



University of  
**Kent**

# Development of a Bayesian Network Updating Model for O&M planning of Offshore Wind Structures

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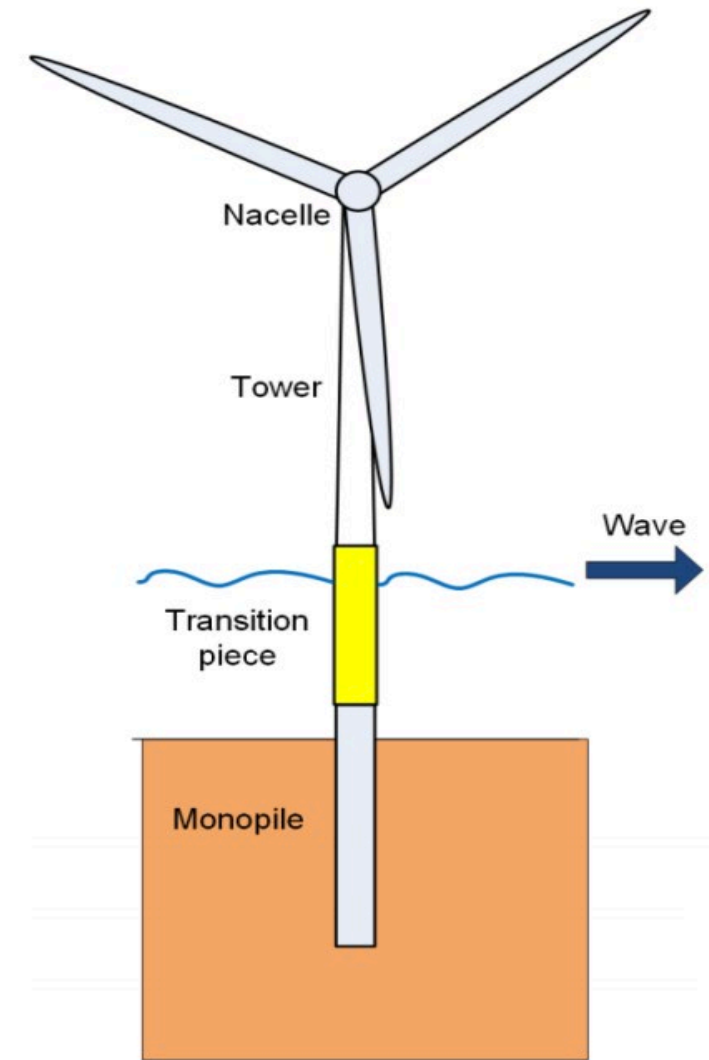
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# Research Background

- Operation and maintenance (O&M) is one of the critical cost-driving activities throughout the life cycle of wind farms.
- Accounting for about 15-30% of the levelized cost of energy (LCOE).
- O&M planning and decision-making should be optimised to take into account new information obtained via inspections or condition monitoring.



**Fig 1. Simple representation of OWT with monopile foundation**



# Research Background

- The design of OWT monopiles is driven by fatigue limit state.
- This emphasises the importance of investigations into fatigue-based deterioration.
- The Bayesian networks (BN) technique is used for this study.

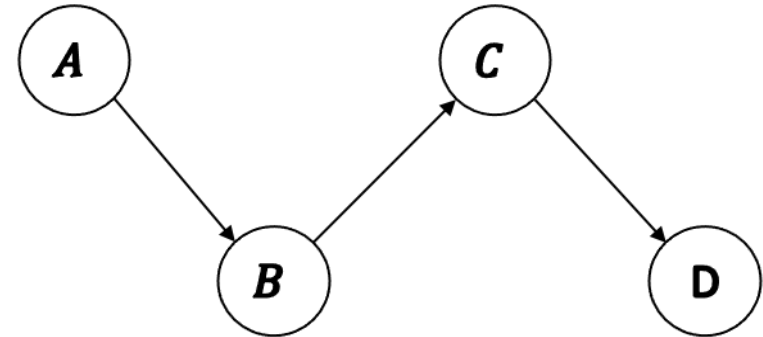


Fig 2. Simple BN

- Very flexible in that it allows for the use of both objective and subjective inputs in the model.
- Can allow updating based on new information.



# Methodology – Fatigue Crack Growth Modelling

- Fatigue-based crack growth is accurately predicted using the Paris-Edrogan equation, more commonly known as the Paris law:

$$\frac{da}{dN} = C(\Delta K)^m \quad (1)$$

- Solving for crack size at time  $t$  and integrating:

$$a_t = \left[ \left(1 - \frac{m}{2}\right) C \Delta S^m \pi^{m/2} \Delta N + a_{t-1}^{(1-m/2)} \right]^{(1-m/2)^{-1}} \quad (2)$$

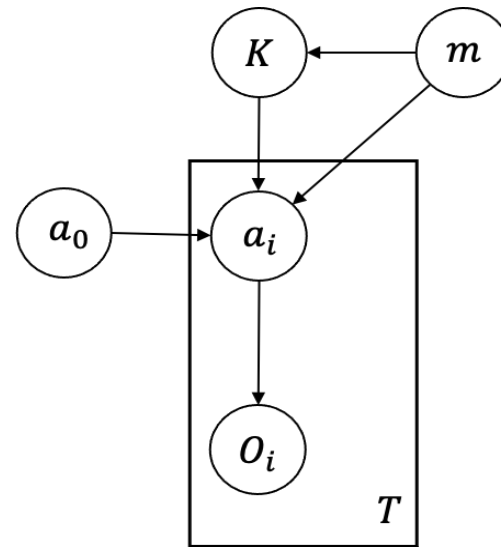


Fig 3. Fatigue crack growth plate model

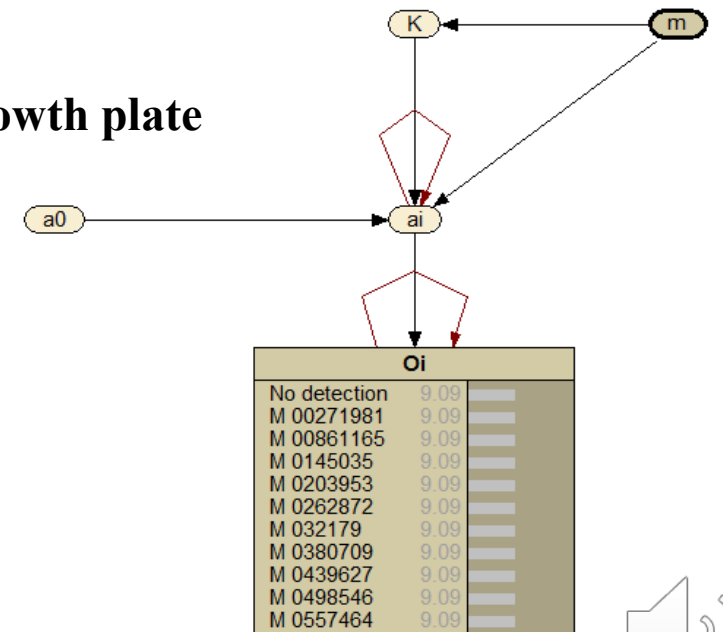


Fig 4. Netica representation of fatigue crack growth model

# OWT Case Study

- The monopile considered in this study is taken from a generic offshore wind turbine used in phase I of the OC3 project.
- The monopile supports an NREL 5MW reference turbine and is located in 20m water depth.

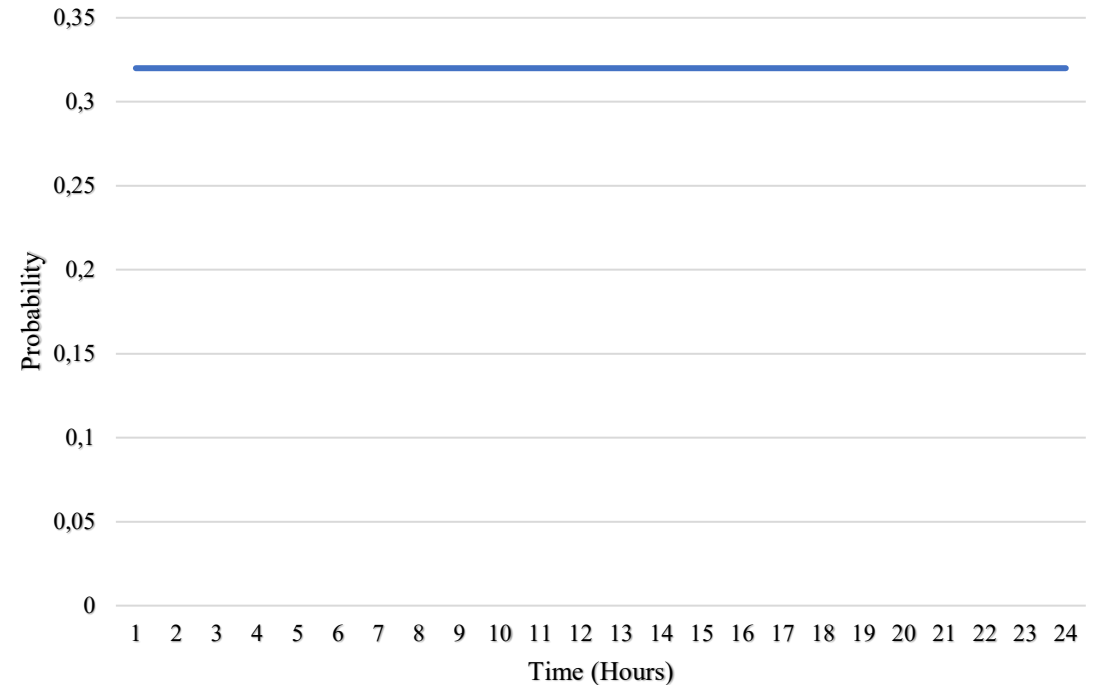
**Table 1. Variables in stochastic crack growth model**

Variable	Mean	Standard Deviation	Distribution
Initial crack size, $a_0$ (mm)	0.5	0.05	Exponential
Crack growth model constant, $m$	3.0	0.15	Normal
Crack growth model constant, $C$	$3.322 \times 10^{-13}$	$1.660 \times 10^{-13}$	Normal
Stress range, $S_{re}$ (MPa or $Nmm^{-2}$ )	60	10	Normal
Number of cycles, $N$ (cycles/hr)	$1.14 \times 10^2$	-	Deterministic
Geometric parameter (G)	1	-	Deterministic



# Model Development – Costs of Implementing CBM

- The fatigue crack growth over time can be seen in figure 5.
- The time being observed for this study is 24 hours.
- However, it can be inferred from the model how crack length can be measured given observations in real-time with remote condition monitoring systems.



**Fig 5. Probability of fatigue crack length in the range (0.38mm-0.43mm) as a function of time**





# Questions

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