

# BioCarbUp – Optimising the biocarbon value chain for a sustainable metallurgical industry



## Newsletter 1-2019

### Introduction

The overall objective of BioCarbUp is to optimise the biocarbon value chain for the metallurgical industry through:

- **Production of biocarbon with sufficient quality** satisfying the end user quality requirements while ensuring optimum utilisation of the by-products
- **Optimised sourcing of Norwegian forest resources** for biocarbon production towards the specific metallurgical processes
- **Maximising the energy and cost efficiency** of the biocarbon value chain for metallurgical industry

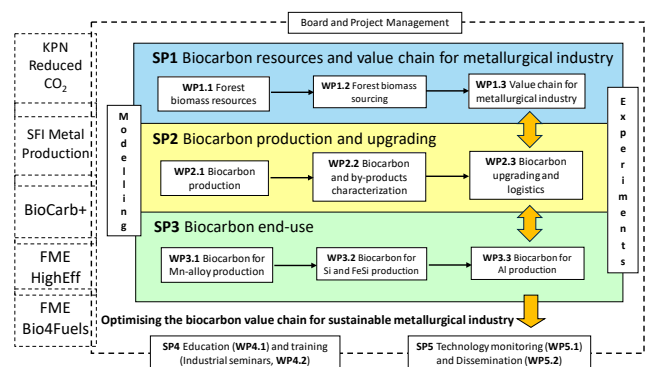
The sub-objectives are:

- Identifying **optimum forest resources** for the specific metallurgical processes
- Identifying and **optimizing carbonisation processes and conditions** to produce optimum yields and qualities
- Developing methods for upgrading and **tuning biocarbon quality** to increase its suitability for the specific metallurgical processes, and methods for upgrading the by-product tar to higher value products
- Developing fundamental **knowledge of biocarbon behaviour** in and influence on the specific metallurgical processes and biocarbon impact on product quality
- Increasing expertise throughout the **biocarbon value chain for the metallurgical industry**
- **Educating** highly skilled candidates within this area and training of industry partners
- Monitoring activities and state-of-the-art practice within this area and **disseminating** knowledge to industry partners, and other interested parties where applicable

The anticipated results of the project are reduced harvesting and logistics costs for woody biomass

resources, maximised BC yield and quality directly in the BC production process or via secondary upgrading and maximised utilisation in BC end-use applications, i.e. the metallurgical industry. Additionally, by-products utilisation and higher value products from tar are complementary foci.

The Work Breakdown Structure of BioCarbUp is:



BioCarbUP management and work break down structure and project links and information flow.

**BioCarb+:** Enabling the biocarbon value chain for energy, <http://www.sintef.no/biocarb>

**SFI Metal Production,** <https://www.ntnu.edu/metpro>

**FME HighEFF:** Centre for an Energy Efficient and Competitive Industry for the Future, <http://www.higheff.no>

**KPN Reduced CO<sub>2</sub> emissions from metal production,** <https://www.sintef.no/en/projects/reduced-co2-reduced-co2-emissions-in-metal-production/>

**FME Bio4Fuels,** <https://www.nmbu.no/bio4fuels>

BioCarbUp will run for four years (2019-2022) and has a total cash budget of 25 million NOK, which is 80% financed by the [Research Council of Norway](#) through the [ENERGIX](#) program and 20% financed by the industrial partners.

### The BioCarbUp consortium

The project consortium covers all the necessary aspects, and includes large and central industrial players in the metallurgical and biomass utilization areas in Norway, complemented by recognized international research institutions.

**SINTEF Energy Research** leads the project and focus on biocarbon production and upgrading and the

BioCarbUp

<http://www.sintef.no/BioCarbUp>

- a Knowledge-building Project for Industry (KPN) co-funded by the Research Council of Norway through the ENERGIX-programme.

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value chain for metallurgical industry. **NTNU** (Norwegian University of Science and Technology) supervise the PhD, the PostDoc and Master candidates. **SINTEF Industry** focus on biocarbon end-use and bio-based binder. **NIBIO** (Norwegian Institute of Bioeconomy Research) focus on biocarbon resources and value chain for metallurgical industry. **University of Hawaii** focus on biocarbon production at pressurised conditions, while **Hungarian Academy of Sciences** focus on biocarbon and by-products characterization.

The industrial partners contribute with finances as well as access to infrastructure and their extensive industrial knowledge generated through their commercial activities within the metallurgical areas: Elkem, Eramet Norway, Hydro Aluminium, Alcoa Norway, Eyde Cluster, and Norsk Biobrensel as a biomass supplier to metallurgical industry.

The constellation of project partners is very strong, bringing together leading research organisations within the field and major industrial players.

## Project background

The [ENERGIX program plan](#) clearly states the importance of sustainability and sustainable value chains, including biomass based, contributing to reduced CO<sub>2</sub> emissions and a carbon neutral society in 2050. For biomass, there is an expectation of total biomass feedstock utilisation.

The metallurgical industry in Norway seeks to substitute large amounts of biocarbon for fossil reductants in their processes. The [Norwegian Process Industry Roadmap](#) - Combining growth and zero emissions by 2050, and [Industrimeldingen](#) lay the foundation for an accelerated utilization of Norwegian biomass resources that would reduce the CO<sub>2</sub> footprint of the metallurgical industry. The former document targets a 43% reduction of CO<sub>2</sub> by 2030 compared to 2005 levels. To enable this transformation, the whole biocarbon (BC) value chain for the metallurgical industry must be optimized to remove economic constraints, satisfy reductant quality demands, and develop predictable (amount, quality and price), long-term biomass resource demand.

This project responds to the national strategies and the goals of the metallurgical industry by analyzing and optimizing the BC value chain to produce suitable and affordable reductants in a sustainable manner. Producing BC, a renewable material from biomass resources, will have a twofold effect: (1) reduce CO<sub>2</sub> emissions by substituting for fossil reductants and (2) increase forest resource utilisation by creating higher value material and/or energy products. Due to the BC quality demanded by the metallurgical processes, woody biomass,

especially stem wood, is the most suitable candidate for reductant feedstock.

The overall objective of this project is to optimise the biocarbon value chain for the metallurgical industry.

## Project overview

The project is divided into 5 subprojects (SP), each subproject is itself divided into several work packages (WP).

- Biocarbon resources and value chain for metallurgical industry - SP1
- Biocarbon production and upgrading - SP2
- Biocarbon end-use - SP3
- Education and training - SP4
- Technology monitoring and dissemination - SP5

### Biocarbon resources and value chain for metallurgical industry - SP1

The main objectives of SP1 are to identify optimum forest resources for the specific metallurgical processes, identify shortcomings in existing biomass quality monitoring systems, and increase the expertise throughout the biocarbon value chain for metallurgical industry.

SP1 leader: Senior Scientific Adviser [Simen Gjølsvåg](#), NIBIO

### Biocarbon production and upgrading - SP2

The main objectives of SP2 are to develop novel (new) or improved solutions to produce and upgrade biocarbon dedicated for metallurgical processes with optimized logistics and maximize use of by-products.

SP2 leader: Research Scientist [Liang Wang](#), SINTEF Energy Research

### Biocarbon end-use - SP3

The main objective of SP3 is to identify biocarbon products that can be used in Mn, Si and Al industry to reduce fossil CO<sub>2</sub> emissions while having neutral or positive impacts on process performance and energy efficiency. SP3 will develop fundamental competence about effect on specific metallurgical processes of changes in properties of carbon sources. Sources currently in use will be compared with bio-based carbon sources.

SP3 leader: Senior Research Scientist [Eli Ringdalen](#), SINTEF Industry

### Education and training - SP4

The major objective of SP4 is to strengthen the education within this field through MSc and PhD students, and a postdoc candidate. The objective is also to increase the competence level in the industry. The long-term goal is competence building and

strengthening of the education within the biocarbon value chain for metallurgical industry.  
SP4 leader: Associate Professor [Tian Li](#), NTNU

### Technology monitoring and dissemination - SP5

The major objectives of SP5 are to monitor the latest research and technological developments and to disseminate research results.

SP5 leader: Chief Scientist [Øyvind Skreiberg](#), SINTEF Energy Research, who also is the BioCarbUp project leader

### Progress in 2019

In 2019 the focus has been on start-up of the project, studies connected to the resource base in Norway for biocarbon production, planning and execution of carbonisation experiments, characterisation of biocarbon, start-up of the postdoc work and dissemination from the project.

### BioCarbUp kick-off meeting in Trondheim

The BioCarbUp official kick-off meeting was arranged in Trondheim on 13 June 2019. In the meeting, the project and its activities were presented and discussed, and the project steering committee was established. Based on the meeting some adjustment in the planned work was agreed on, to properly account for the individual industries' needs. Each year annual work plans will be proposed and agreed on, based on the project description while also taking into account industries' needs along the path towards project completion in 2022.



Participants at the BioCarbUp kick-off meeting in Trondheim

### PostDoc work

The BioCarbUp PostDoc position within composite agglomerates with biocarbon has been filled. The selected candidate is [Hamideh Kaffash](#) from Iran. She started her work August 2019 at Department of

Materials Science and Engineering, NTNU, with Professor [Merete Tangstad](#) as her supervisor.

### PhD work

The BioCarbUp PhD position within Modelling and CFD simulation of pyrolysis reactors has been announced. The candidate selection process is in progress. The candidate will be employed at Department of Energy and Process Engineering, NTNU, with Professor [Terese Løvås](#) as supervisor.

### PhD defense

In November, [Gøril Jahrsengene](#), newly employed Research Scientist in SINTEF Industry, defended her PhD thesis entitled "Coke Impurity Characterisation and Electrochemical Performance of Carbon Anodes for Aluminium Production". More info [here](#). Part of this work will be presented in San Diego at TMS 2020, "An EXAFS and XANES Study of V, Ni, and Fe Speciation in Cokes for Anodes Used in Aluminum Production", as well as a publication associated to BioCarbUp entitled "Charcoal and use of Green Binder for use in Carbon Anodes in the Aluminium Industry."



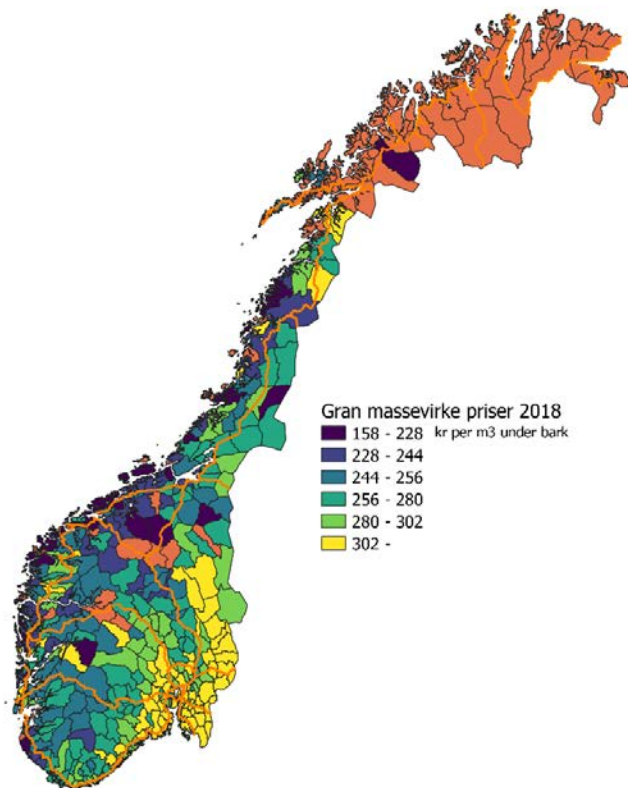
### PhD defense

In August, Hamideh Kaffash, the BioCarbUp postdoc, defended her PhD thesis on "Dissolution kinetics of carbon materials in FeMn". More info [here](#).



## Wood resources and prices in Norway

NIBIO is investigating the potential wood resources for biocarbon production. Pulp wood is part of this potential, however the prices for pulpwood in 2018 were rather high. According to the map below it is also large variations between different parts of Norway.



Spruce prices in 2018 for stem wood without bark in NOK/m<sup>3</sup>. Origin of data: Skogfondsdatabasen at The Norwegian Agriculture Agency

## BioCarbUp in Journal of Thermal Analysis and Calorimetry

One BioCarbUp work has been accepted for publication in Journal of Thermal Analysis and Calorimetry:

Gábor Várhegyi, Liang Wang, Øyvind Skreiberg. Non-isothermal kinetics: Best fitting empirical models instead of model-free methods. The abstract is given below.

"The isoconversional (or model-free) methods cannot provide meaningful kinetic description for most samples in thermal analysis. Nevertheless, they can serve as empirical models. A usable empirical model should describe well the observed data and should be suitable for predictions, too. For this purpose, the functions in the isoconversional kinetic equation were parametrized, and the parameters were determined by the method of least squares. This procedure ensures that the data

calculated from the model would be close to the experimental data. The present work supplemented a preceding work of Várhegyi [Energy & Fuels 2019, vol 33, pp. 2348-58.] by further considerations and by various evaluations on the TGA curves of a wood sample. The prediction capabilities of the models were also tested. It was found that an evaluation based on three experiments with constant heating rates could predict well two further experiments with stepwise temperature programs. Furthermore, a modification of the model was proposed and examined. The aim of this modification was to improve the fit quality without increasing the number of parameters in the least squares procedure."

## BioCarbUp in Applied Energy

One BioCarbUp associated work has been published in Applied Energy:

Lorenzo Riva, Henrik Kofoed Nielsen, Øyvind Skreiberg, Liang Wang, Pietro Bartocci, Marco Barbanera, Gianni Bidini, Francesco Fantozzi (2019). [Analysis of optimal temperature, pressure and binder quantity for the production of biocarbon pellet to be used as a substitute for coke](#). The abstract is given below.

"In order to contribute to the decarbonization of the economy, efficient alternatives to coal and coke should be found not only in the power sector but also in the industrial sectors (like steel, silicon and manganese production) in which coal and coke are used as a reductant and for steel production also as a fuel. To this aim many research works have been focused on the development of a coke substitute based on woody biomass and known as "biocarbon". There are still barriers to overcome, among them: the biocarbon low density, poor mechanical strength and high reactivity. In this paper a new biocarbon production methodology is proposed, based on: pyrolysis at 600 °C, densification (using pyrolysis oil as binder), reheating of the obtained pellet. Response surface methodology with a Box-Behnken experimental design was utilized to evaluate the effects of the process conditions on the pellet's quality. Responses showed that densification was mainly affected by oil content and pelleting temperature, while pelleting pressure had a minor influence. The pelleting process has been finally optimized using Derringer's desired function methodology. Optimal pelletizing conditions are: temperature equal to 60 °C, pressure equal to 116.7 MPa, oil content concentration of 33.9 wt%. These results are relevant for metal production industries at a global level. The identified optimal parameters of the new biocarbon production process can contribute to replace coke with sustainable fuels

and probably reduce great part of the related greenhouse gases emissions."

### BioCarbUp at ICEEE 2019

One BioCarbUp associated work was presented at The International Conference on Energy, Ecology and Environment (ICEEE 2019), 23-26 July 2019, Stavanger, Norway:

Lorenzo Riva, Henrik Kofoed Nielsen, Therese Videm Buø, Hewen Zhuo, Qing Yang, Haiping Yang, Øyvind Skreiberg, Liang Wang, Pietro Bartocci, Marco Barbanera, Francesco Fantozzi (2019). LCA analysis of biocarbon pellet production to substitute coke.

A corresponding article has been published in the conference proceedings.

### BioCarbUp at JTACC 2019

One BioCarbUp work was presented at 2nd Journal of Thermal Analysis and Calorimetry Conference (JTACC), 8-21 June 2019, Budapest, Hungary:

Gábor Várhegyi, Liang Wang, Øyvind Skreiberg (2019). Non-isothermal kinetics: best fitting empirical models instead of model-free methods.

A corresponding article has been accepted for publication in Journal of Thermal Analysis and Calorimetry.

### BioCarbUp at ISFR 2019

One BioCarbUp associated work was presented at 10th International Symposium on Feedstock Recycling of Polymeric Materials (ISFR), 26-29 May 2019, Budapest, Hungary:

Bence Babinszki, Viktor Terjék, Luca Kóhalmi, Eszter Barta-Rajnai, Zoltán Sebestyén, Zoltán May, Emma Jakab, Zsuzsanna Czégény (2019). Comparative study of torrefaction oils of rape straw and black locust waste.

### BioCarbUp in EERA Bioenergy Newsletter

An article entitled "[Optimising the biocarbon value chain for a sustainable metallurgical industry](#)" presented BioCarbUp in an EERA (European Energy Research Alliance) Bioenergy newsletter.

### BioCarbUp publications

Camilla Sommerseth, Ove Darell, Bjarte Øye, Anne Støre, Stein Rørvik. Charcoal and use of Green Binder for use in Carbon Anodes in the Aluminium Industry. Accepted for presentation at TMS 2020 Annual Meeting & Exhibition, 23-27 February 2020, San Diego, California, USA. A corresponding paper is accepted for publication in proceedings.

Gábor Várhegyi, Liang Wang, Øyvind Skreiberg. Non-isothermal kinetics: Best fitting empirical models instead of

model-free methods. Accepted for publication in Journal of Thermal Analysis and Calorimetry.

Lorenzo Riva, Henrik Kofoed Nielsen, Øyvind Skreiberg, Liang Wang, Pietro Bartocci, Marco Barbanera, Gianni Bidini, Francesco Fantozzi (2019). [Analysis of optimal temperature, pressure and binder quantity for the production of biocarbon pellet to be used as a substitute for coke](#). Applied Energy 256, 113933.

Øyvind Skreiberg (2019). Optimising the biocarbon value chain for sustainable metallurgical industry. Eramet metallurgical meeting, 4 september 2019, Trondheim.

Øyvind Skreiberg (2019). [BioCarbUp – Optimalisering av biokarbon verdikjeden for en bærekraftig metallurgisk industri](#). SINTEF blogg 12 august 2019.

Lorenzo Riva, Henrik Kofoed Nielsen, Therese Videm Buø, Hewen Zhuo, Qing Yang, Haiping Yang, Øyvind Skreiberg, Liang Wang, Pietro Bartocci, Marco Barbanera, Francesco Fantozzi (2019). [LCA analysis of biocarbon pellet production to substitute coke](#). The International Conference on Energy, Ecology and Environment (ICEEE 2019), 23-26 July 2019, Stavanger, Norway.

Gábor Várhegyi, Liang Wang, Øyvind Skreiberg (2019). Non-isothermal kinetics: best fitting empirical models instead of model-free methods. 2nd Journal of Thermal Analysis and Calorimetry Conference (JTACC), 18-21 June 2019, Budapest, Hungary.

Øyvind Skreiberg (2019). Karbonisering - av hva, og hvordan? Norsk Biokullnettverk seminar, 17 juni 2019, Oslo.

Øyvind Skreiberg (2019). [Optimising the biocarbon value chain for a sustainable metallurgical industry](#). EERA Bioenergy News 11, June 2019, pp. 7-8.

Bence Babinszki, Viktor Terjék, Luca Kóhalmi, Eszter Barta-Rajnai, Zoltán Sebestyén, Zoltán May, Emma Jakab, Zsuzsanna Czégény (2019). Comparative study of torrefaction oils of rape straw and black locust waste. 10th International Symposium on Feedstock Recycling of Polymeric Materials (ISFR), 26-29 May 2019, Budapest, Hungary.

Øyvind Skreiberg (2019). Optimising the biocarbon value chain for sustainable metallurgical industry. SFI Metal Production 2019 Spring Meeting, 24-25 April 2019, Trondheim, Norway.

Øyvind Skreiberg, Liang Wang (2019). Biocarbon activities at SINTEF Energy Research. KPN Reduced CO<sub>2</sub> workshop, 1 April 2019, Trondheim, Norway.

### Other news

#### Norsk Biokullnettverk

The "Norwegian Biochar Network" has been founded in 2019. Its purpose is to gather actors from the biochar value chains in Norway. The network aims to

promote biochar as an important part of the circular economy, and works towards Norwegian leadership in value creation connected to production and utilization of biochar. SINTEF Energy Research is a member in the network, and Øyvind Skreiberg is a member of its board. Also the BioCarbUp industry partners Elkem and Eramet Norway are members in the network, and Elkem chairs the board. For more info about the network: <https://www.biokull.info/>

### Nordic Biochar Network

The Nordic Biochar Network has been founded in 2019. It is a joint initiative of researchers in the Nordic countries to increase and spread knowledge about biochar. Research Scientist [Kathrin Weber](#) from SINTEF Energy Research was the main initiator of the Nordic Biochar Network. For more info about the network: <https://www.nordicbiochar.org/>

### SFI Biocarbon Production initiative

SFI Biocarbon Production is a Centre for Research Driven Innovation (SFI) initiative. If funded, the centre will promote increased use of biocarbon in the metallurgical and agricultural sector and contribute to substantial reductions of CO<sub>2</sub> emissions from the Norwegian process industry sector.

The long-term goal of the centre is the creation of climate positive metallurgical and agricultural sectors.

In the metallurgical sector biocarbon will replace coal and coke as a reductant, while in agriculture it will act as carbon storage whilst increasing soil performance.

The decision regarding funding will be known before the summer, and the competition is very strong. In any case, the initiative and its many partners clearly highlights the importance of the topic and the interest from a broad range of research, industrial and public actors. [Per Carlsson](#) and Øyvind Skreiberg from SINTEF Energy Research have headed the initiative. For more information see [here](#).

### Prosess21

Prosess21 is a forum established to strengthen the coordination between the competence environments in and connected to the process industry and the public actors. Prosess21 shall give strategic advices and recommendations on how to minimize emissions from the process industry while achieving sustainable growth. The metallurgical industry is a very important part of the Norwegian process industry.

For more info about Prosess21:

<https://www.prosess21.no/>

### Intpart CaNAI summer school

In October, several employees from SINTEF Industry and NTNU travelled to Quebec, Canada, to attend a

summer school in the Intpart CaNAI program, and participate in the courses, poster sessions and network arrangements at Regal Student Day. Several universities, focusing on both up and downstream aluminium production, attended the student day, as did research facilities and aluminium producers from the whole Quebec region. Knowledge and competence in working with green binders were particularly appreciated by the SINTEF attendees, and options for further collaboration on this subject were explored.

The last summer school associated with CaNAI will be hosted by NTNU and SINTEF in Trondheim, after the summer holidays next year, where colleagues from Laval University can be expected to join with new research on bio binders.

### Elkem prize awarded to University of Agder PhD candidate

[Lorenzo Riva](#) was awarded the Elkem student prize for 2019 for his work within pyrolysis and pelletization of metallurgical biochar, and his networking abilities. He is in his work also collaborating with BioCarbUp.



Lorenzo Riva, and Rolf Arild Sørbø from Elkem

## Upcoming events

Norsk Biokullnettverk workshop for metallurgical industry, 17 January 2020, Trondheim, Norway. See <https://www.biokull.info/arrangementer>

Biochar + Soil workshop, 31 January 2020, Copenhagen, Denmark. <https://conferencemanager.events/biocharandsoil>

TMS 2020 Annual Meeting & Exhibition, 23-27 February 2020, San Diego, California, USA. <https://www.tms.org/tms2020>

28th European Biomass Conference & Exhibition, 27-30 April 2020, Marseille, France. <http://www.eubce.com/>

23rd International Conference on Analytical and Applied Pyrolysis (PYRO 2020), 10-15 May 2020, Ghent, Belgium. <http://www.pyro2020.org/>

International Symposium on Functional Biomass-derived Carbon Materials (GreenCarbon 2020). 22-25 September 2020, Zaragoza, Spain. <http://greencarbon-etn.eu/greencarbon2020/>

**Links** (click on the links or logos to get there)

[BioCarb+](#)  
[KPN reduced CO<sub>2</sub>](#)  
[Proses21](#)  
[SKOG22](#)  
[Energi21](#)  
[Norsk Biokullnettverk](#)  
[Nordic Biochar Network](#)

