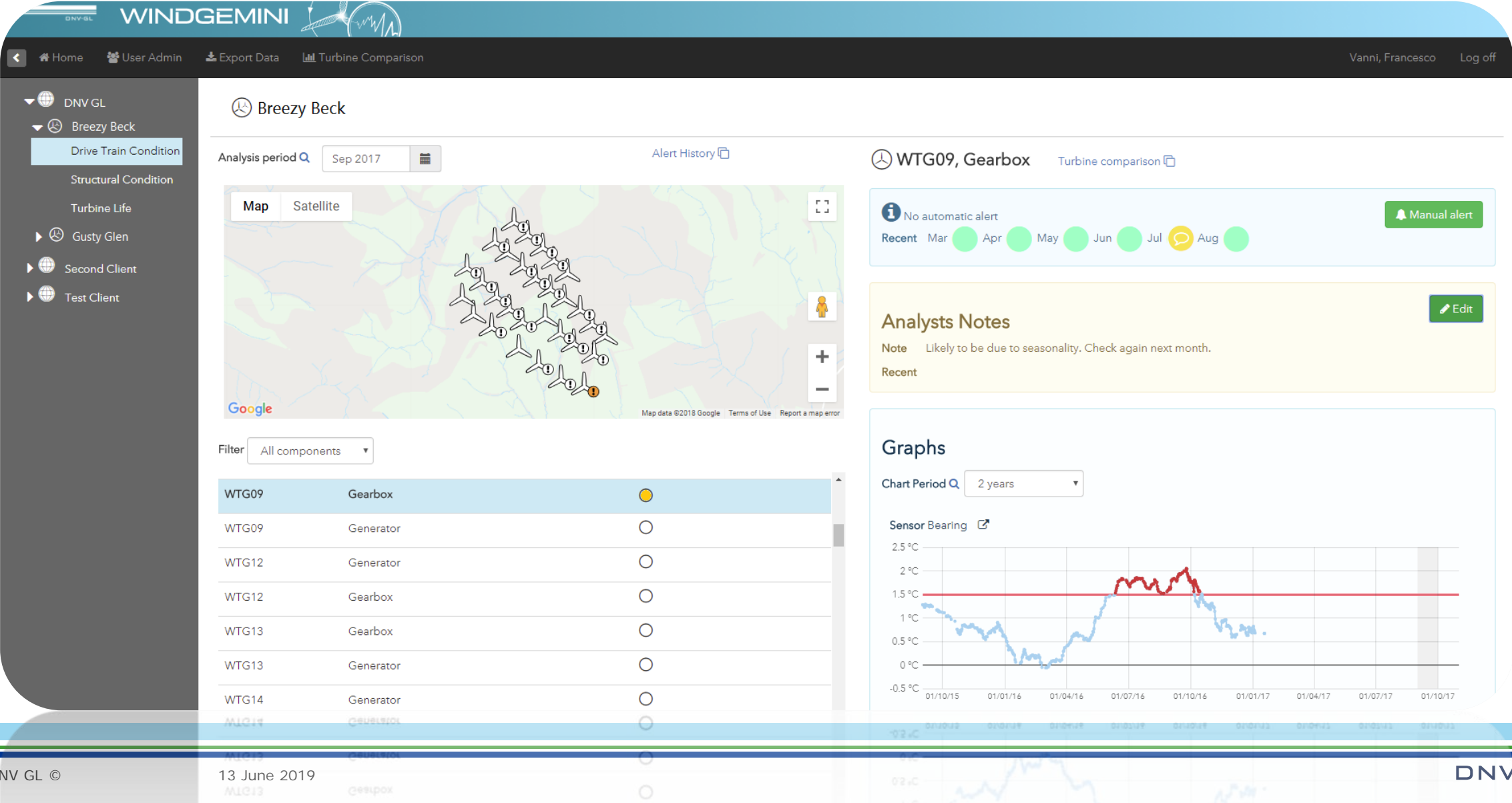
## Case study – Generator drive end bearing

- Traditionally managed wind farm: 'Run to failure' maintenance strategy
- SCM applied but **without** intervention



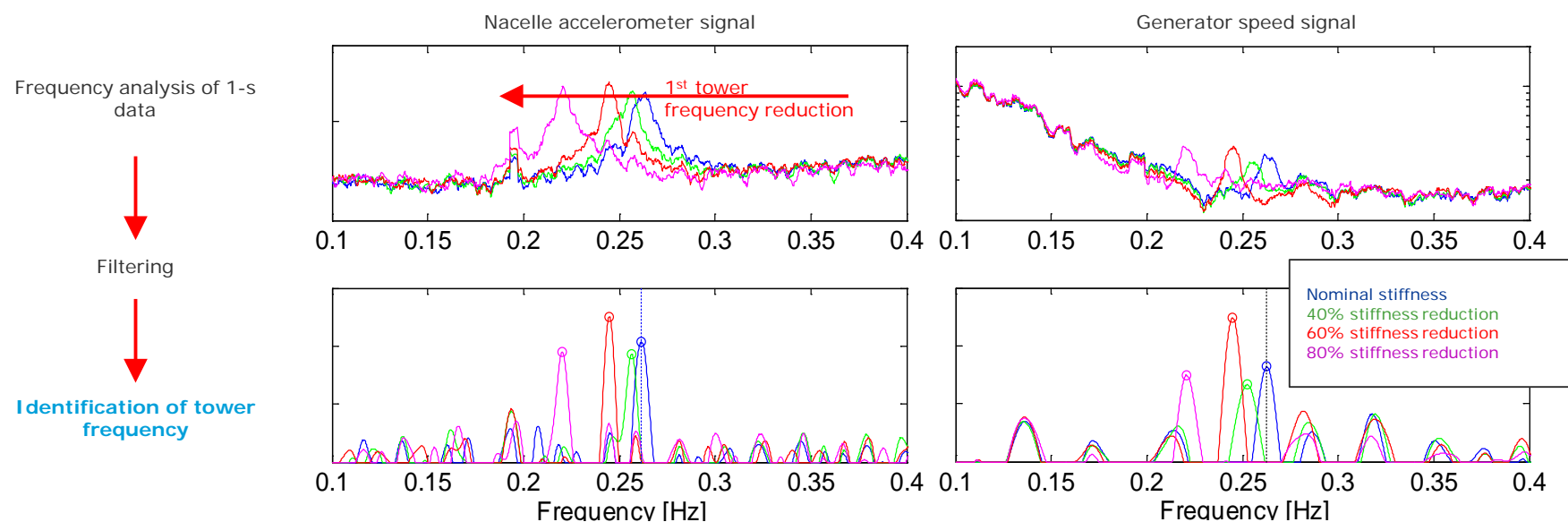
- Planned bearing replacement estimated at only 2 days downtime
- Estimated preventable revenue loss of £15k. Estimated generator cost £80k.

# Drivetrain Integrity Monitor in WindGEMINI



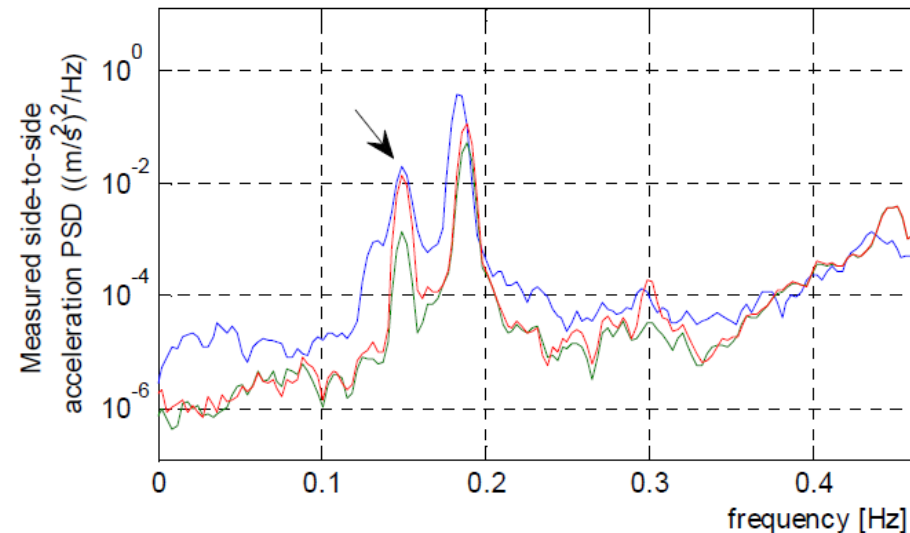
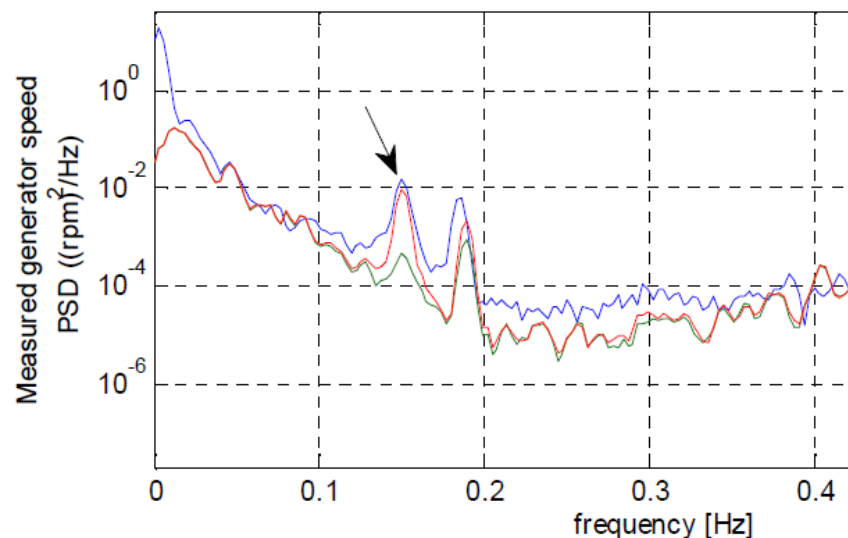
# Structural Integrity Monitor

- Analysis of 1s SCADA allows tracking of tower & rotor frequency
- A convolution filter identifies frequency and energy levels of the main peaks
- Frequency analysis can identify a number of issues:
  - Shifts in foundation stiffness (degradation)
  - Rotor imbalance
  - Pitch misalignment

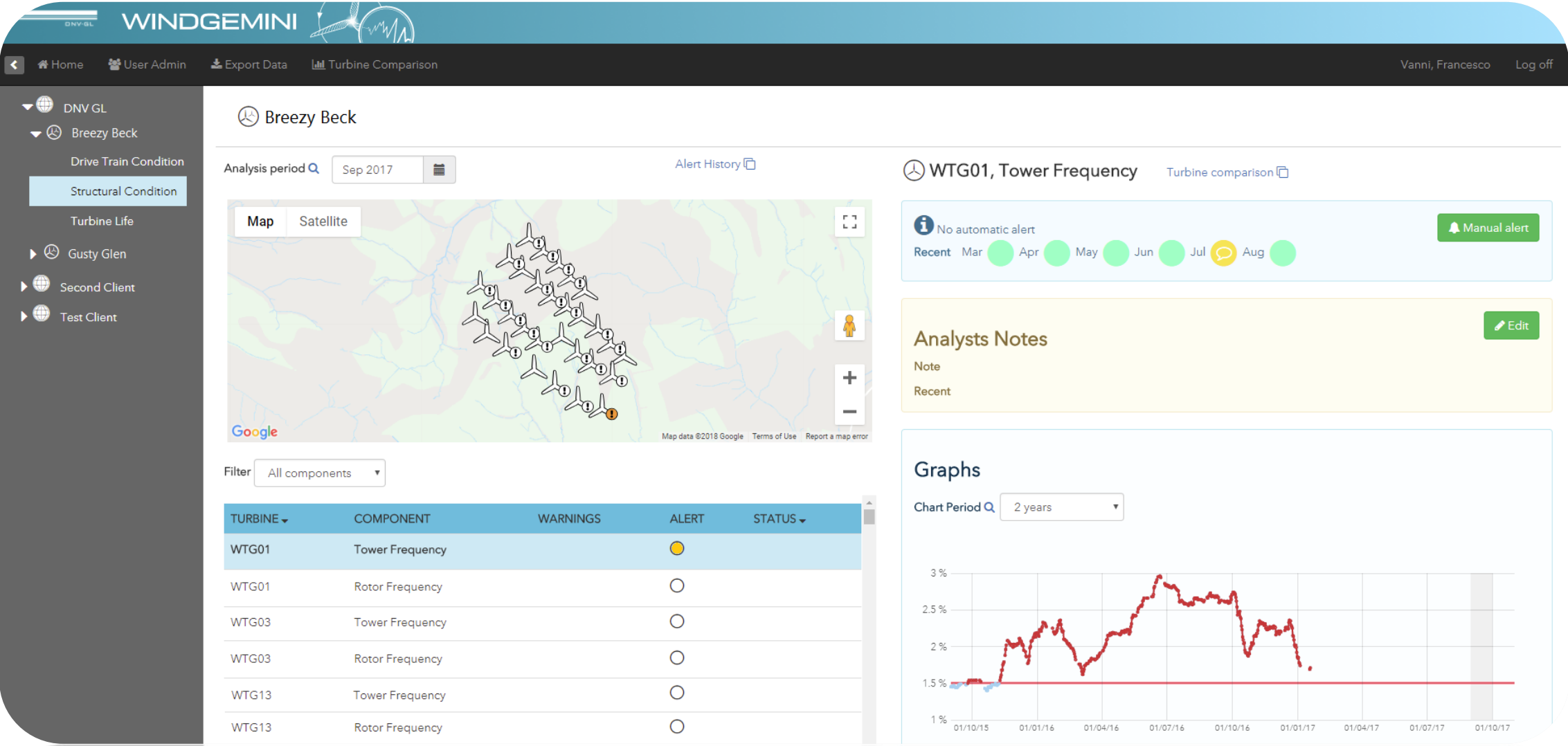


## Case study – identification of rotor imbalance

- 2015 study on soft-tower turbines
- **T1** autospectra shows more energy than **T2** (and other turbines) at the rotor frequency
- Speed / side-side acceleration points to aerodynamic (pitch) imbalance
- Autospectra were matched by modelling a 2° pitch misalignment
- Inspections confirmed a 1.8° pitch misalignment, later corrected



# Structural Integrity Monitor in WindGEMINI







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[www.dnvgl.com](http://www.dnvgl.com)

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