Coordinated control of single-point moored

floating multi-wind turbines

under fault events and shutdowns

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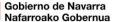






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INDUSTRIAL CONTEXT

• Floating multi-wind turbine assets

- Two or more full wind turbines placed on the same floating platform
- Novel system concept aiming at LCOE reduction in floating wind energy
- Capability to scale up the unit power of the asset with existing commercial wind turbines
- Single-point distribution of mooring lines commonly used to avoid wake interaction among WTs in misaligned conditions \Rightarrow aiming at elimination of active yaw control system (weathervaning)
- Several industrial designs at various stages of development



CHALLENGES

- Highly coupled and complex dynamic system [1]
 - Multiple system interactions:
 - Among the wind turbines: structural, aerodynamic / wakes, dynamic, control
 - With the floating platform
 - Dependence on system configuration
- Single-point mooring configurations
 - Vertical moment produced by the rotor
 - Free yaw rotation
- Higher combination of failures, challenging dynamic interaction under fault events
 - Shown for blade faults in simulations without considering aerodynamic interaction [2]
 - Differential thrust may provoke large uncontrolled platform rotation
 - May put system integrity at risk

[1] Assessment of the power obtained by a multi wind turbine floating platform, Martín-San-Román *et al* (2022)
 [2] The dynamic coupling effects of a MUFOWT (Multiple Unit Floating Offshore Wind Turbine) with partially broken blade, Bae & Kim (2015)

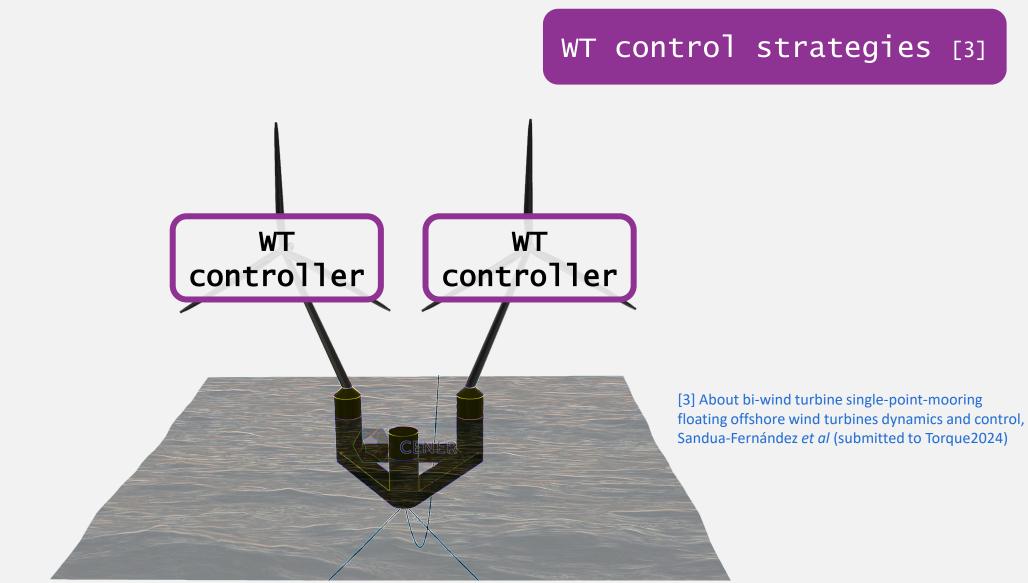




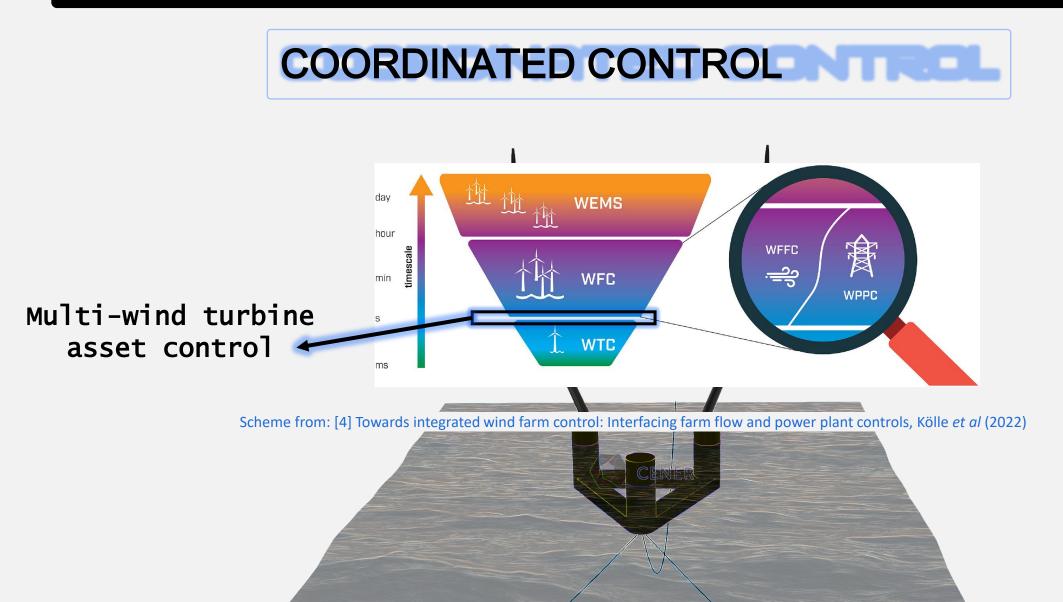




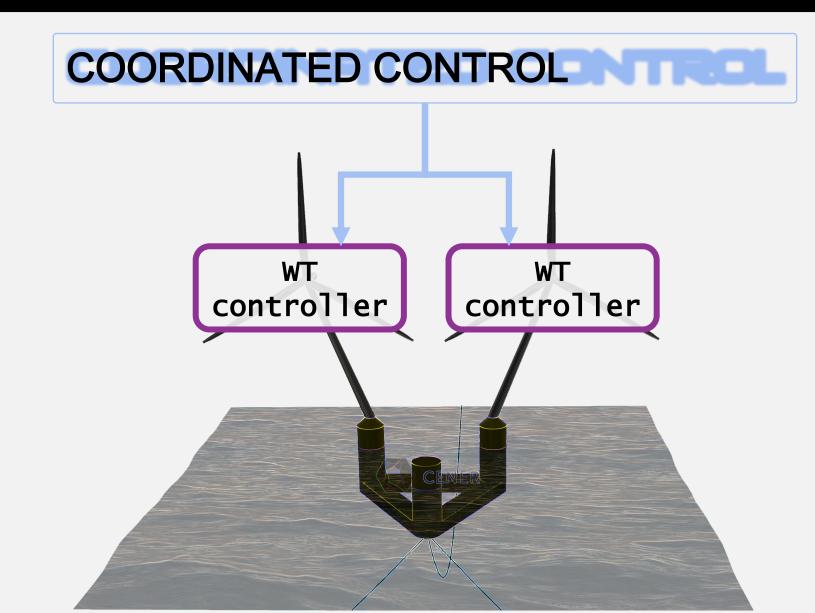
>How to address platform drift in production mode?_



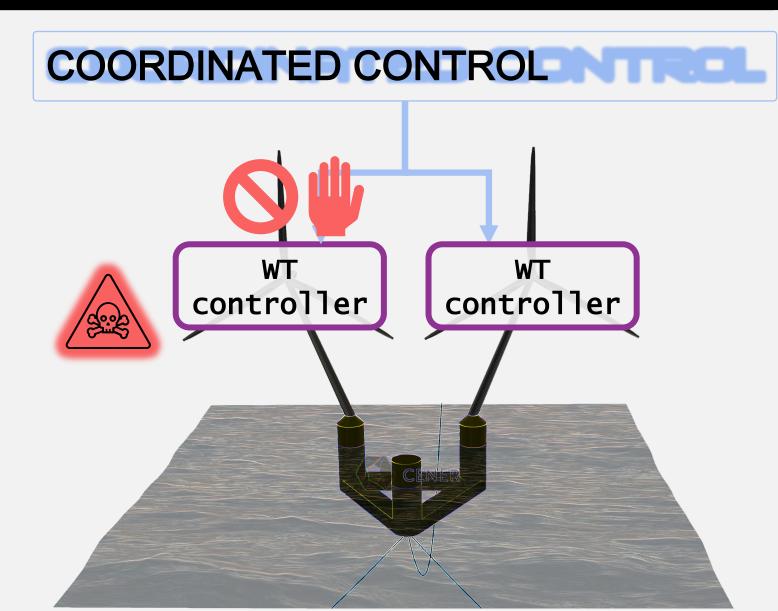
>How to solve fault events and shutdowns?_



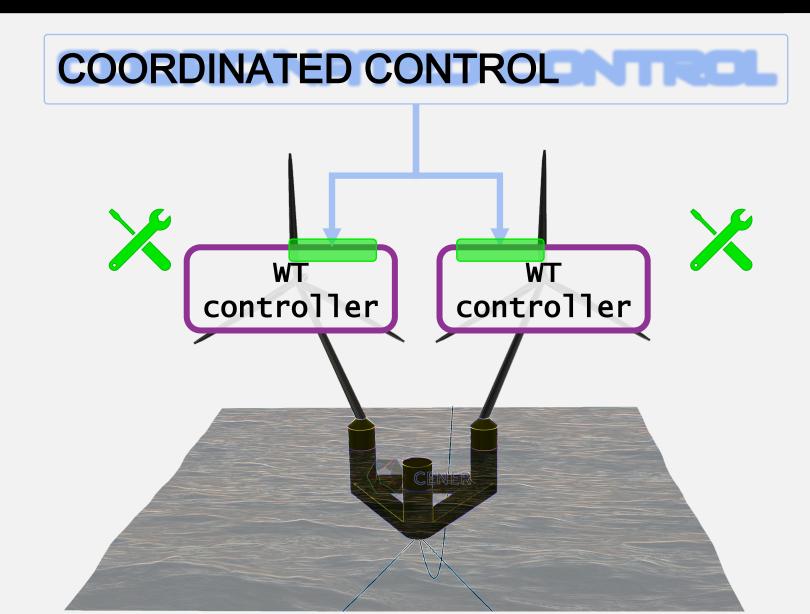
>Upper hierarchical control level_



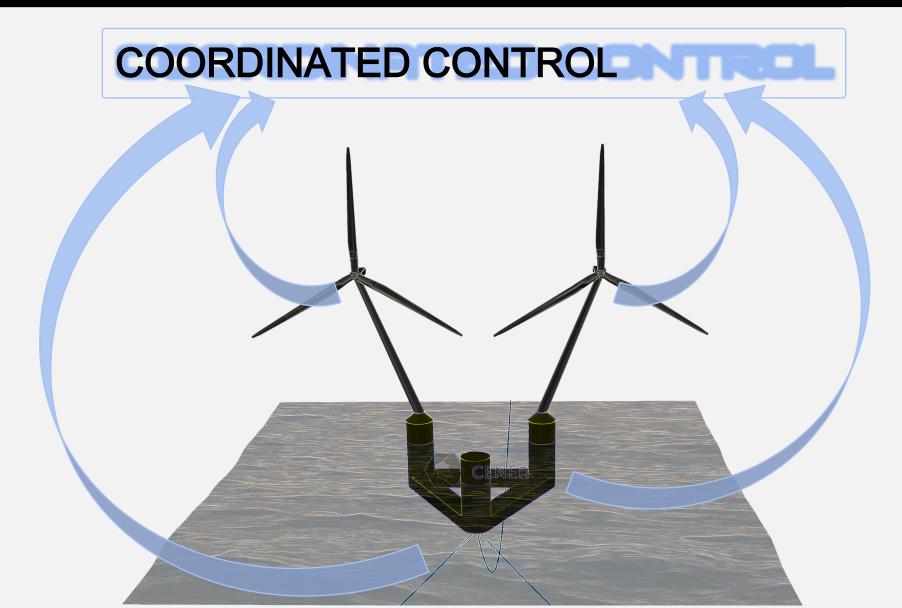
>Control override by WTC for safety reasons_



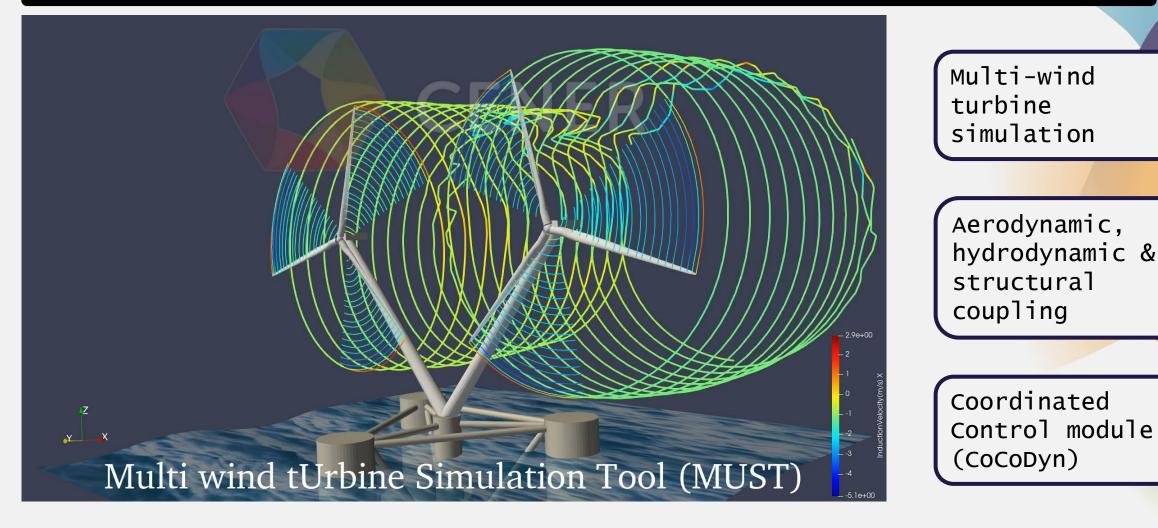
>Minor adaptation of existing WT controllers_



>Aware of all asset subcomponents_



>Multi-Wind Turbine Simulation Tool (MUST)_







Gobierno de Navarra Nafarroako Gobernua

>Demonstration Study_

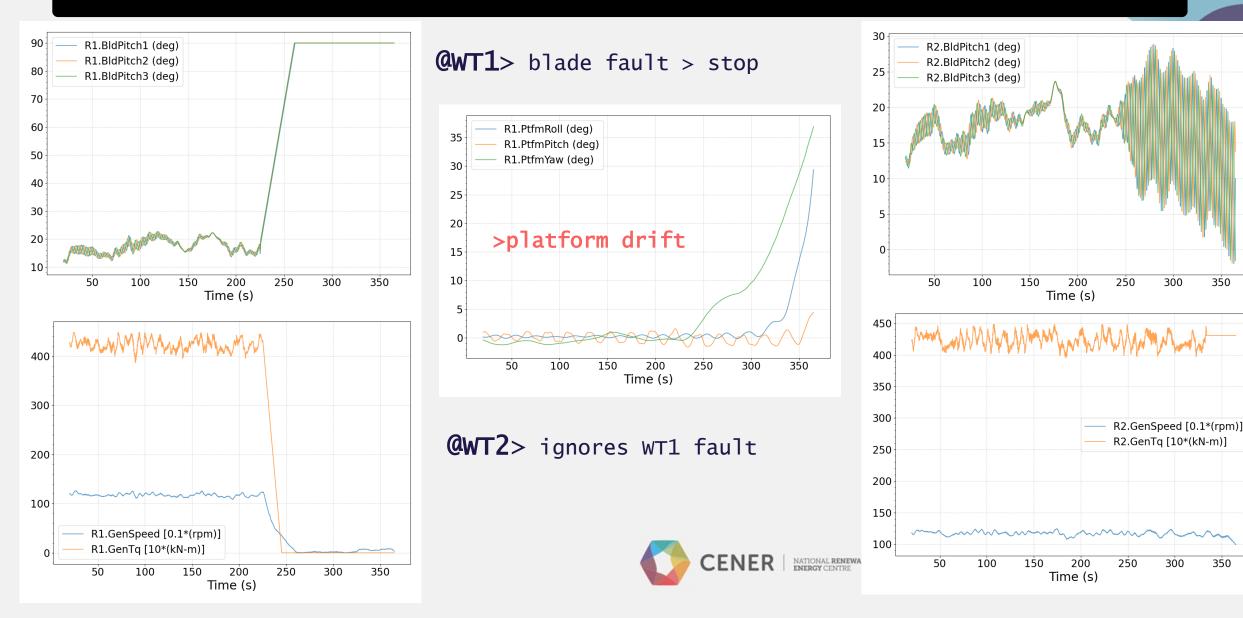
- **DeltaWind2WT** platform designed by CENER
- 2 wind turbines: 5-MW NREL reference wind turbines
- Reduced set of extreme load cases (IEC TS 61400-3-2 Ed.1)

Design Load Cases (DLC) 1.3 Power Production with ETM (Extreme Turbulence Model) 1.6 Power Production with SSS (Severe Sea State) 2.1 Bladel to feather, Bladel to fine, All blades to fine, Overspeed n4

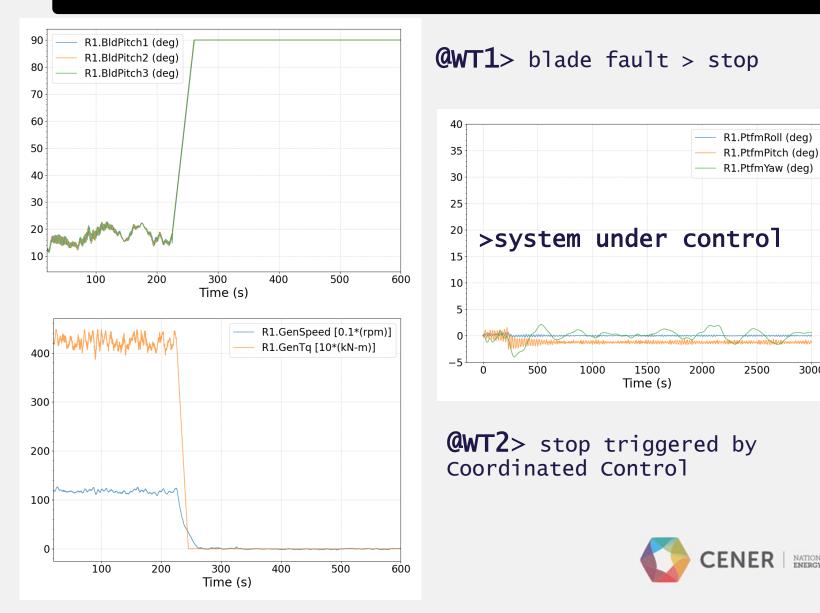
- 2.2 Seized blade1, Overspeed nA
- 5.1 Emergency stop
- 9.1 Power production + fault occurrence (mooring fault)

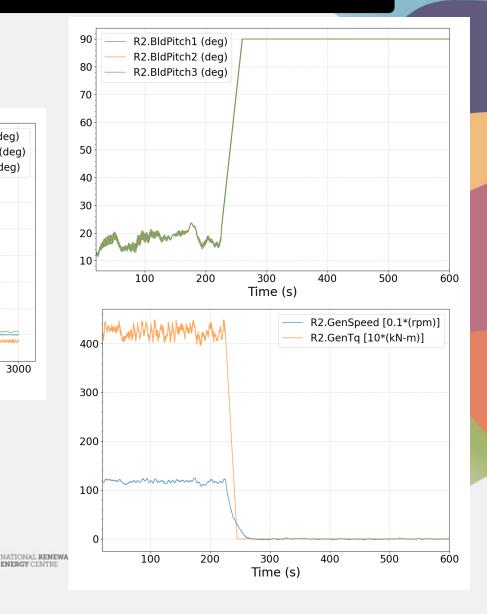
DLC21 - All Blades to Fine 20 m/s mean wind speed

>Results/DLC21_All Blades to Fine/NO Coordinated Control_



>Results/DLC21_All Blades to Fine/Coordinated Control_





>Impact of Coordinated Control of multi-WT assets_

Effectively command the whole system under fault events and shutdowns

Avoid excessive platform drift and blade pitch activity

Ensure safety and system integrity; optimal and reliable performance

Smooth integration with individual WT controllers

Simulation tool & control library already applied to certification of an industrial design

