

### Who are we?

### Cooperation project:

"X-Rotor – two-bladed wind turbines"

20 MW turbines of the next generation





- University of Applied Sciences Hamburg
  - Competence Center for Renewable Energy and Energy Efficiency
    - 70 associates working in30 renewable energy projects



• One of the biggest companies for wind turbines

# Why two-bladed turbines?

# **On**shore:

Contra
More noise
More unpleasant looks
<ul> <li>Lower power coefficient (Cp)</li> </ul>
More harmful dynamics

### Why two-bladed turbines?

### **Off**shore:

Pro Contra Cheaper rotor and drivetrain More noise More unpleasant looks Faster and easier erection Small weather windows Lower power coefficient (Cp) Less components > Extend rotor size by 2% > Less maintenance More harmful dynamics Better access by helicopter > Today better controllable > Faster maintenance (active or passive) Lower turbine head mass > Less inertia if floating

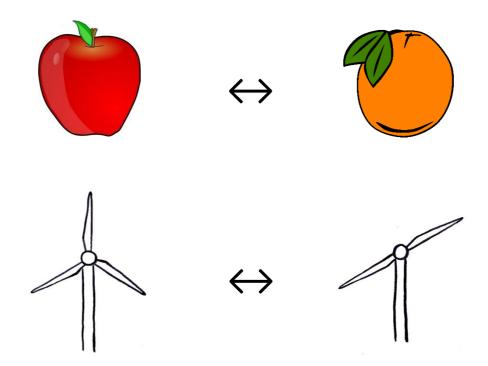
Why are there only few two-bladed turbines?

- >Investors demand proven technology and long-time track record of turbines
- ➤ Benefits not yet completely quantified

## Comparability and the lower Cp-value

"Clear-cut comparisons between two- and three-bladed machines are notoriously difficult because of the impossibility of establishing equivalent designs."

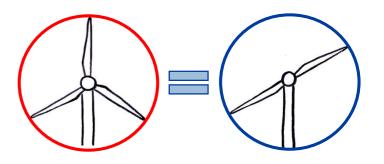
- Tony Burton, Wind Energy Handbook



# Comparability and the lower Cp-value

Usual constrain: Rotor diameter remains unchanged

> Result: Higher tip losses, thus lower Cp, thus lower power

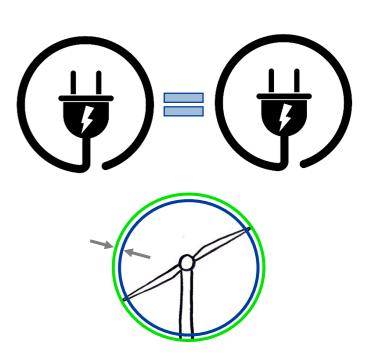


VS.

Our approach: Absolute power-curve remains unchanged

> Result: Rotor diameter is around 2% higher

Mass increases by around 8%

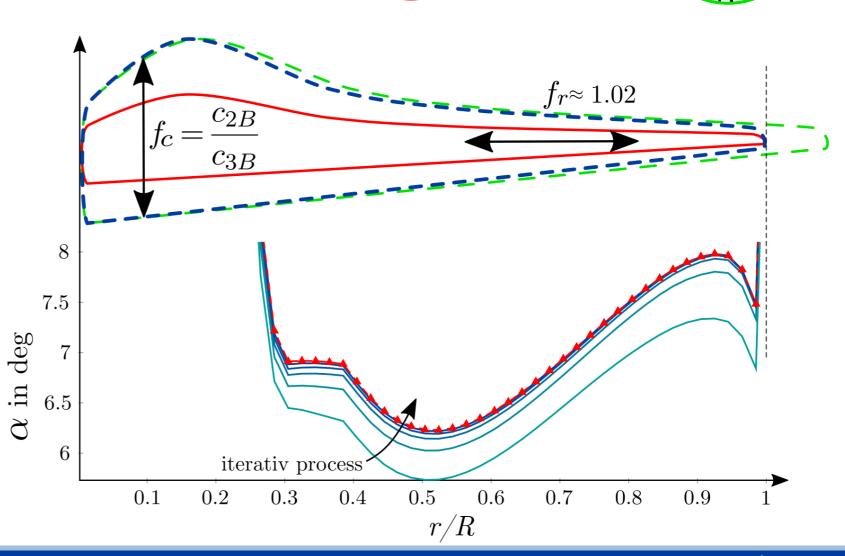


# Comparability and the lower Cp-value

### Our approach in detail:

- Similar aerodynamics due to same airfoils, same relative chord length c, same angle of attack α, thus same optimal glide angle
- > Scale blade by

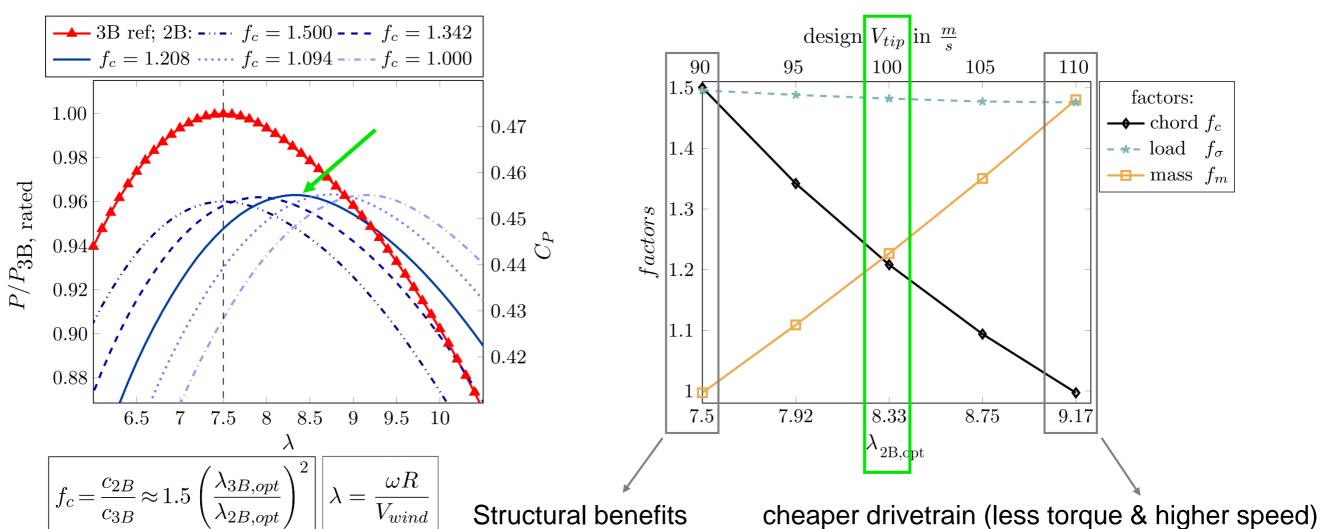
$$f_r = \frac{R'_{2B}}{R_{3B}} = \sqrt{\frac{P_{3B,rated}}{P_{2B,rated}}}$$



# Chord variation (f<sub>c</sub>) of the INNWIND 20 MW RWT

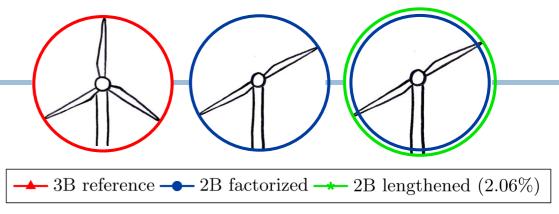


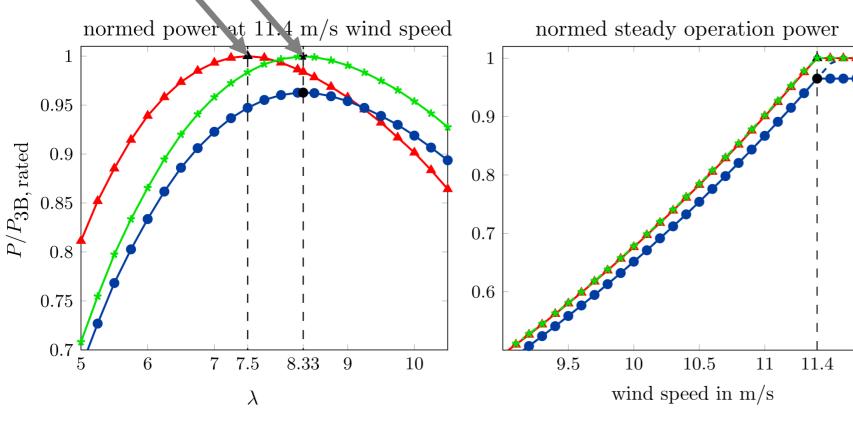
### Comparison with equal diameter:

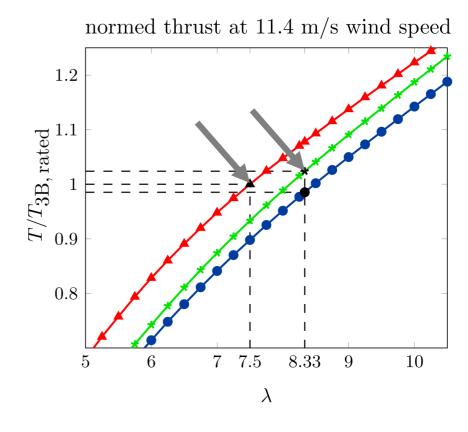


### Power vs. Thrust

Loads, e.g. thrust, can be compared directly:







# **Summary and Conclusions**



Equal absolute power is only possible with increased rotor radius of ~2% (for Cp-max designs)



Design point at rated remains together with all its implications on the turbine



Before: 2- and 3-bladed turbines were compared by levelized cost of energy at the end of the design



Now: Compare loads (e.g. thrust), masses or costs, during the whole design process and derive clues about diverging values



Clear method to redesign a 2-bladed turbine out of a 3-bladed one



High reproducibility and similar aerodynamics, thus clear assessments of symptoms and causes



# Thank you for your attention!

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