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**SIG Seaweed**  
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# Cultivated seaweed for bioplastics and other materials

# The many problems of plastics

- 400 million tons of plastic produced every year, using >900 million tons petroleum (as raw materials and for energy)
- 10-12 million tons of this plastic end up in the oceans every year
- Only 1% of all plastics in Europe are bioplastics (bio-based/biodegradable)
- **Many currently available bioplastics have issues related to costs, production efficiency, sustainability, degradability/recyclability and/or technical properties**

# The PlastiSea project



The objective of **PlastiSea** is to develop competitive bioplastic materials and production technology based on cultivated brown algae



Project coordinator, biomass processing



Bioplastics formulation and prototyping



Seaweed cultivation and pre-processing



Pilot production and material validation



Sustainability and environmental assessment



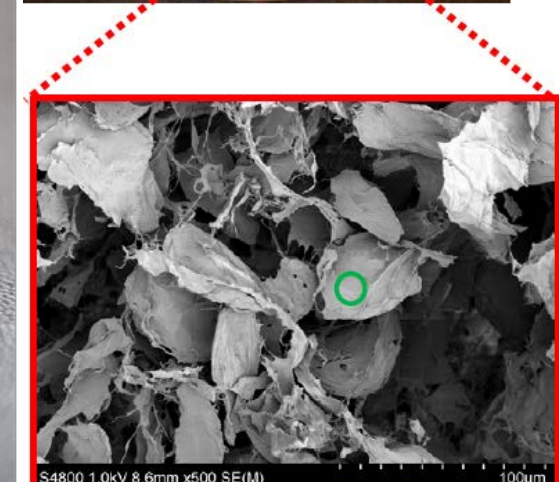
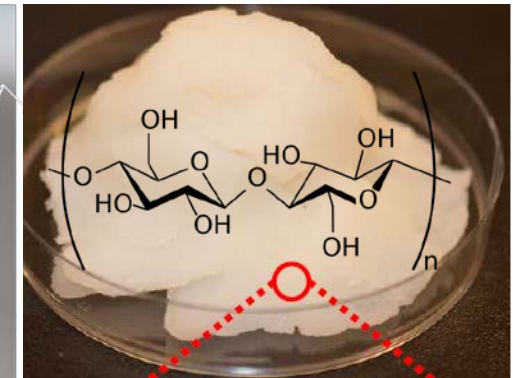
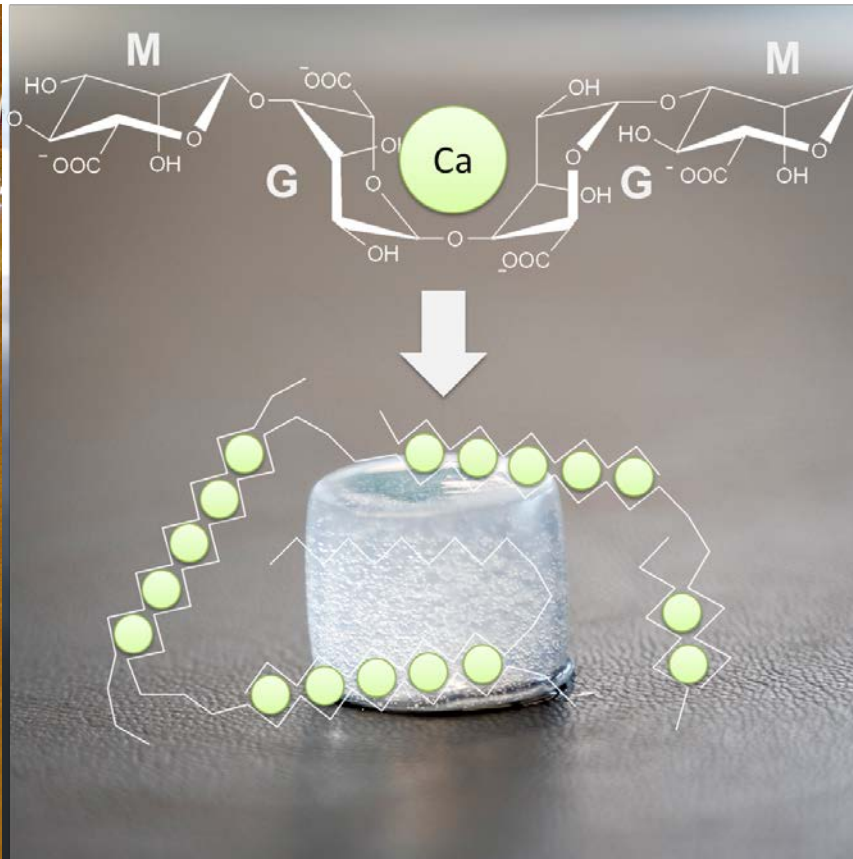
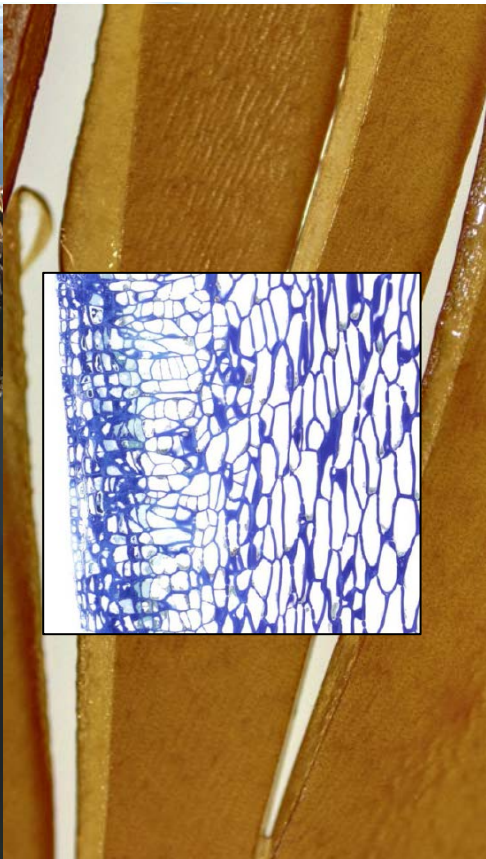
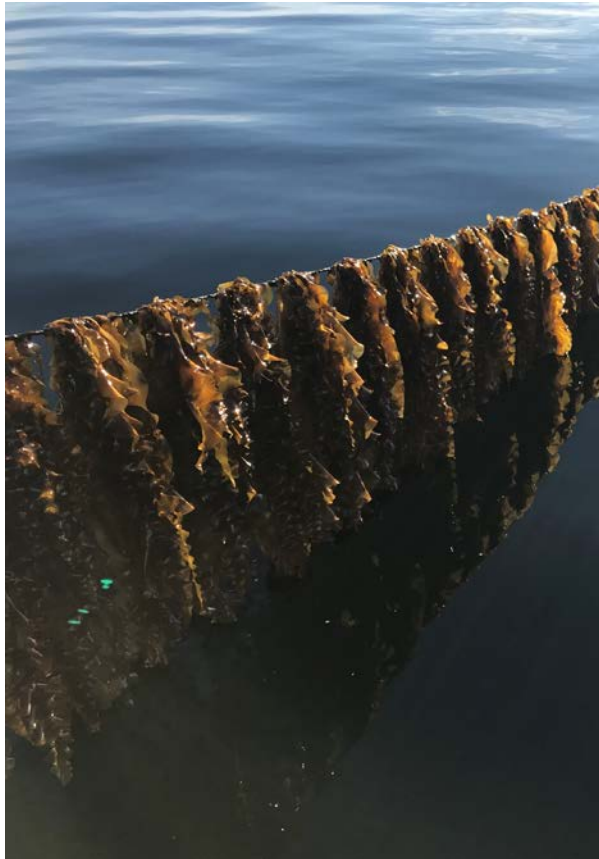
Biopolymer/material characterization and high-end applications

# Why seaweed for bioplastics?

Renewable and resilient marine biomass, large potential for non-competing production

Structural biopolymers that can be extracted and utilized in bioplastics

- Alginate: Polysaccharide cross-linked by divalent ions and extensively used in the food industry as well as other technical and pharmaceutical applications.
- Cellulose: Can be obtained from residues after alginate extraction.



# Biomass supply

## Wild harvested biomass

- Alginate "golden standard" (G-content)
- Year-round availability, low cost of raw material
- Limited growth in volumes for large-scale applications, may require alternative underutilized species
- Competition for alginate from high-cost markets

## Cultivated biomass

- Alginate has lower G-content, forming weaker gels (but what about plastics?)
- Large available areas for production, with low negative environmental impact
- Industrialization and scaling necessary increase supply and reduce cost of biomass

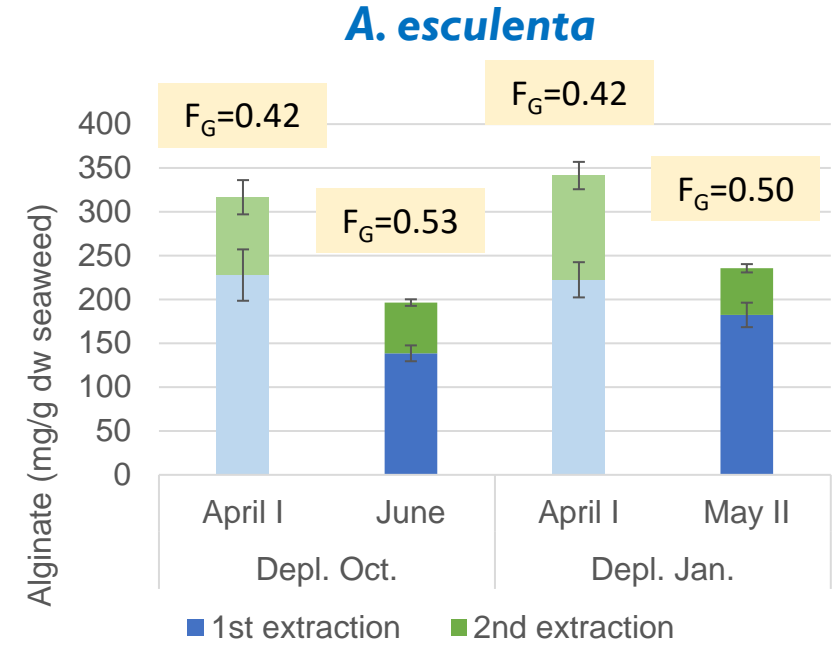
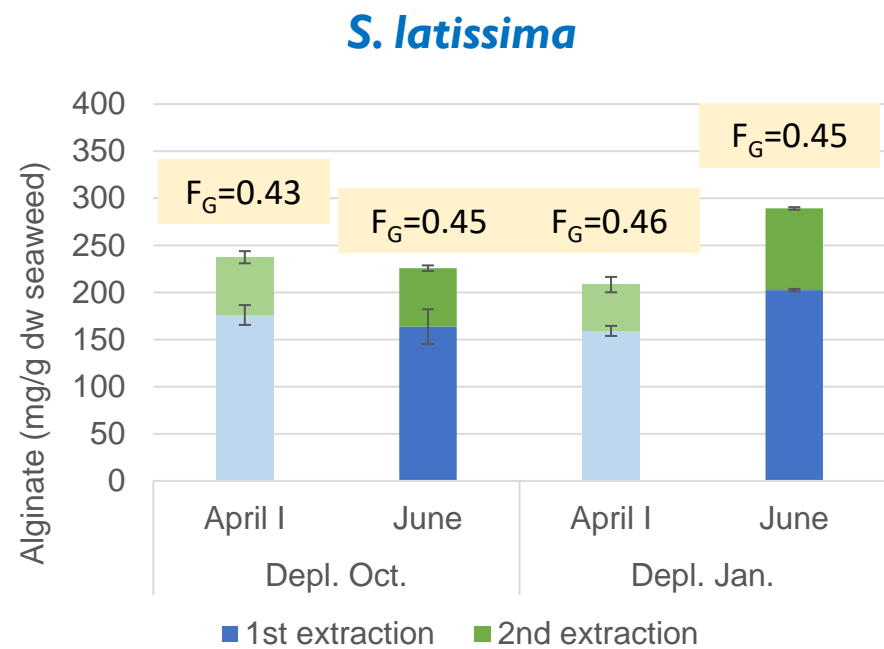


# Understanding the biomass



## Assessment of seasonal variation in biomass and eligibility for bioplastics

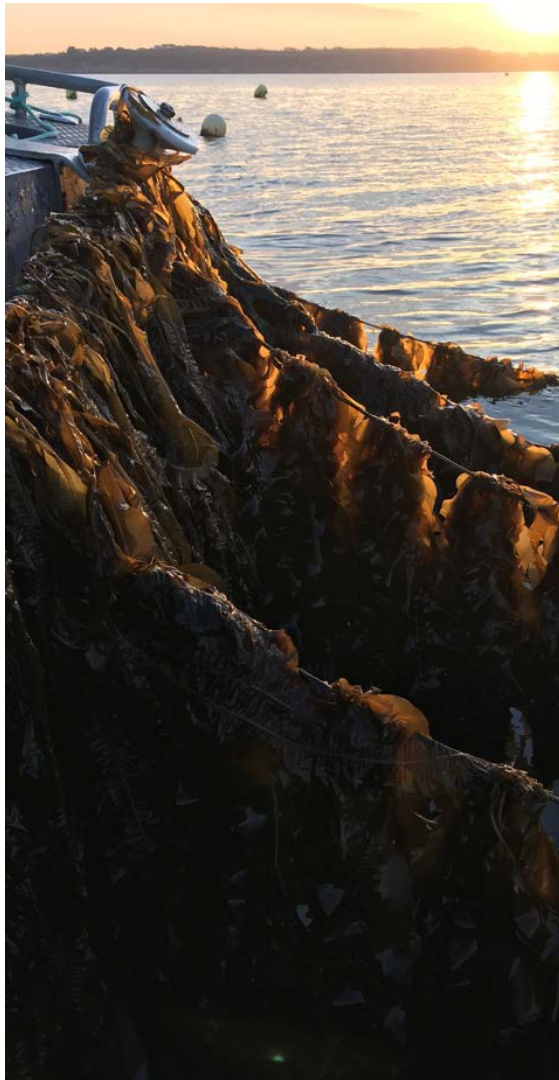
- Sampling of cultivated biomass from two deployment times and throughout harvesting season
- Compositional analysis to be published late 2022/early 2023
- **Work in progress: What are the effects of alginate MW and G content on bioplastic properties?**



# From biomass to bioplastics



Cellulose can also be extracted from residues for high-value specialty products

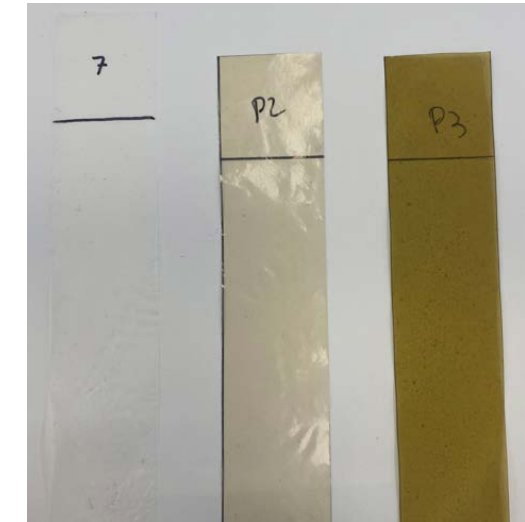


# Low-cost processing of biomass for bioplastic substrates

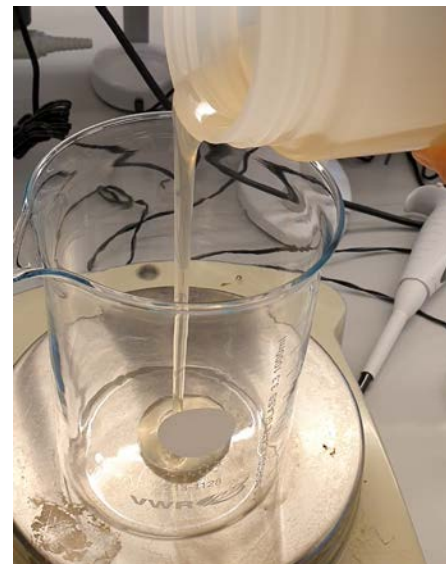
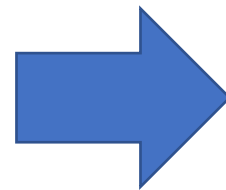


## Minimal processing of seaweed to "crude" substrates

- Reduce steps in alginate refinery to lower costs without compromising technical properties of materials.
- Important to consider sensory aspects, consumer perspectives



## Utilization of residual material from food process line



High-viscosity and low-color alginate extracts



# Product development and characterization



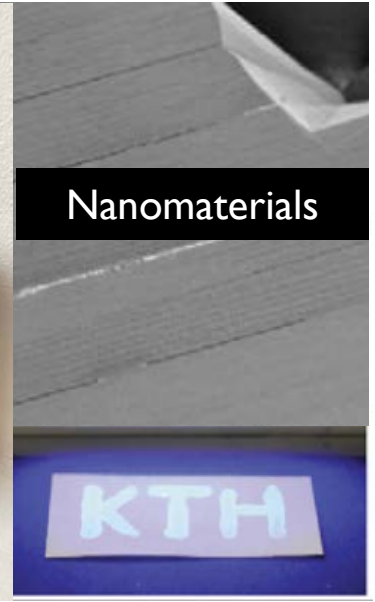
Transparent films, solution casting



Extrudable formulations



Nanomaterials



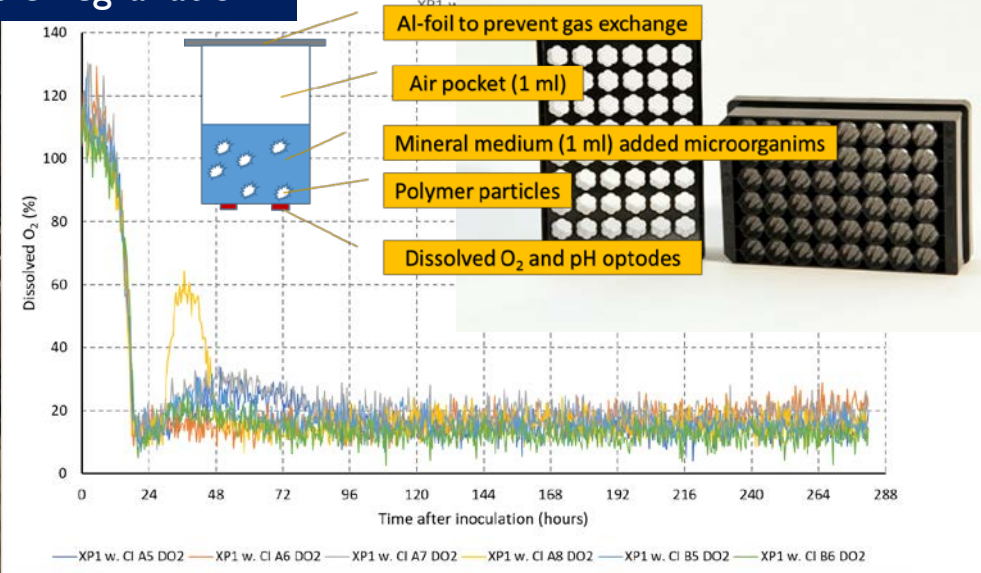
Mechanical testing



Barrier properties



Macro- and microscopic degradation



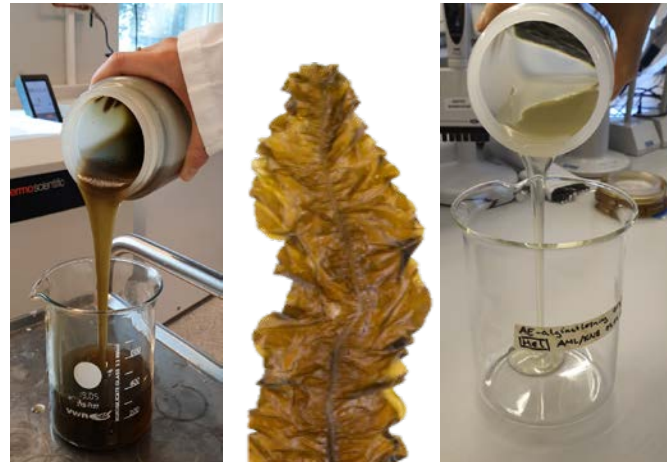
# Ongoing work and key challenges



Scaling of manufacturing and adaptability to existing technology



Making processing more efficient by reducing time and cost and retrieving multiple products



Improving of barrier functions (for transparent films)  
Development of coating formulations



# Feasibility and market aspects

An aerial photograph of a boat deck, likely used for seaweed cultivation. The deck is filled with various pieces of equipment, including large white plastic bins, a green container, and several workers wearing yellow safety gear. The boat is on the water, and the background shows a dark, possibly forested area.

- Sustainability compared to existing solutions (LCA) and technical competitiveness
- Scaling and industrialization of seaweed cultivation industry
- Continued R&D on material formulation and manufacture
- Involvement of large industry end user
- Targeted marketing and external contributors (single-use plastics ban, increased CO<sub>2</sub> taxing, etc.)



# Welcome to the 2<sup>nd</sup> Seaweed Applications conference!

At Inderøy, Norway, the 22<sup>nd</sup> – 24<sup>th</sup> March 2023

The conference will target existing and novel application areas for seaweed, including:

**Polysaccharides and bioactives**

**Biomaterials and personal care products**

**Food and feed**

**Biomedical applications**

Full program to be published  
within the coming weeks

Early bird registration by Dec 31st



# Thank you for your attention!

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