
Dense suspensions
the richness of solid-liquid interactions at
the particle scale

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Alberta: oil sands

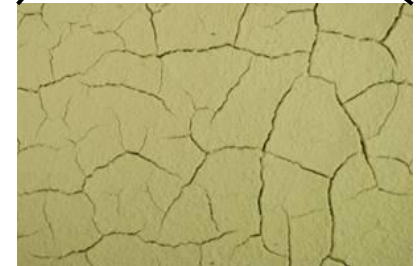


mining



tailings

Non-Newtonian
liquids with solid
particles



clay suspension

reclaimed
land



Oil sands processing – e.g.: “Hydro-transport”

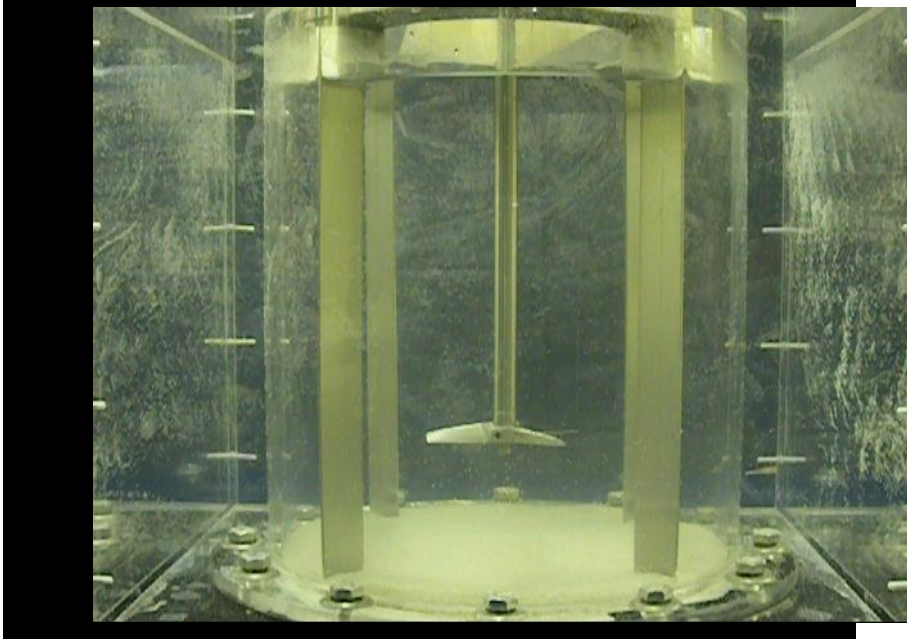


Slurry pipeline with
oilsands, water, air

- wildly turbulent flow
- very wide particle size distribution: from bricks to clay platelets (‘nano particles’)
- inhomogeneous multiphase flow
- pipe-wall erosion and sedimentation (formation of stagnant layers) are issues

Solid particles in (turbulent) flow

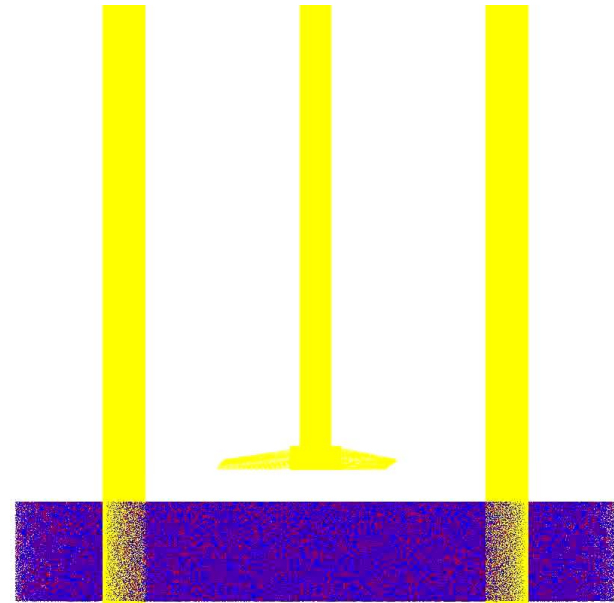
experiment



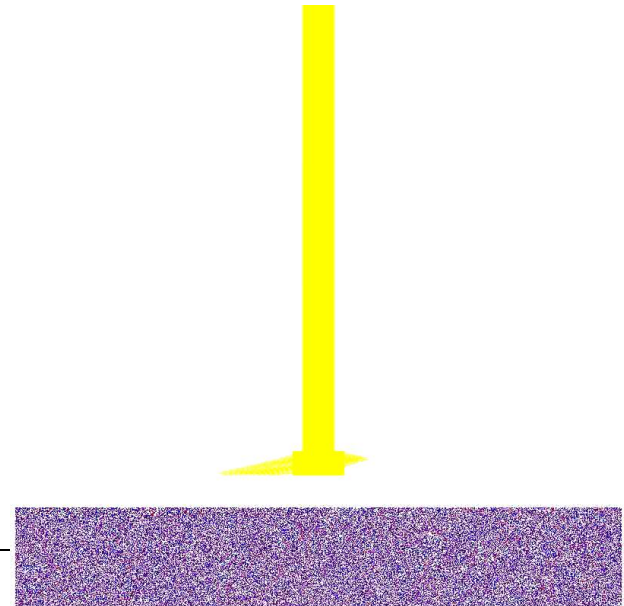
the good thing about simulations:
easy to look inside



simulation – side view

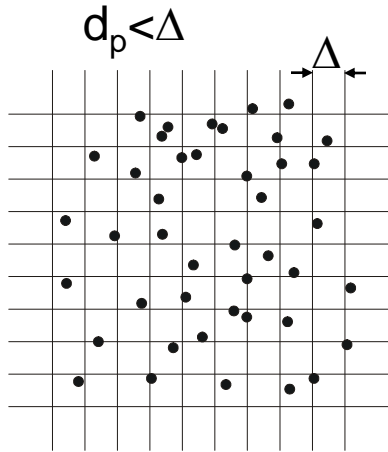


simulation – cross section



Lagrangian solid-liquid simulations

unresolved particles versus resolved particles

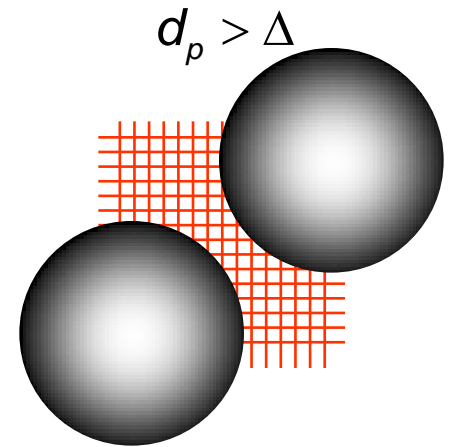


particle size < grid spacing
→ flow around particles is not resolved
particle are moved around by drag
forces & more exotic forces
particles collide

up to 10^8 particles

particle size > grid spacing
hydrodynamics and hydrodynamic forces
are fully resolved
direct coupling between particle motion
and liquid flow

up to 10^4 particles



My typical SL parameter space

solids volume fraction ϕ > 0.1

solid over liquid density ratio $2 < \frac{\rho_p}{\rho} < 10$

Stokes number $St = \frac{\text{particle time scale}}{\text{flow time scale}}$ $O(1)$

Reynolds number (based on particle size) anywhere, mostly $Re \geq 1$

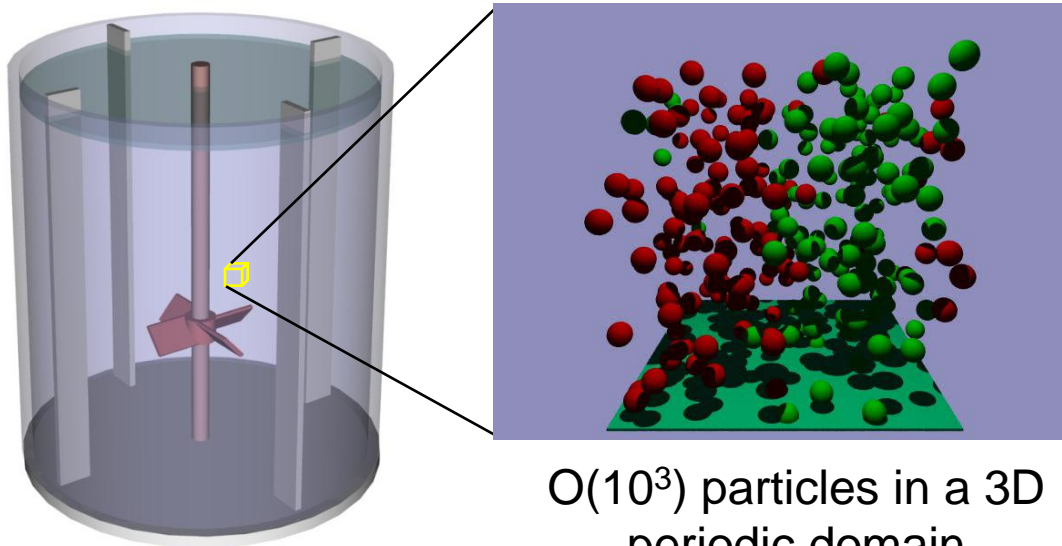
We do not get away with

- one-way coupling
- drag-only
- no collisions

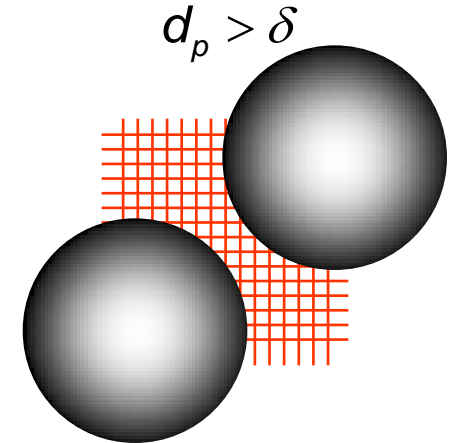
On the positive side

- non-Brownian particles

Meso-scale simulations



$O(10^3)$ particles in a 3D
periodic domain

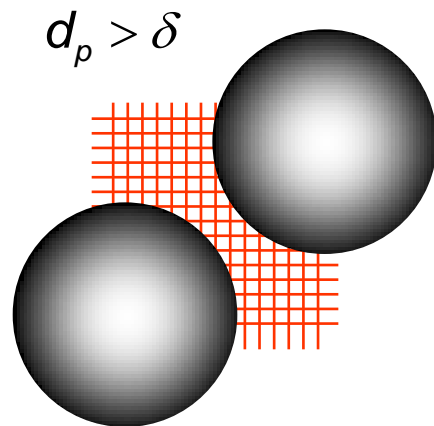
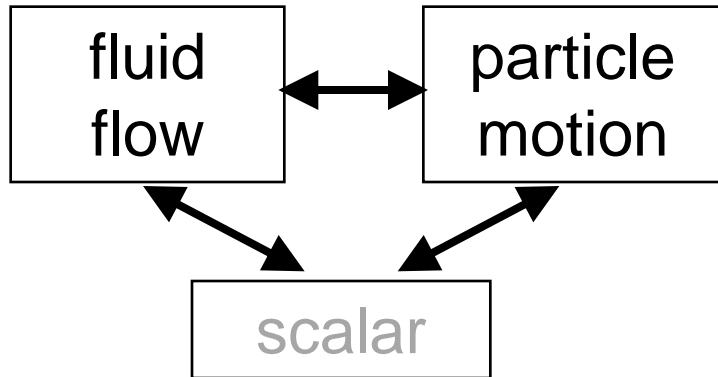


direct simulations resolving the solid-liquid interfaces

Our interests

- see *what happens* at the meso-scale
- feed back meso-scale insights as (subgrid) models to the macro-scale

A few words on modeling & numerics



Lattice-Boltzmann method for solving the flow of interstitial fluid

3D, time-dependent

Explicitly resolve the solid-liquid interface:
immersed boundary method

particle diameter typically 12 grid-spacings

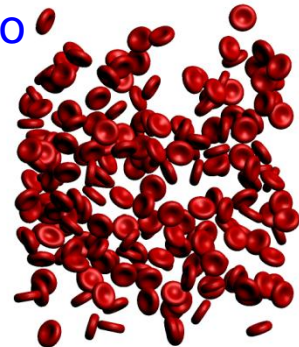
Solve equations of linear and rotational motion for each sphere

forces & torques:

directly (and fully) coupled to hydrodynamics

plus gravity

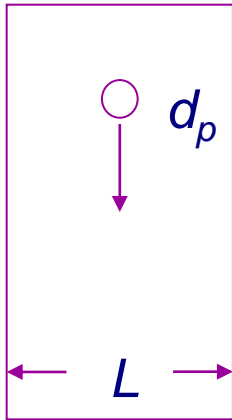
hard-sphere collisions



NB: in this talk: particles are spheres

Some validation material

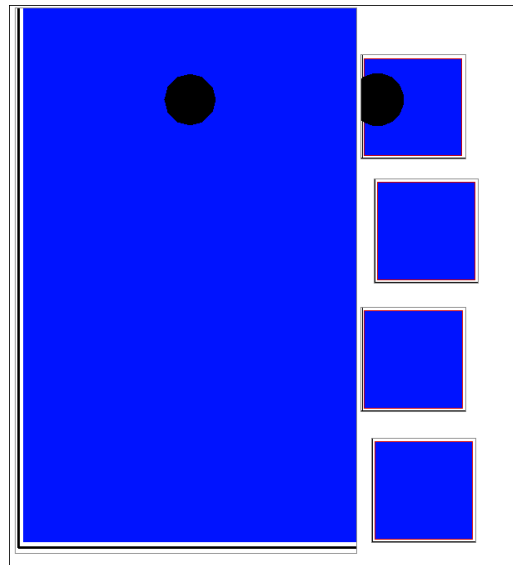
single particle validation



PIV experiment of a falling sphere in a closed box*

$$Re_p = \frac{U_{p,\infty} d_p}{\nu} = 1.5 \dots 32$$

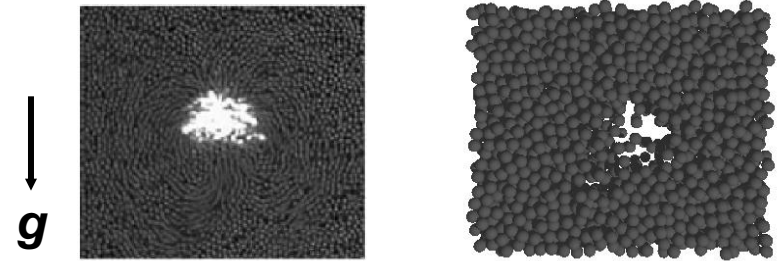
$$\frac{d_p}{L} = 0.15$$



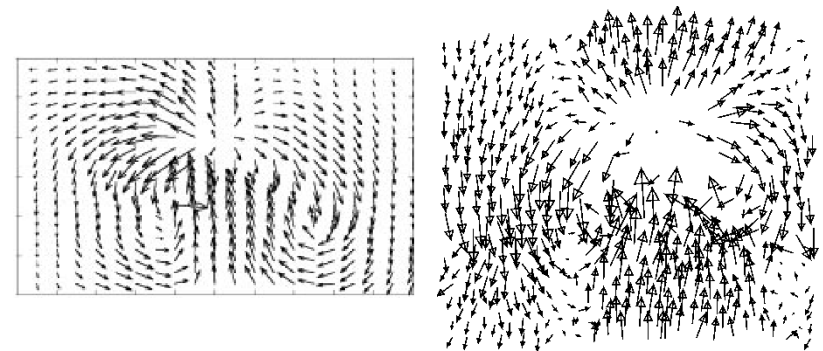
$Re_p = 32$

LB simulation PIV exp

multiple particle validation: liquid-solid fluidization



void formation



particle velocities

experiment**

simulation***

Rest of this talk: sample applications

what to learn from meso-scale simulations?

erosion & sedimentation ←

aggregation / flocculation

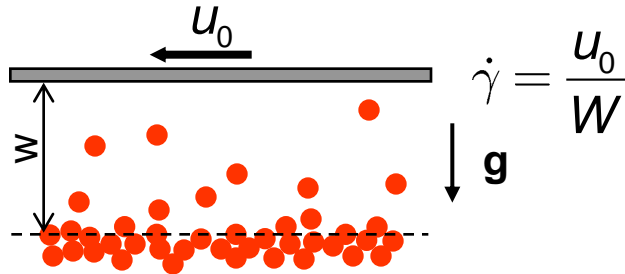
Hydro-transport



Back to the slurry pipeline

Erosion & sedimentation

Start simple: laminar flow, spherical particles, monosized



Movie: courtesy François Charru (IMFT)

Shields number
shear stress over net gravity

$$\theta = \frac{\rho \nu \dot{\gamma}}{g \rho_p - \rho} 2a$$

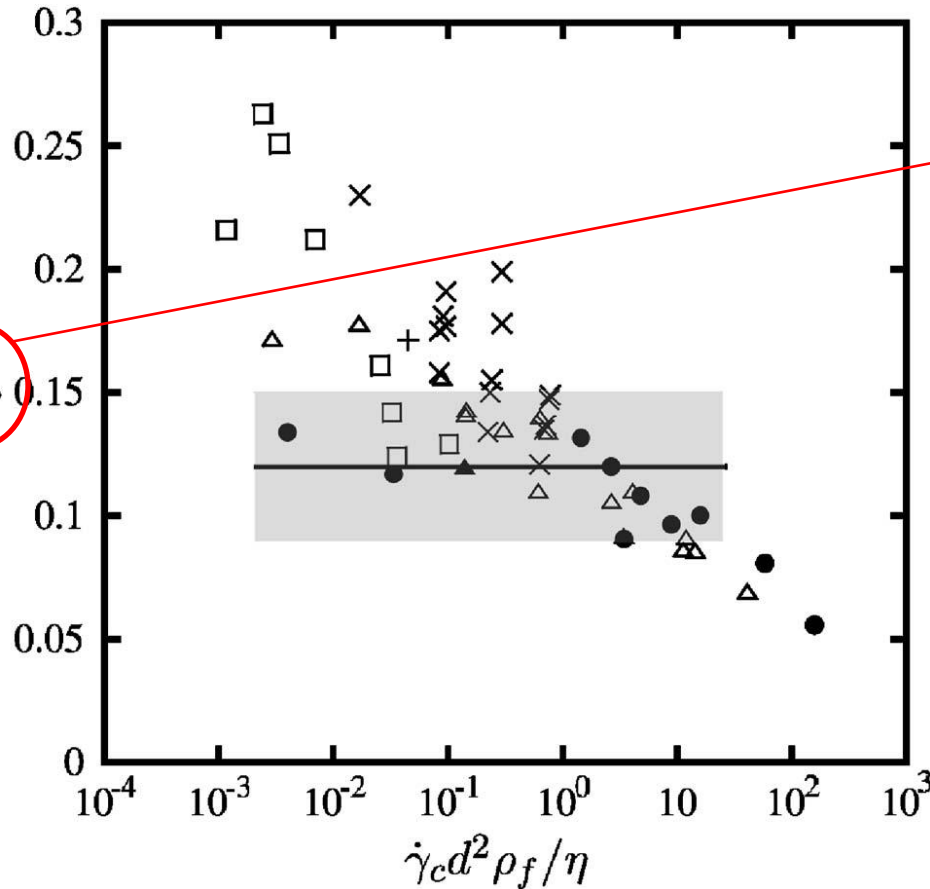
Reynolds number

$$\text{Re} = \frac{\dot{\gamma} a^2}{\nu}$$

Density ratio

minor role for if Re is modest

Experimental data



θ^c
critical Shields number
onset of bed erosion

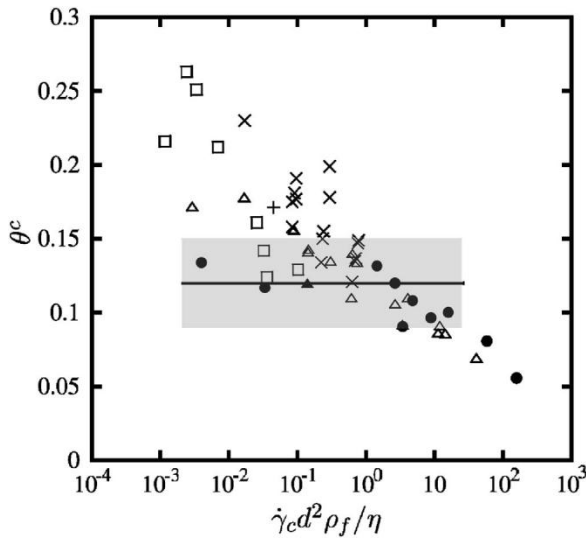
Quite some scatter

*systems are hard to control at
the particle-scale*

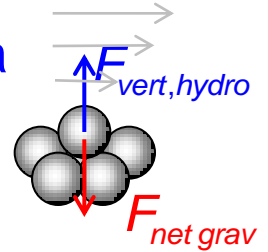
- non-sphericity
- friction coeffs
- short-range interactions

Ouriemi et al., *PoF* **19** (2007)

Back-of-envelope analysis for low Re



for the bed to start moving we need a vertical hydrodynamic force that overcomes net gravity \rightarrow at θ^c



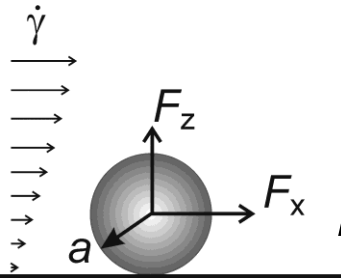
$$F_{vert,hydro} = \frac{4\pi}{3} a^3 g \rho_p - \rho = \frac{4\pi}{3} a^2 \frac{1}{\theta_c} \rho \nu \dot{\gamma}$$

θ^c independent of Re

$$\text{Re} = \frac{\dot{\gamma} a^2}{\nu}$$

$$\theta = \frac{\rho \nu \dot{\gamma}}{g \rho_p - \rho 2a}$$

$$\rightarrow F_{vert,hydro} \propto a^2 \rho \nu \dot{\gamma}$$



$$F_x = 32.1 \rho \nu \dot{\gamma} a^2 (*)$$

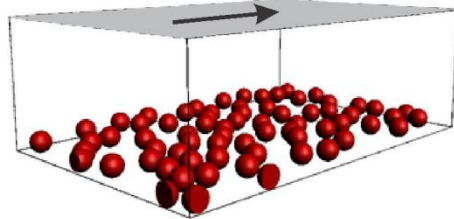
$$F_z = 9.22 \dot{\gamma}^2 a^4 (**)$$

OK,
except for the fact that F_x is
horizontal

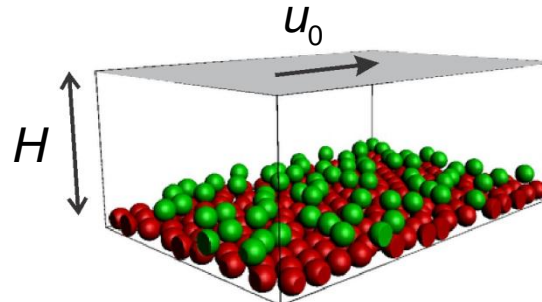
A single-sphere may be too simple

*to understand the critical Shields number**

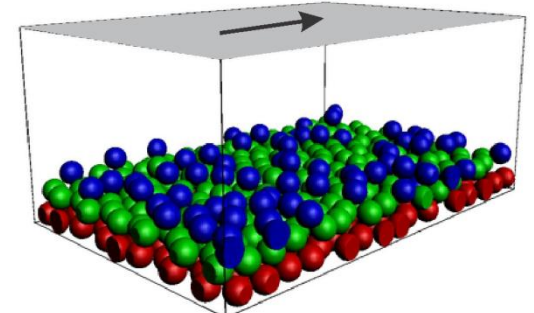
beds of **fixed** spheres



monolayers



double layers



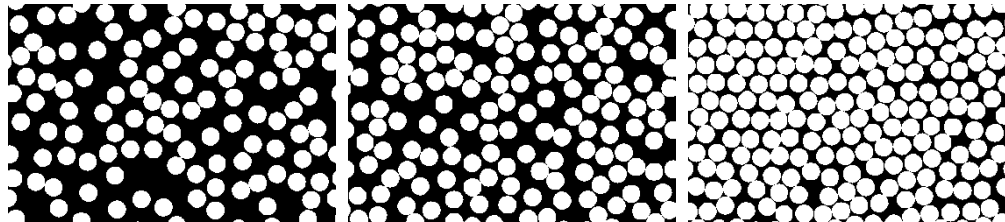
triple layers

Surface occupancy σ monolayers

$\sigma = n\pi a^2 = 0.4$

0.5

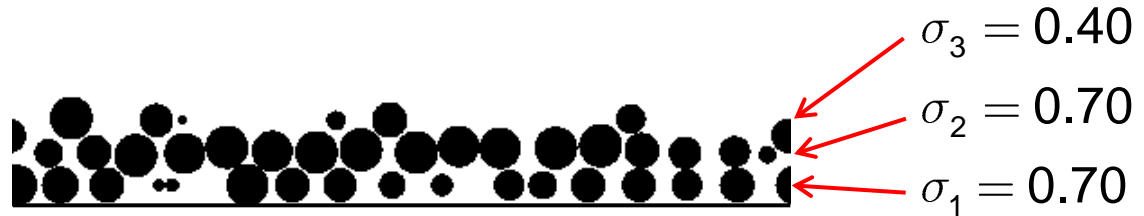
0.7



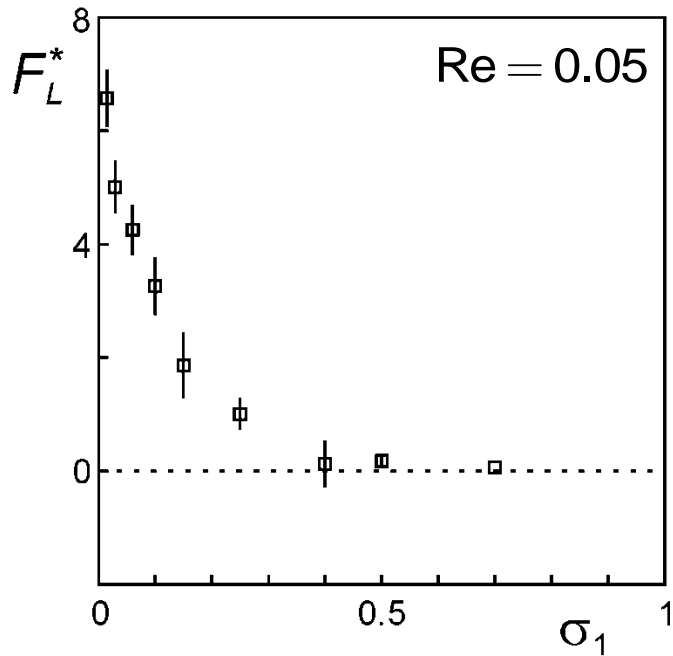
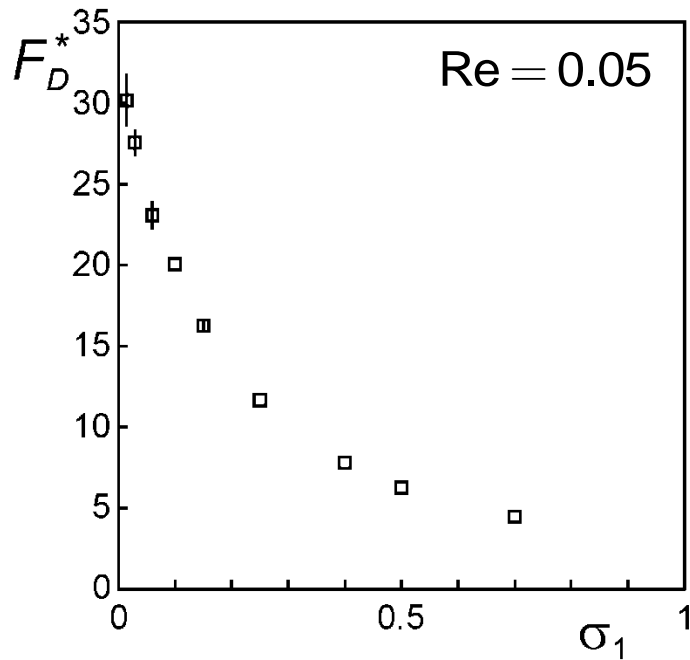
$$\text{Re} = \frac{\dot{\gamma} a^2}{\nu}$$

$$\dot{\gamma} = \frac{u_0}{H}$$

cross section
through typical triple
layer bed



Average drag and lift - Monolayers



$$F_D^* \equiv \frac{F_D}{\rho \nu \dot{\gamma} a^2}$$

$$F_L^* \equiv \frac{F_L}{\rho \dot{\gamma}^2 a^4}$$

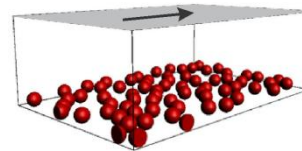
remember,
single sphere

$$F_D^* = 32.1$$

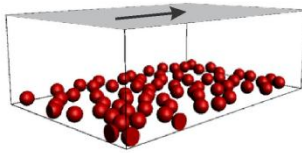
$$F_L^* = 9.22$$



color: velocity magnitude

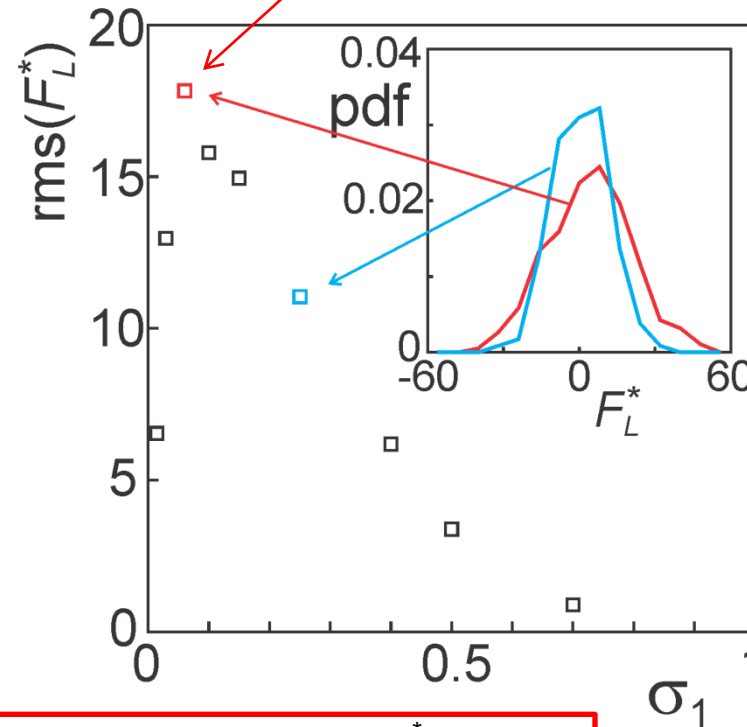
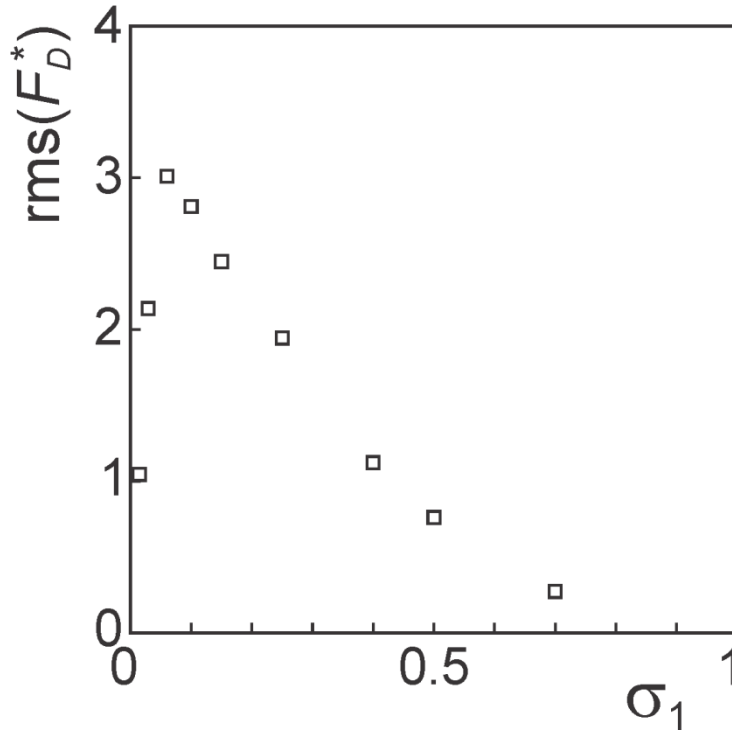


Sphere-to-sphere force variation - Mono



Re = 0.05

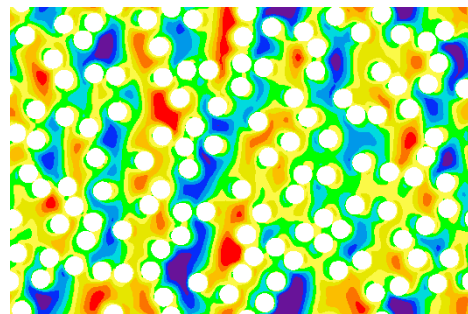
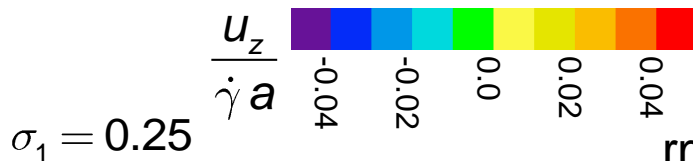
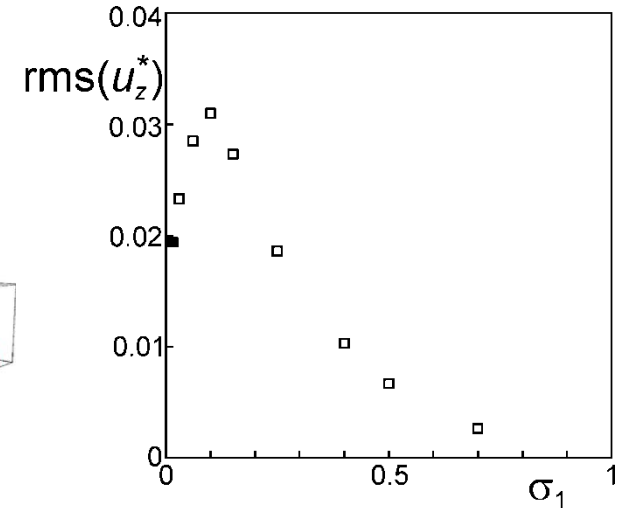
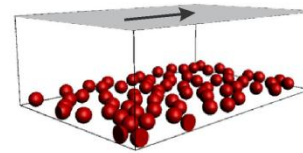
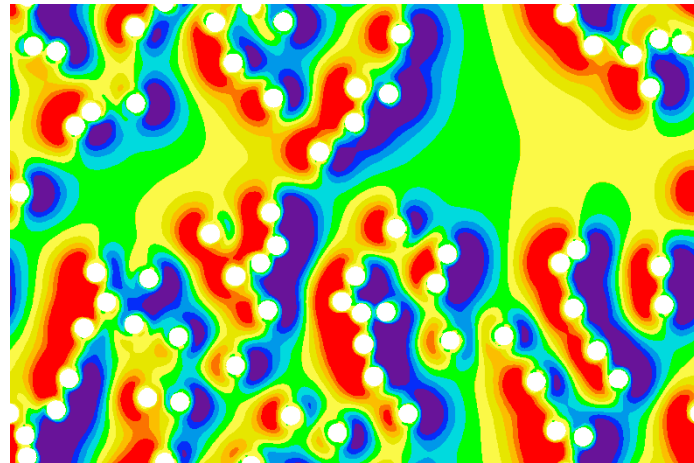
peaks at $\sigma_1 = 0.06$



single sphere $F_D^* = 32.1$
 $F_L^* = 9.22$

Lift turns into vertical viscous drag

vertical velocity one radius (a) above the wall



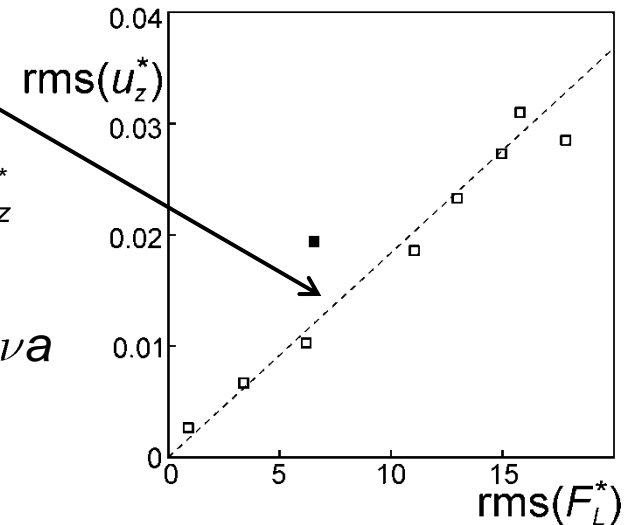
linear trend

$$\text{rms } F_L^* = \beta \text{rms } u_z^*$$

$$\beta \approx 550$$

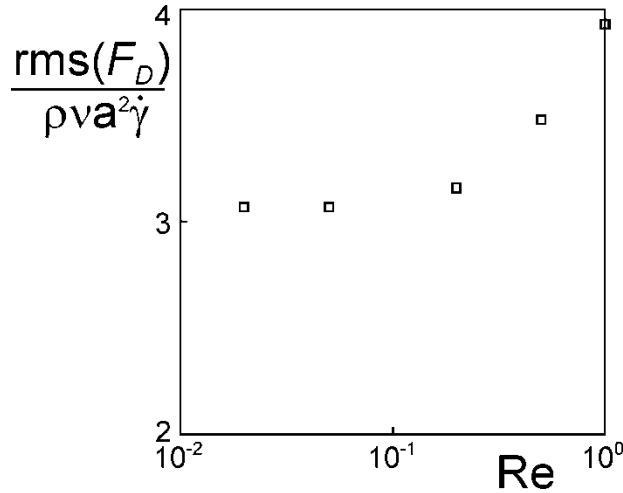
$$\text{if } \text{rms } F_L = \text{rms } u_z \cdot 6\pi\rho\nu a$$

$$\text{then } \beta = \frac{6\pi}{\text{Re}} \approx 380$$

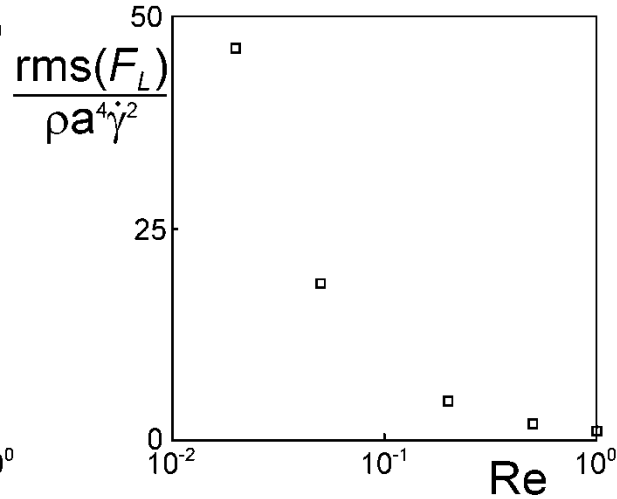


Lift as vertical viscous drag - Monolayers

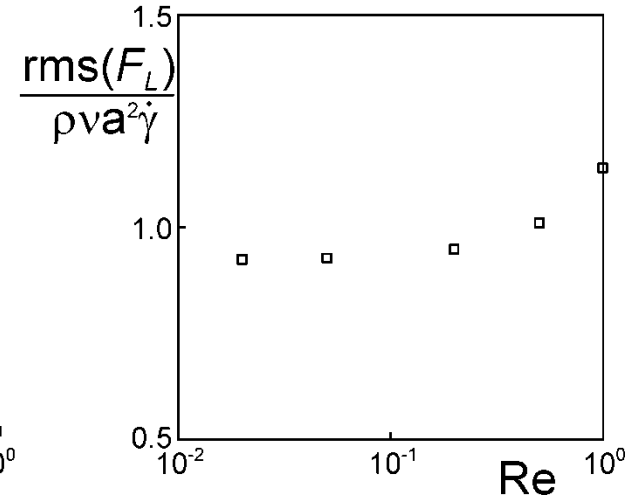
rms-drag, viscous scaling



rms-lift, inertial scaling

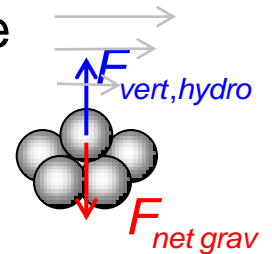


rms-lift, viscous scaling



for the critical Shields number to be independent of Re we needed a vertical force that scales like

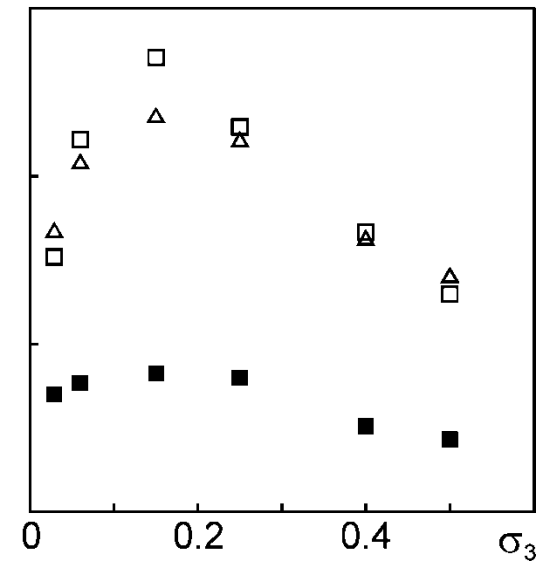
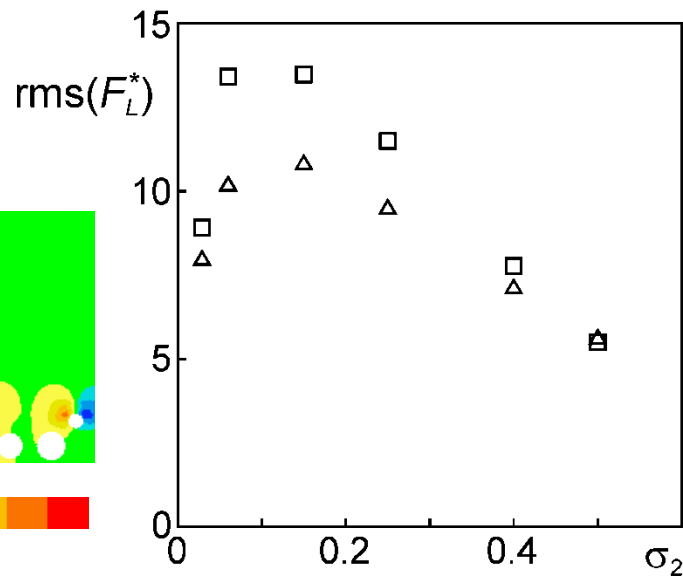
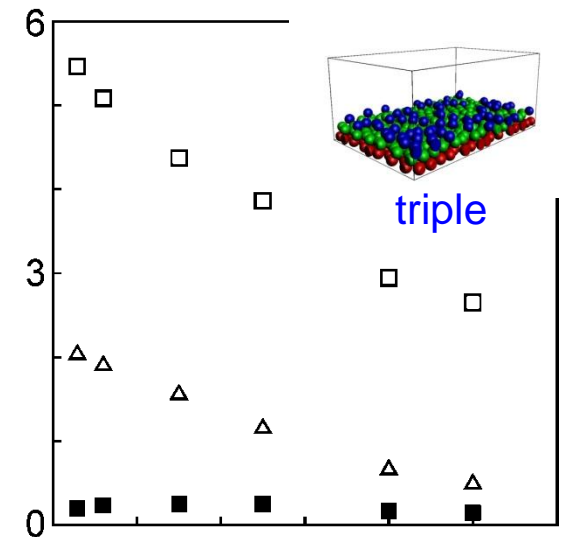
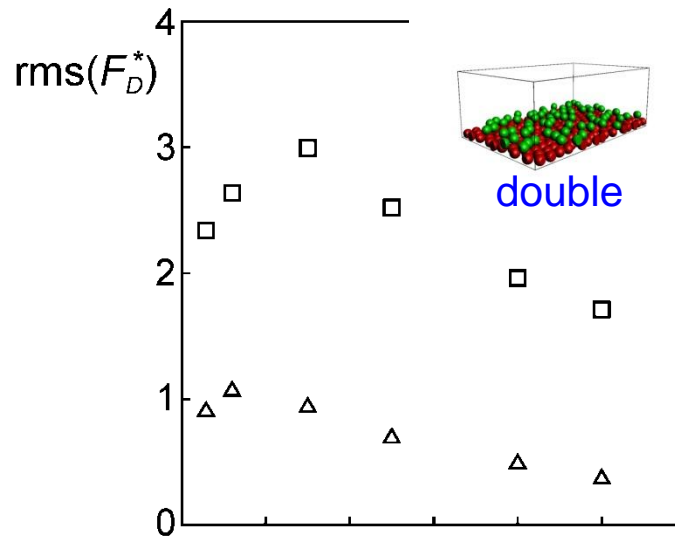
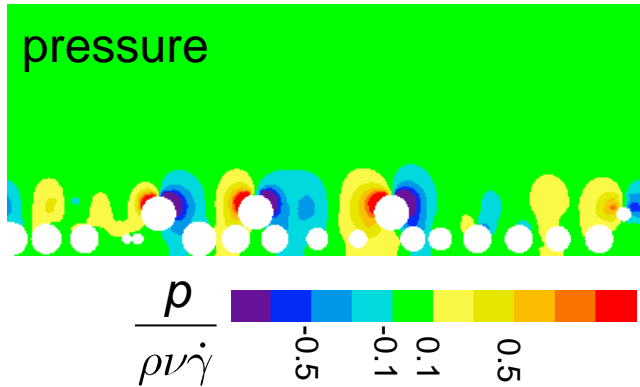
$$\rightarrow F_{\text{vert,hydro}} \propto a^2 \rho v \dot{\gamma}$$



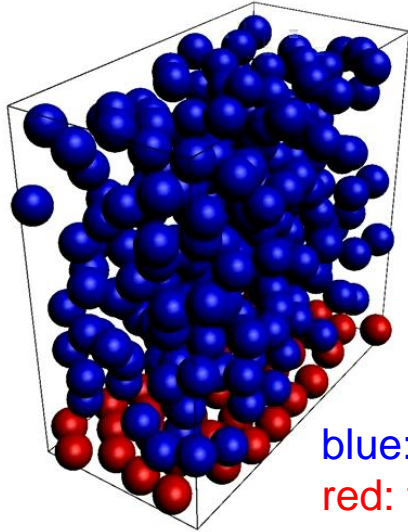
here you have it in terms of an rms vertical force level

RMS of drag and lift forces double & triple layers

as a function of σ of the top layer



Let's try moving spheres

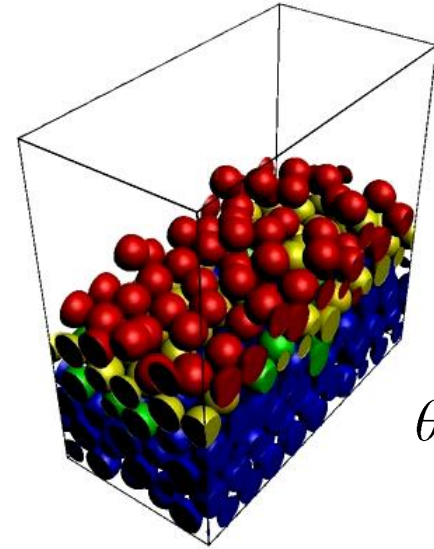


blue: mobile
red: fixed

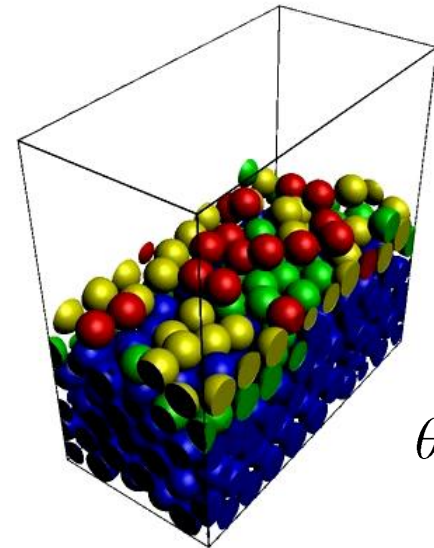
initialization: create a granular bed of equally sized spheres

add liquid and
then shear the
liquid above
the bed

- $\frac{u_p}{a\dot{\gamma}} > 0.1$
- $0.1 \geq \frac{u_p}{a\dot{\gamma}} > 0.05$
- $0.05 \geq \frac{u_p}{a\dot{\gamma}} > 0.025$
- $0.025 \geq \frac{u_p}{a\dot{\gamma}}$



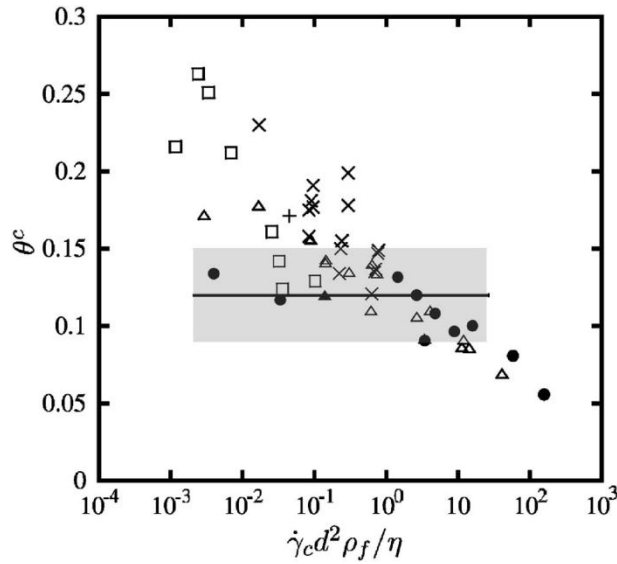
$\theta = 0.80$



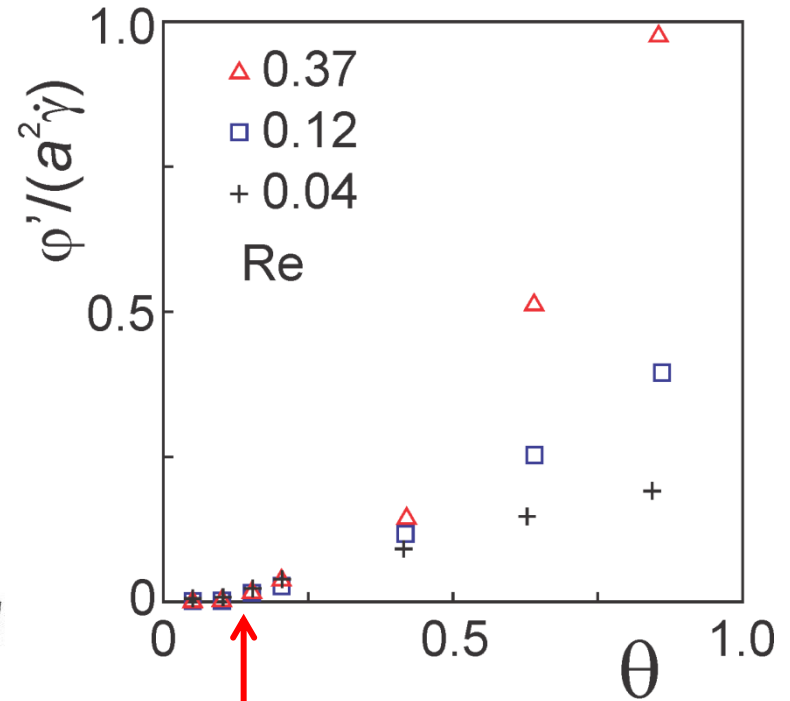
$\theta = 0.40$

the Shields number $\theta = \frac{\rho \nu \dot{\gamma}}{g \rho_p - \rho} 2a$

Critical Shields number?

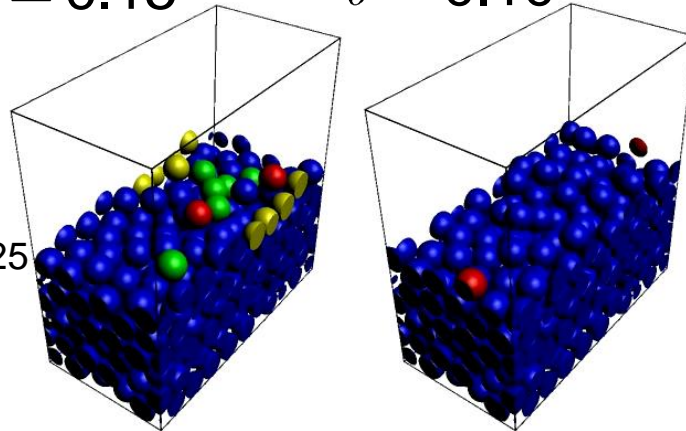


average solids flux per unit width



$\theta = 0.15$

$\theta = 0.10$



- $\frac{u_p}{a\dot{\gamma}} > 0.1$
- $0.1 \geq \frac{u_p}{a\dot{\gamma}} > 0.05$
- $0.05 \geq \frac{u_p}{a\dot{\gamma}} > 0.025$
- $0.025 \geq \frac{u_p}{a\dot{\gamma}}$

lo and behold: $0.1 < \theta^c < 0.15$

critical features: lubrication forces & friction coefficient in p-p collisions

Sample applications

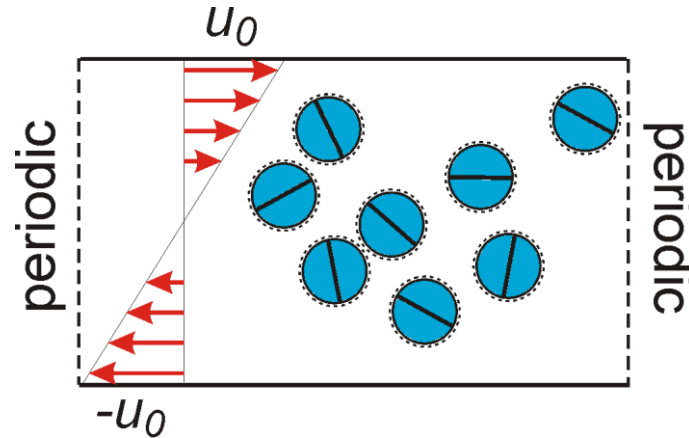
what to learn from meso-scale simulations?

erosion & sedimentation

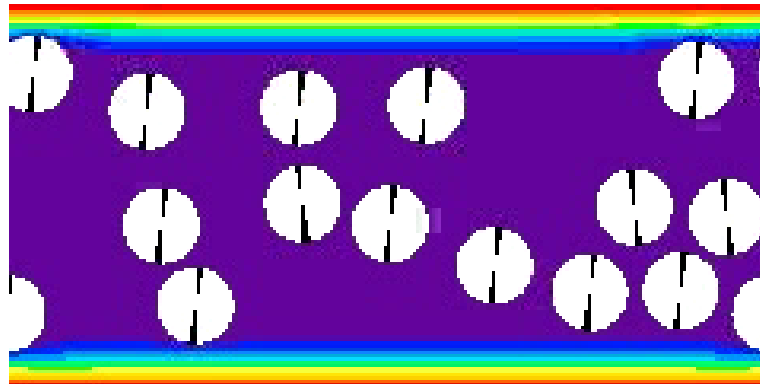
aggregation / flocculation ←

Aggregation at the meso-scale

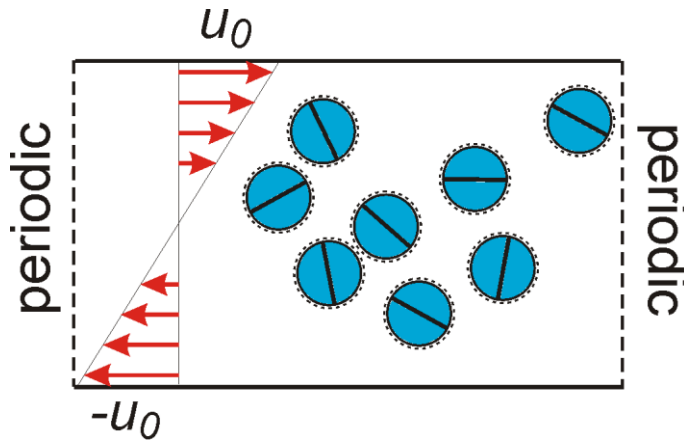
a little bit of recent work



sticky particles in shear flow



A closer look at aggregation at the meso-scale



attractive interaction between particles
defined by a

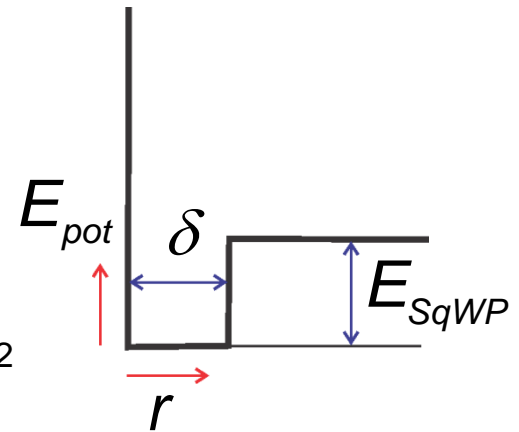
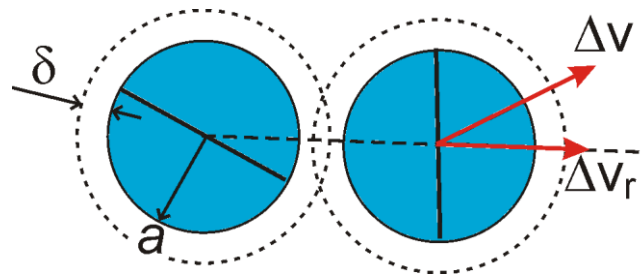
square-well-potential

two parameters: δ and Δv_c

if $\Delta v_r < \Delta v_c$ particles stick

dimensionless numbers

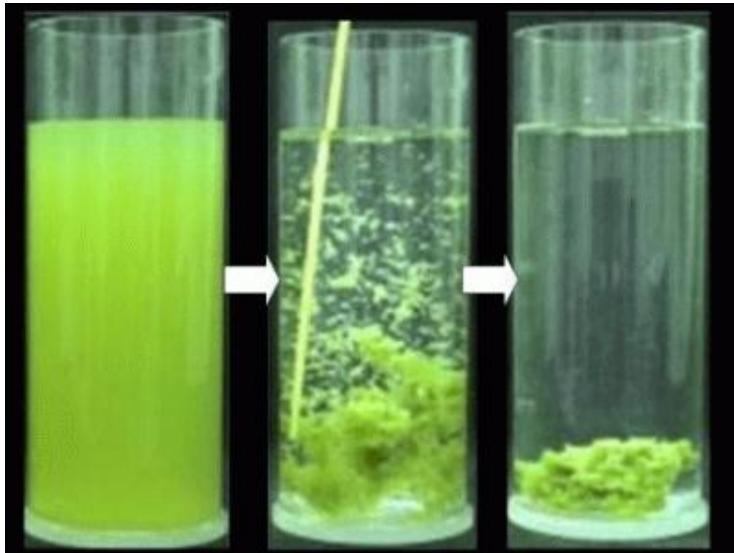
$$\frac{\Delta v_c}{a\dot{\gamma}} \quad \frac{\delta}{a}$$



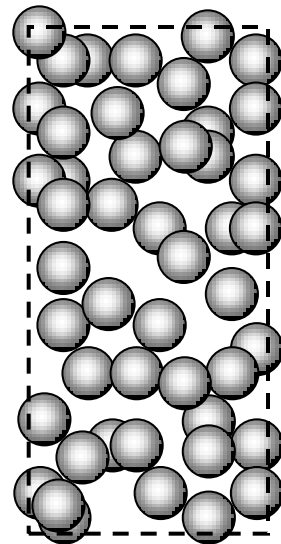
in energy terms:
$$E_{SqWP} = \frac{1}{2} m_p [\Delta v_c]^2$$

Flocculation

aggregation enhanced settling



computational approach



solid, sticky spheres in a 3D periodic domain

$$\downarrow \mathbf{f}_p = -(\rho_p - \rho_m) g \mathbf{e}_z$$

$$\uparrow \mathbf{f}_f = (\rho_m - \rho) g \mathbf{e}_z$$

$$\rho_m = \phi \rho_p + (1 - \phi) \rho$$

Flocculation, Global Poly-Glu Co., Ltd ©

the main dimensionless variables are

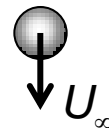
SqWP

ϕ (solids volume fraction)

0.12 – 0.32

$$\text{Re}_\infty \equiv \frac{2aU_\infty}{\nu}$$

6 – 72



$$\frac{\Delta v_c}{U_\infty}$$

0.005 – 0.03

$$\frac{\delta}{a}$$

0.025

Computational flocculation

$$\phi = 0.12$$

$$\text{Re}_\infty = 24$$

$$\text{Re}_\infty = 6$$

$$\frac{\Delta V_c}{U_\infty} = 0.025$$

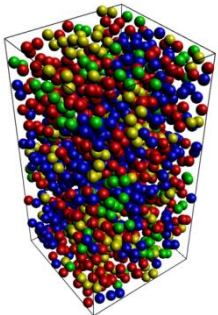
color: flock size

● $n_{agg} = 1$

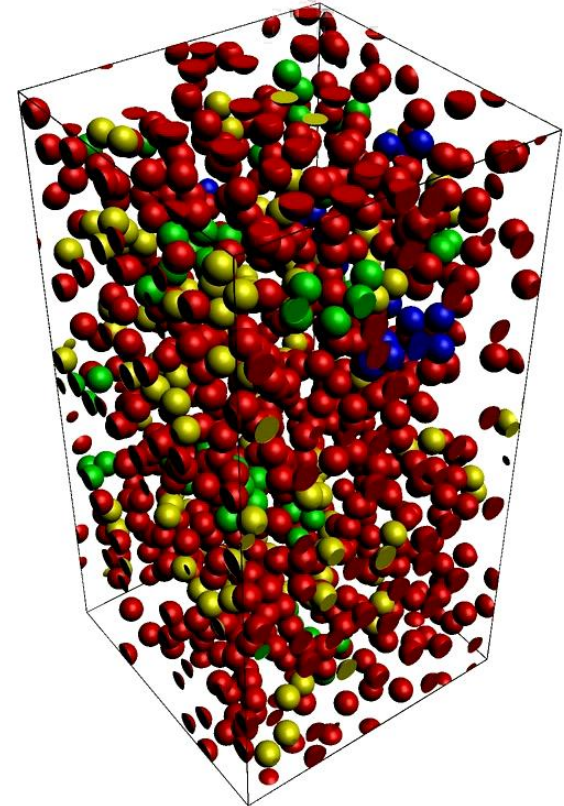
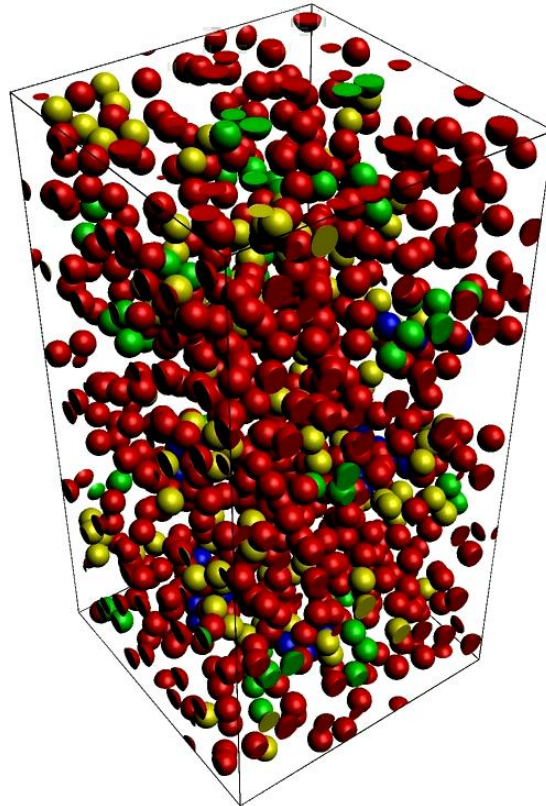
● $n_{agg} = 2$

● $n_{agg} = 3$

● $n_{agg} \geq 4$



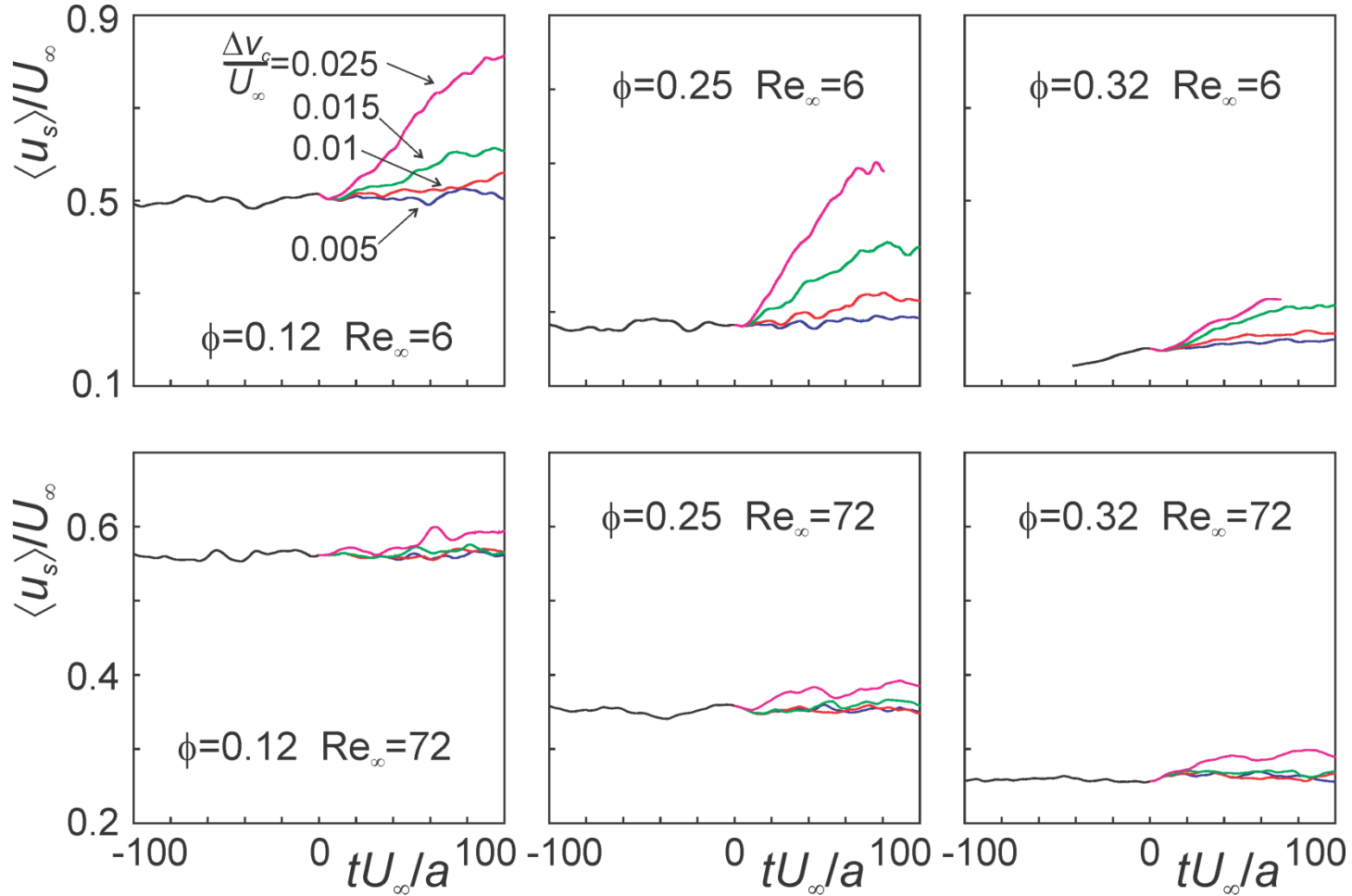
$\phi = 0.2$
for reference



Settling velocities

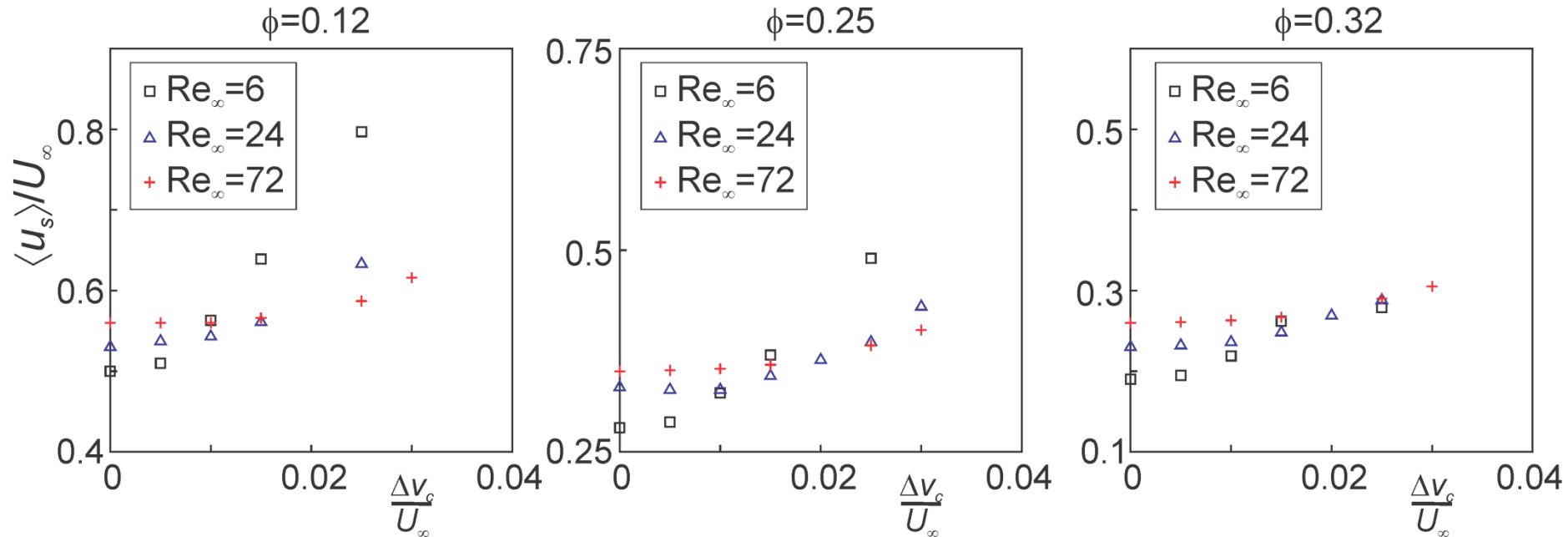
average settling velocity as a function of time

at $t=0$ we switch on the SqWP



Average settling velocities

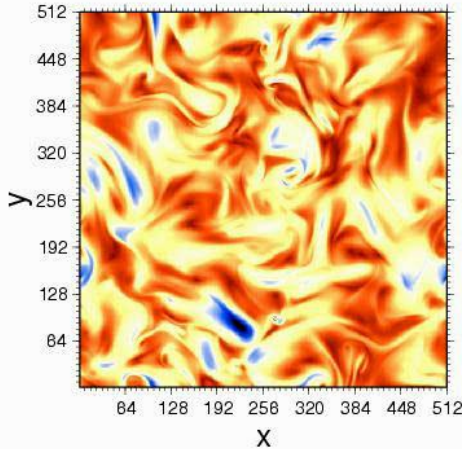
as a function of the strength of the SqWP



(more data points coming – simulations running as we speak)

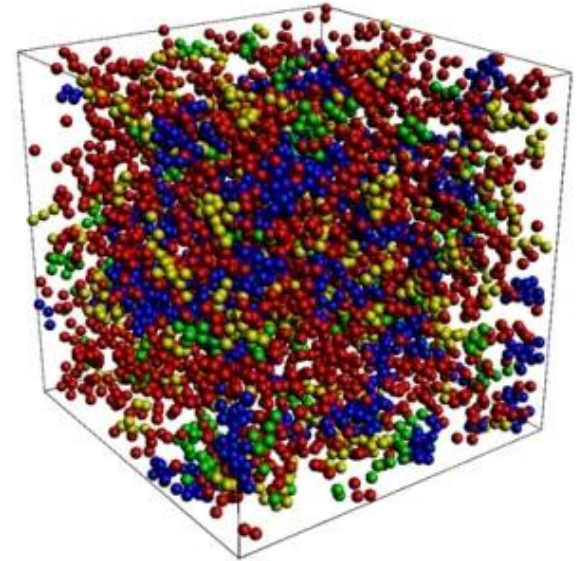
Sticky particles in turbulence

flocculation is now called aggregation



generate homogeneous isotropic turbulence in (again) a fully periodic, 3D domain – *through linear forcing**

& add solid, spherical sticky particles



key dimensionless variables

ϕ : solids volume fraction

$\frac{\eta_K}{a}$: Kolmogorov scale over sphere radius ~ 0.15 - atypical

$\frac{\Delta v_c}{u_K}$: SqWP depth over Kolmogorov velocity scale ~ 0.3

Aggregation in turbulence

$$\phi = 0.08 \quad \frac{\eta_K}{a} = 0.13 \quad \frac{\Delta V_c}{v_K} = 0.3$$

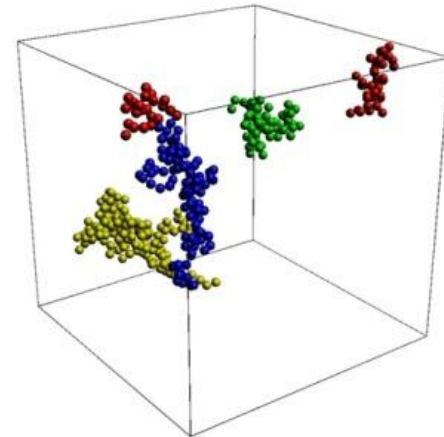
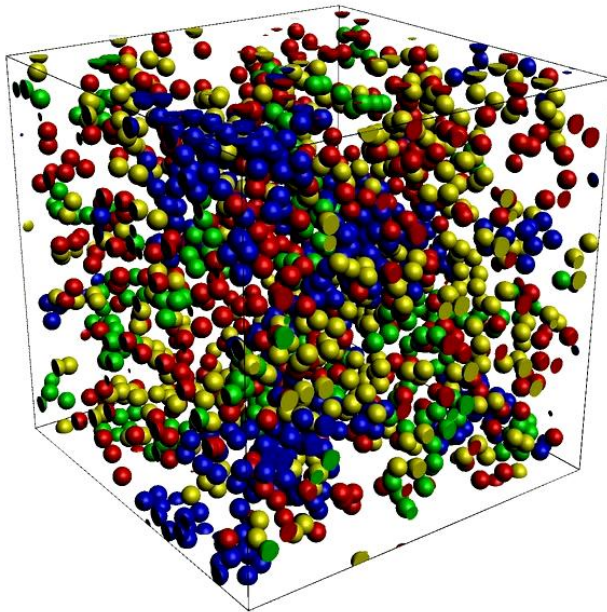
color: aggregate size

● primary sphere

● $2 \leq n_{agg} < 5$

● $5 \leq n_{agg} < 8$

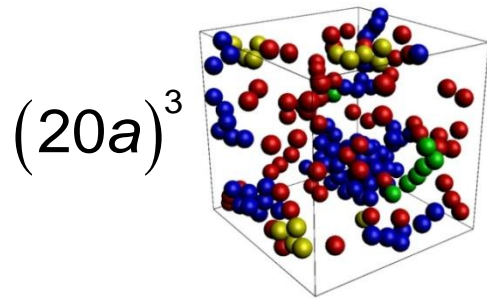
● $n_{agg} \geq 8$



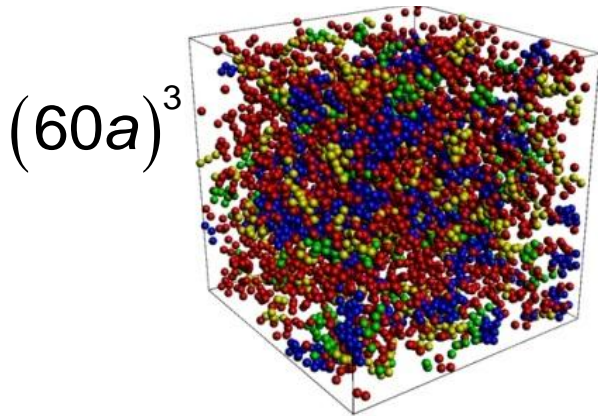
the 4 largest aggregates at
some moment

Domain size quickly becomes an issue

- for representative aggregate size distributions
- to create well-developed turbulence

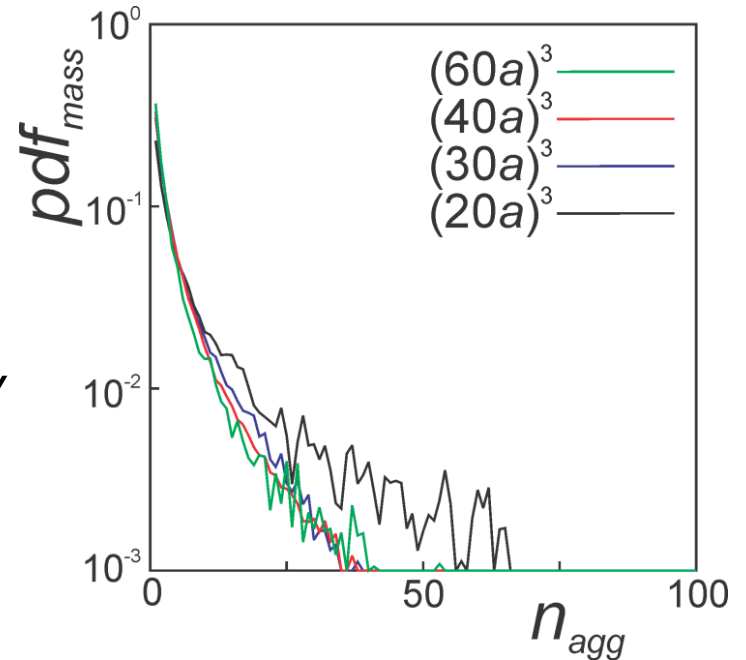


too small



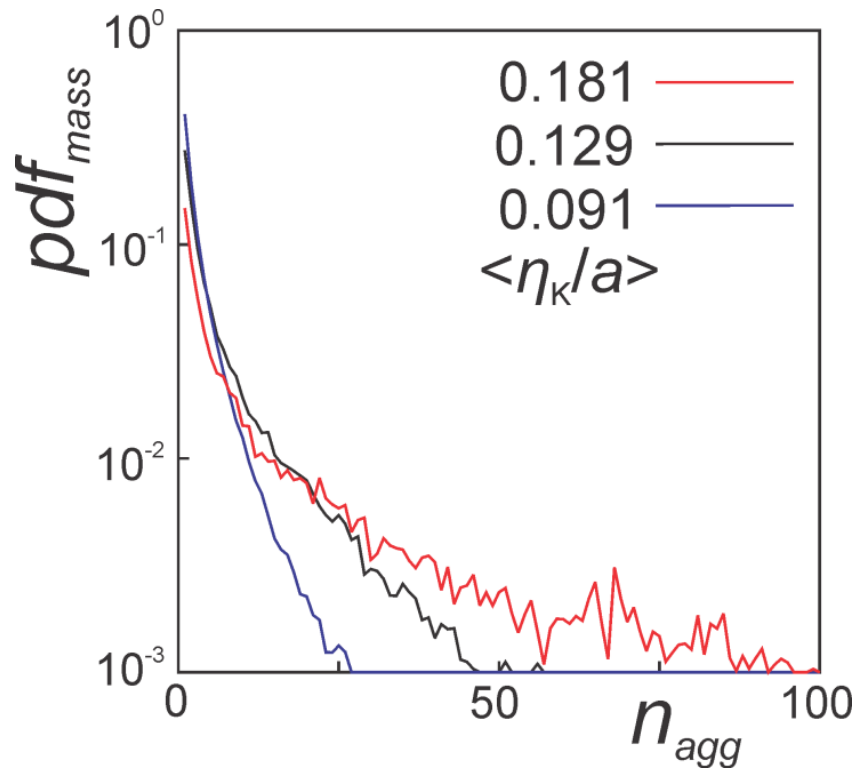
*gets
computationally
challenging*

aggregate size distributions

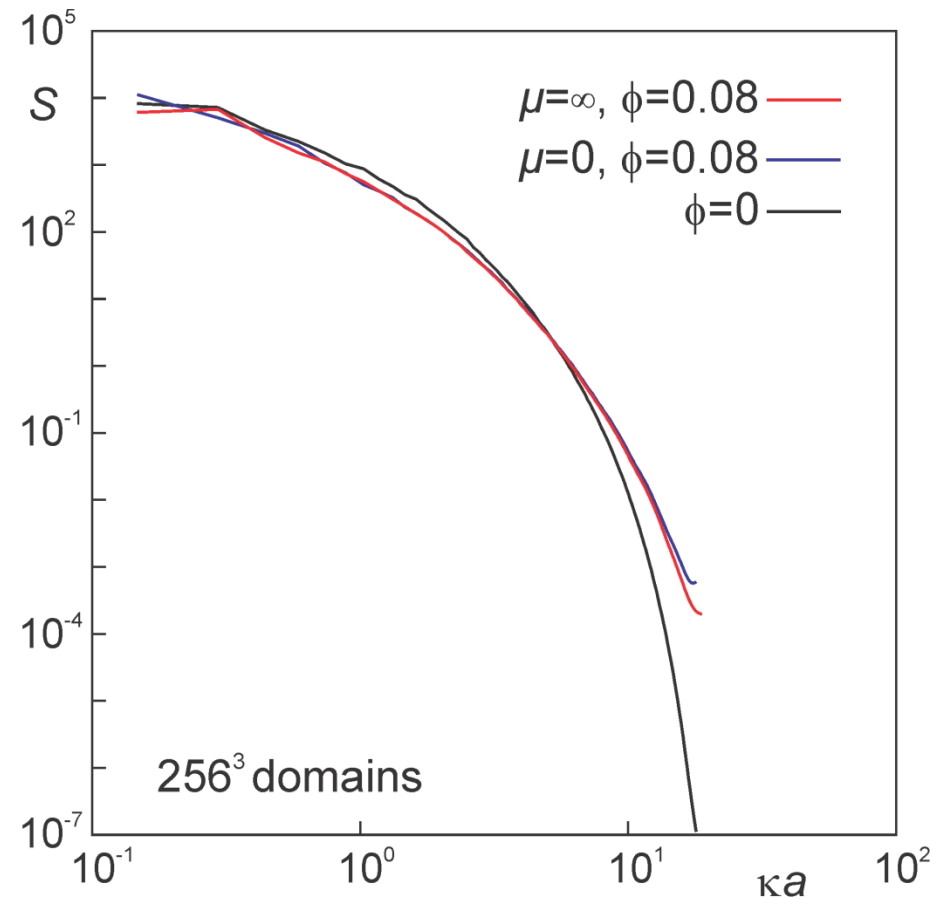


Some preliminary results

aggregate size distributions
effect of η_K
(the smaller η_K , the more power input)



turbulence modulation by the solids



Summary & Perspective

- Dense SL systems, lots of SL interactions
- Computational approach
 - minimal modeling*
 - small (meso-scale) systems*
- Erosion & sedimentation
 - lift & drag ↔ critical Shields number*
- Aggregation / flocculation
 - effect of flocculants depends on Reynolds number*



Perspective

More complexity

non-spherical particles

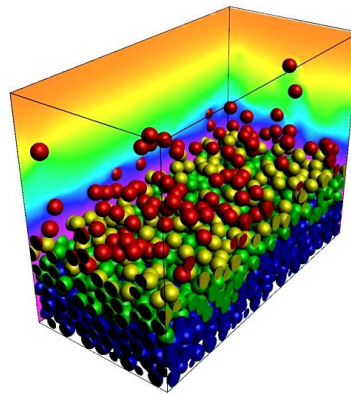
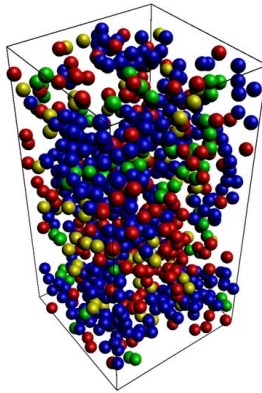
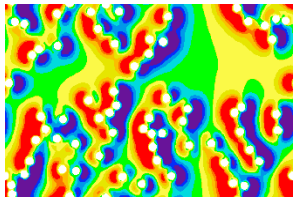
soft (deformable) particles

Erosion

*towards turbulence**

Aggregation

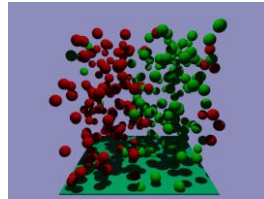
what happens if $\frac{\eta_K}{a} \leq 1$ – ish



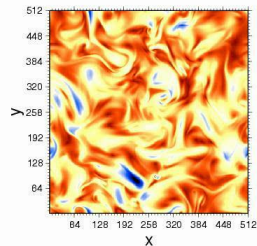
Acknowledgements

(former) students

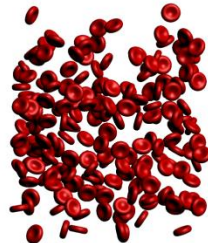
Andreas ten Cate



Eelco van Vliet



Orest Shardt



sponsors



Schlumberger

P&G

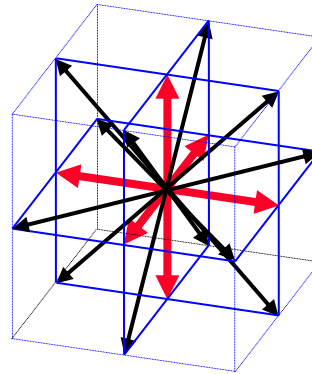
Synocrude
Securing Canada's Energy Future

Lattice-Boltzmann method

Particles move from one lattice site to the other and collide:

$$f_i(\mathbf{x} + \mathbf{e}_i, t + 1) = f_i(\mathbf{x}, t) + \Omega_i(f(\mathbf{x}, t))$$

$$\rho = \sum_i f_i \quad \rho \mathbf{u} = \sum_i f_i \mathbf{e}_i$$



Space, time, and velocity are discretized:

local operations:
good parallel efficiency
uniform, cubic lattice

2nd order (space and time) representation of a Navier-Stokes-like equation, e.g.:

$$\frac{\partial \rho u_\alpha}{\partial t} + \frac{\partial}{\partial x_\beta} \rho u_\alpha u_\beta = -\frac{1}{3} \frac{\partial \rho}{\partial x_\alpha} + \nu \frac{\partial}{\partial x_\beta} \left(\frac{\partial \rho u_\beta}{\partial x_\alpha} + \frac{\partial \rho u_\alpha}{\partial x_\beta} \right) + f_\alpha$$

velocity/
 physical time-step
 constraint

this is incompressible Navier-Stokes if

$$|\mathbf{u}^2| \ll c_{\text{sound}}^2$$

$$\rho = \frac{\rho}{3} \rightarrow c_{\text{sound}} = \sqrt{\frac{1}{3}}$$