

Large superconducting wind turbine generators: Driving down the cost?

Asger B. Abrahamsen¹, Niklas Magnusson², Bogi B. Jensen³ and Magne Runde⁴

¹ **DTU Wind Energy**, Technical University of Denmark, Roskilde, Denmark

² **SINTEF Energy Research**, Trondheim, Norway

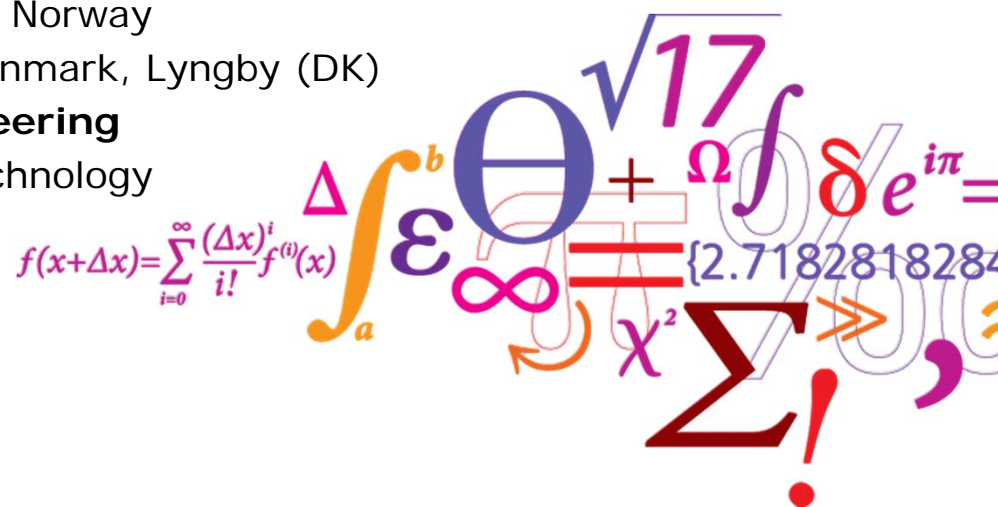
³ **DTU Electro**, Technical University of Denmark, Lyngby (DK)

⁴ **Department of Electric Power Engineering**
Norwegian University of Science and Technology
Trondheim, Norway

Deep Wind Offshore Wind R&D Seminar
Royal Garden Hotel, Trondheim Norway
19-20 January 2012

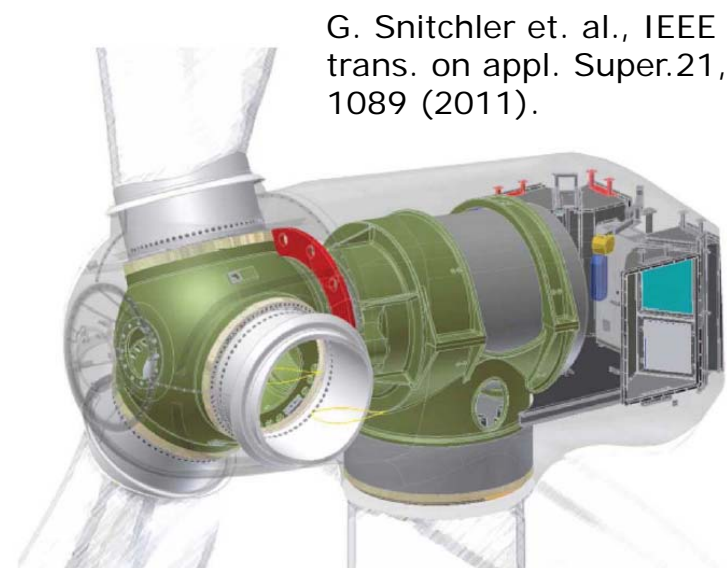
Session A1: New turbine technology

DTU Wind Energy
Department of Wind Energy



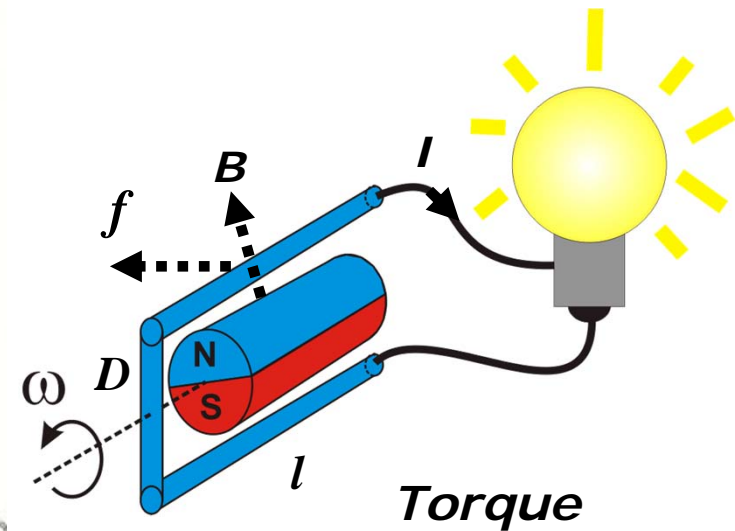
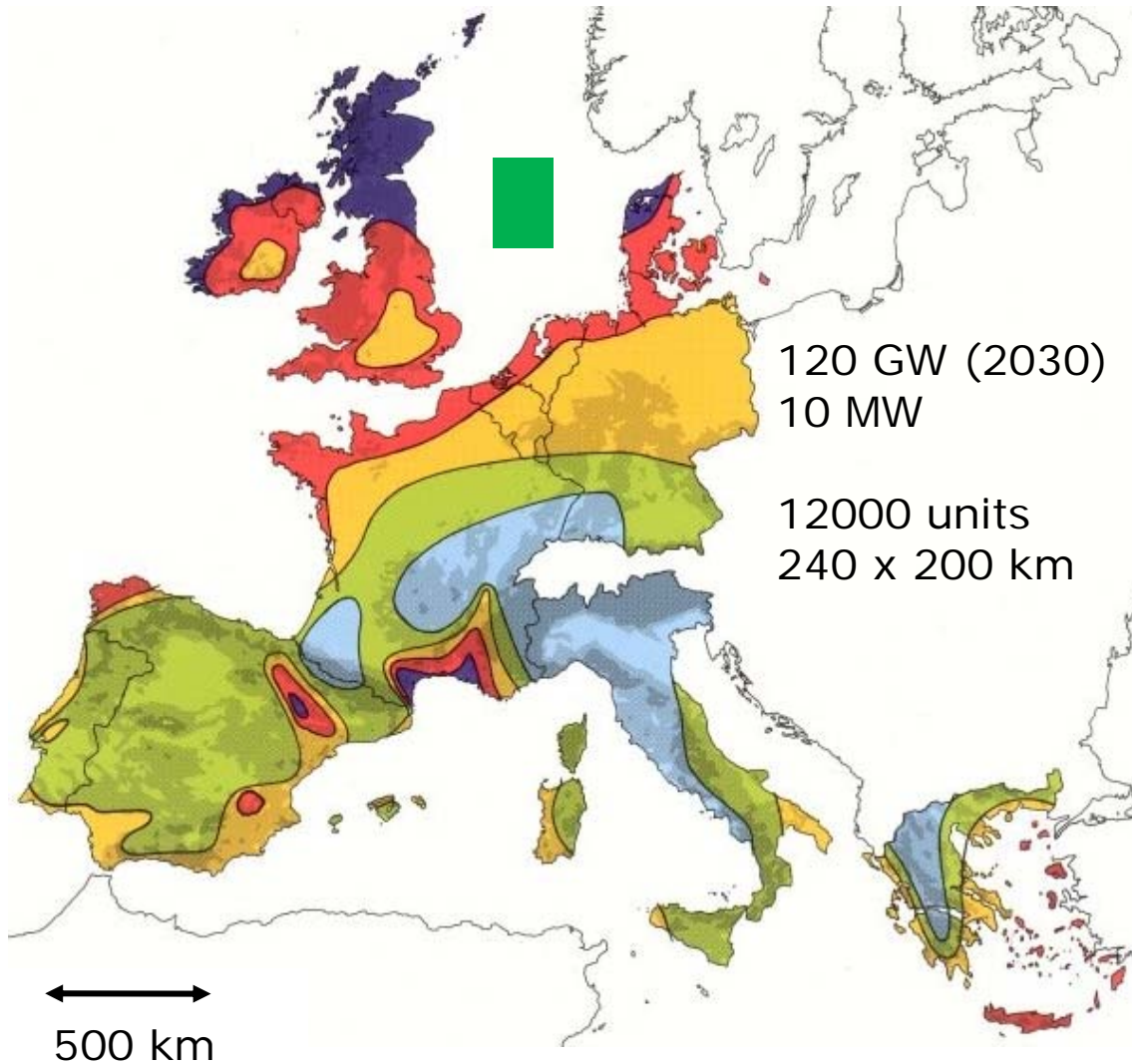
Outline

- Motivation for superconducting generators
- How to use superconductors in a generator?
- Superconductor wires and coils:
 - MgB_2 , $\text{Bi}_2\text{Sr}_2\text{Ca}_2\text{Cu}_3\text{O}_{10+x}$ or $\text{YBa}_2\text{Cu}_3\text{O}_{6+x}$
- 5 MW generator to fit NREL reference turbine
 - Compare YBCO & MgB_2
- Superconducting wind turbine generator roadmap
- Conclusion



Generator: P = 10 MW
 D ~ 5 m, L ~ 5 m
 m = 180 tons

Motivation for superconducting generator



$$Power \propto BI D^2 l \omega$$

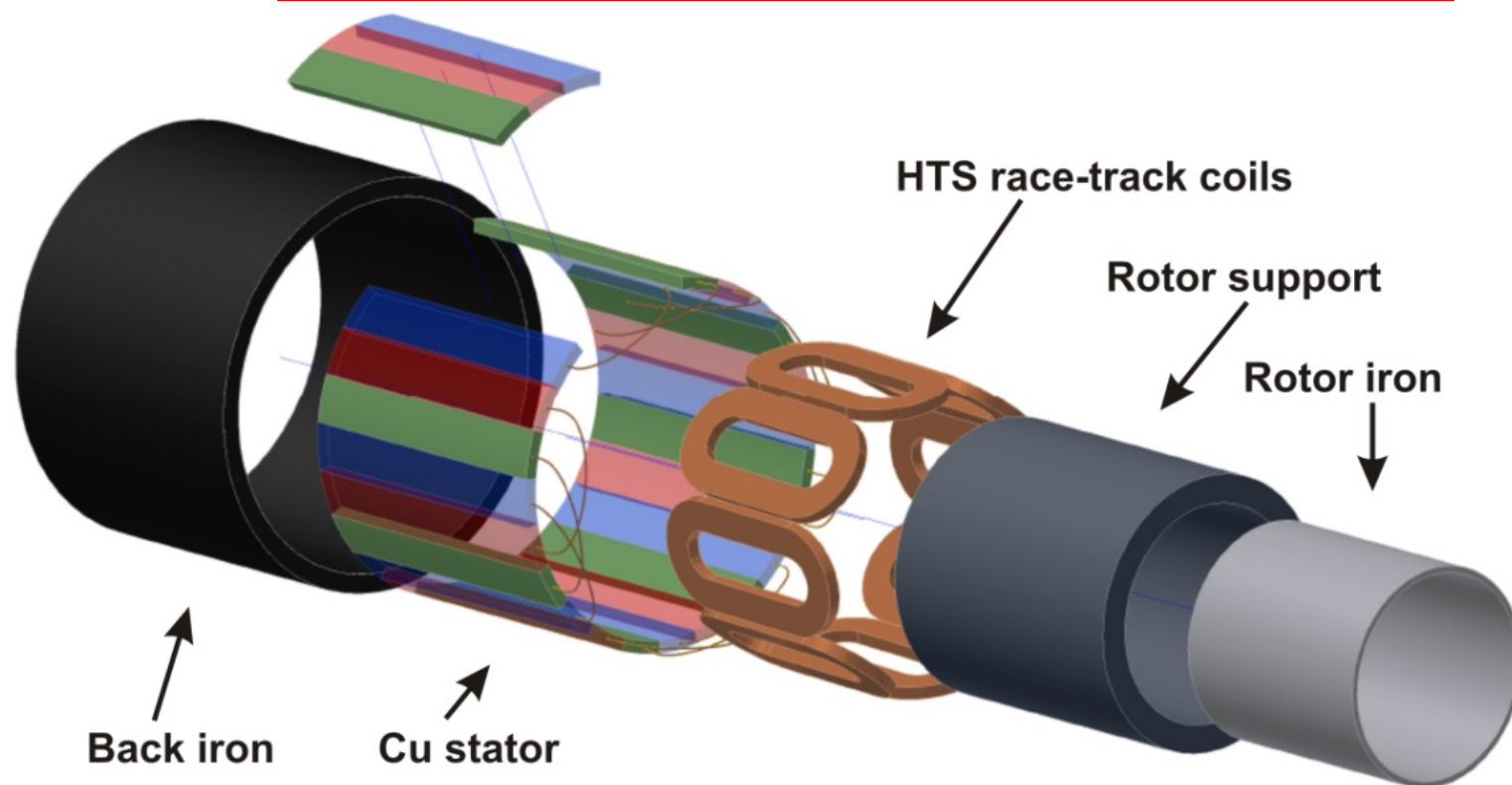
1G : Copper + Iron

**2G : $R_2Fe_{14}B$ magnets+Fe
10 MW ~ 6 tons PM**

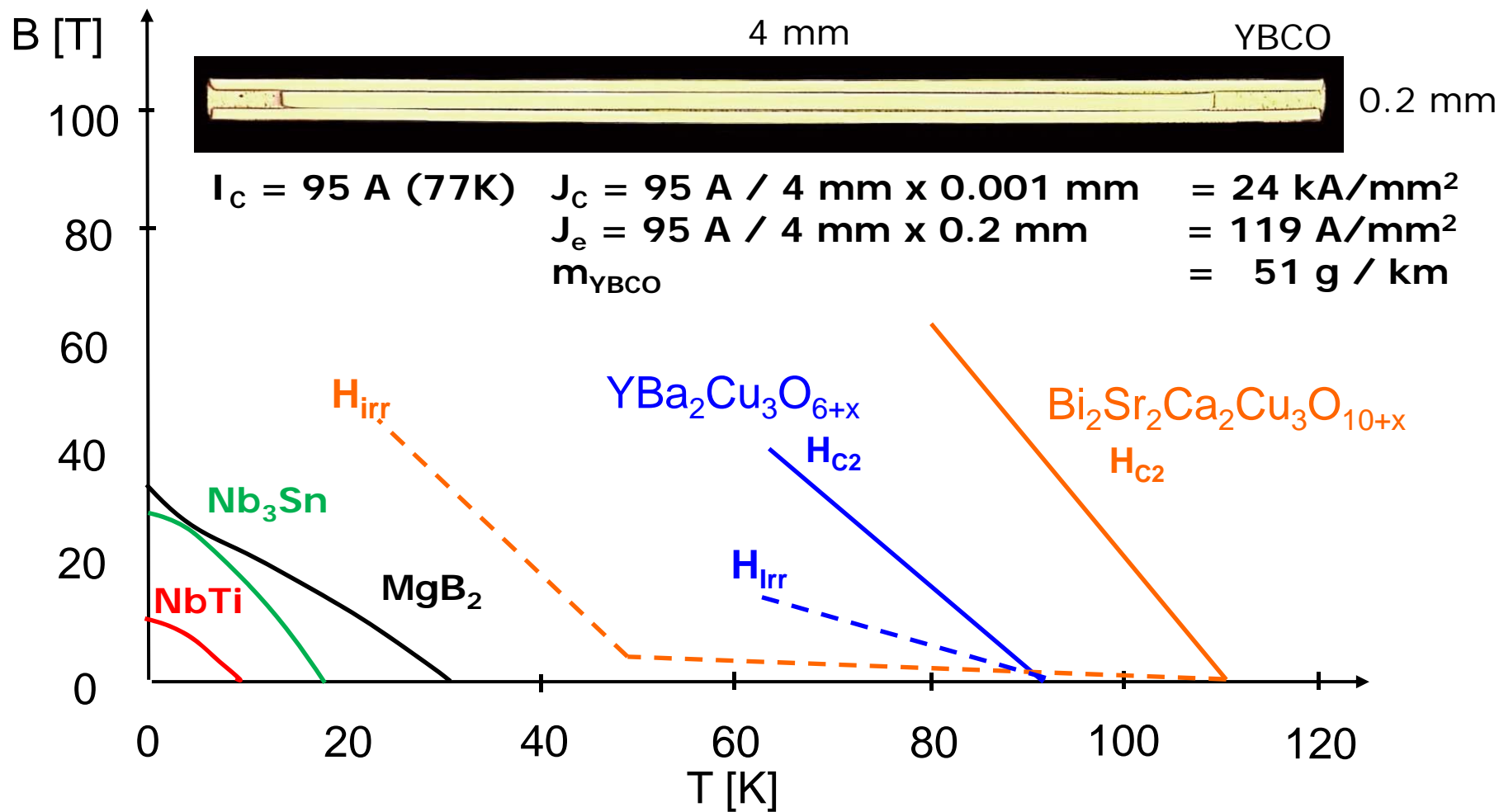
**3G : $RBa_2Cu_3O_{6+x}$ HTS + Fe
10 MW ~ 10 kg RBCO**

Superconducting direct drive

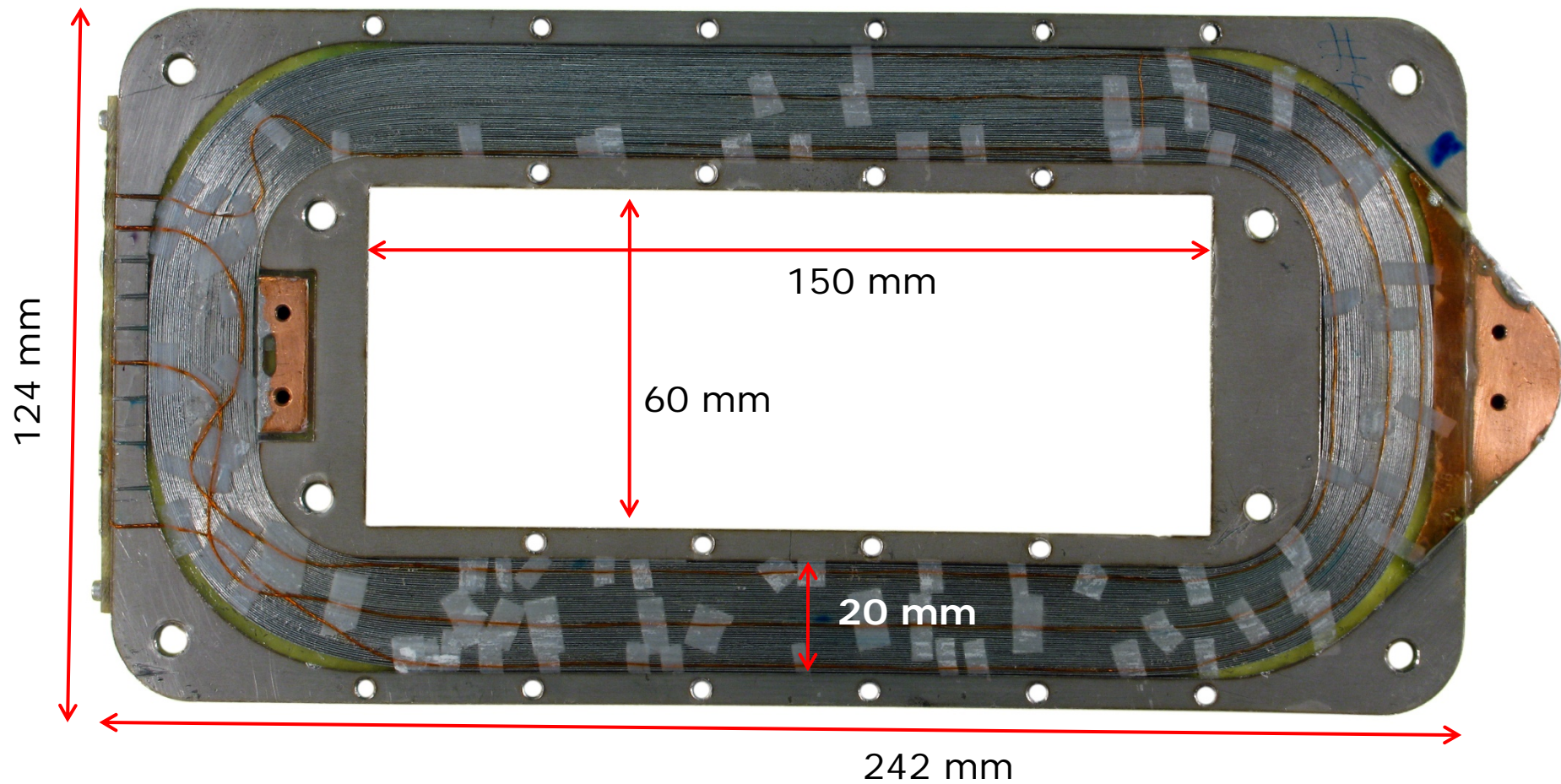
Magnetic flux		$\Phi = LI$
Joule loss	Cu:	$P = R I^2$
	SC:	$P = U_0 (I/I_C)^n I$
$B_{\text{air gap}}$ can exceed saturation of iron		



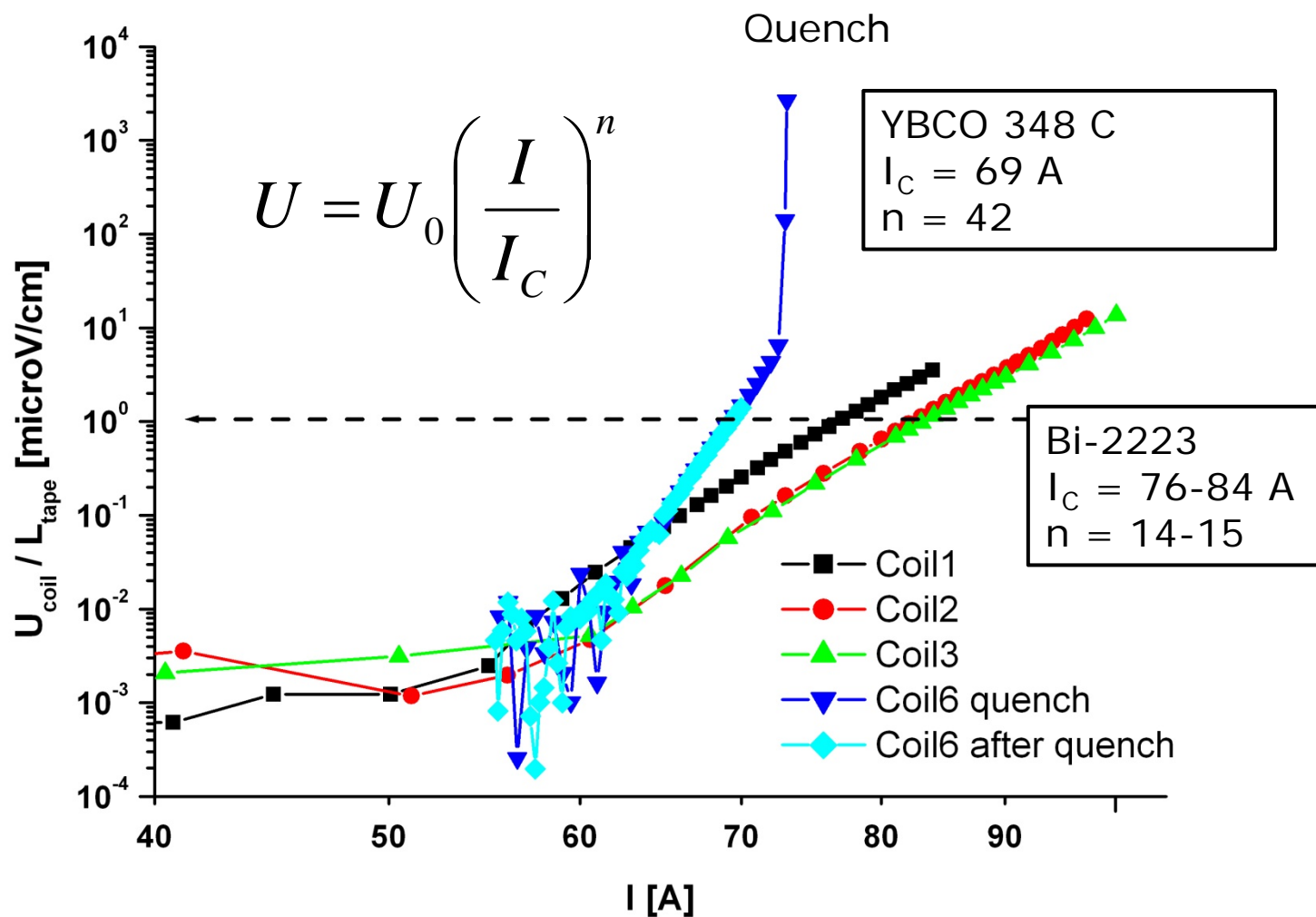
Critical fields & Temperature



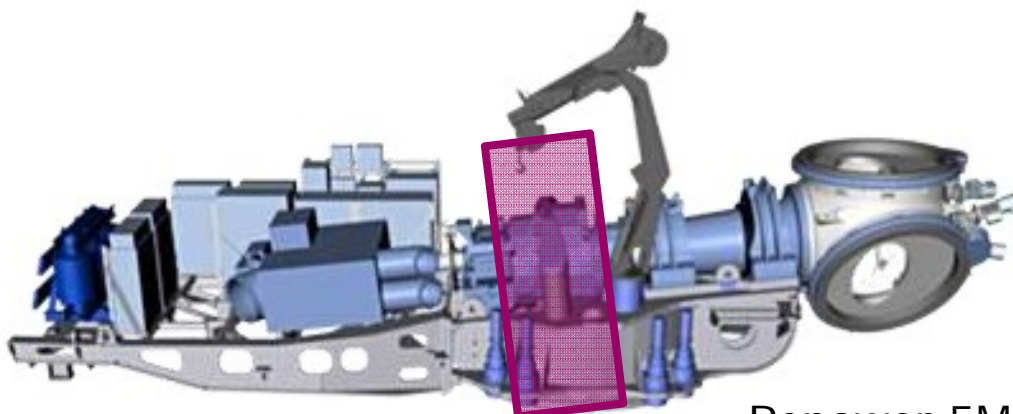
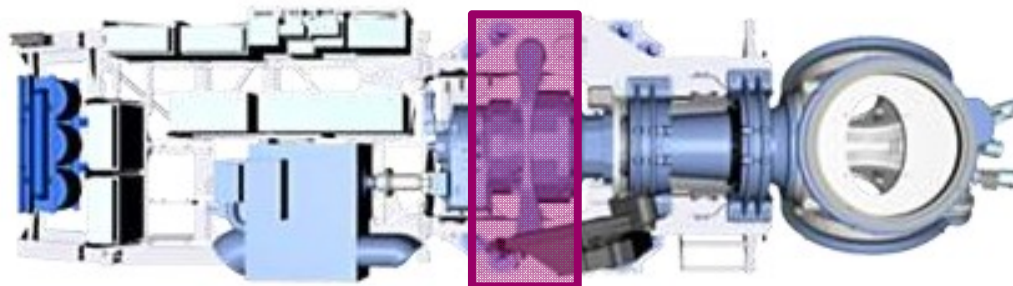
Race track coils



IV curves of coils @ 77 K in liquid nitrogen



Superconducting 5 MW direct drive?



Repower 5M

$m_{\text{active}} < 40$ tons
 $D \sim 4.2$ m
 $L_{\text{active}} \sim 1.5$ m

Price: 2 M€/MW
 10 M€

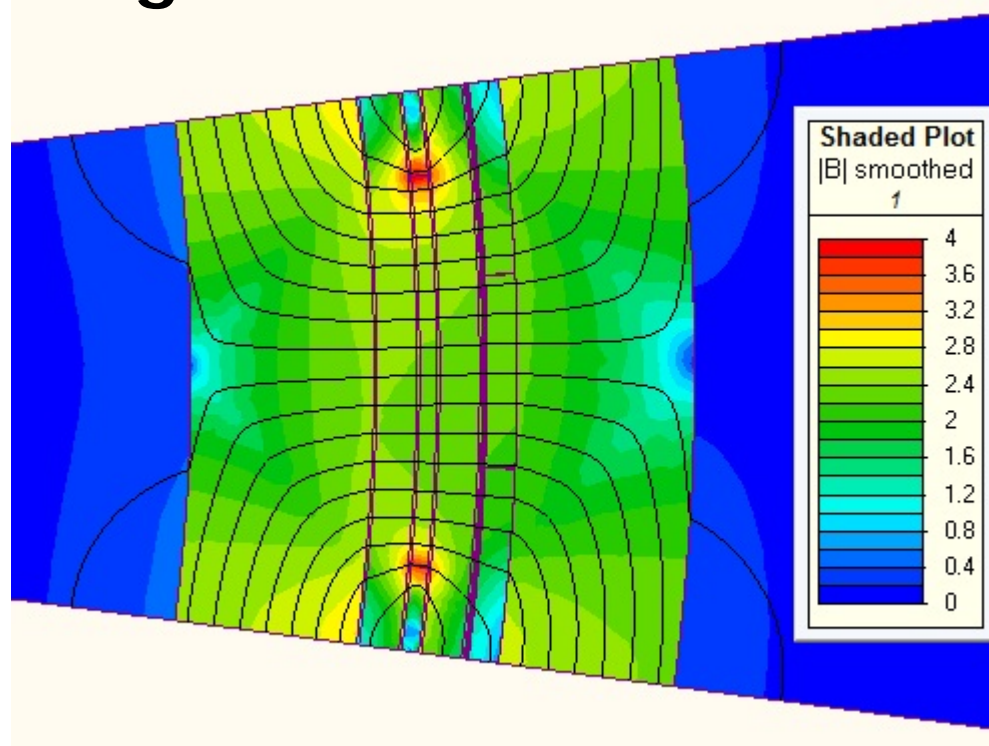
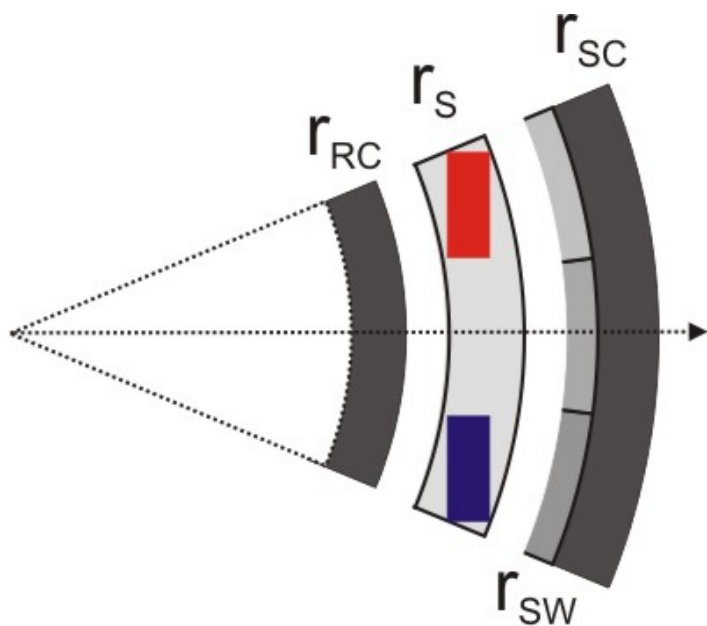
Turbine: 1/3
 Drive train: 1/2
 Max: 1.65 M€

YBCO Coated conductors
 30 €/m ~ 55 km (2012)
 8 €/m ~ 200 km ?

MgB₂ wire/tape
 3-5 €/m ~ 410 km (2012)
 1-2 €/m ~ 1650 km (2015)

$$m_{\text{gear+gen.}} = 17 \text{ tons} + 63 \text{ tons} = 80 \text{ tons}$$

Multi-pole synchronous generator 5 MW



Warm rotor and stator Fe

$t_{\text{cryostat}} \sim 4 \text{ cm}$

$B_{\text{airgap}} \sim 2.3 \text{ Tesla}$

$B_{\text{Fe}} < 2.5 \text{ Tesla}$

$A_{\text{stator}} \sim 90 \text{ kA/m}$

Cu loss $\sim 5 \%$

$D = 4.2 \text{ m}$

$L = 1.5 \text{ m}$

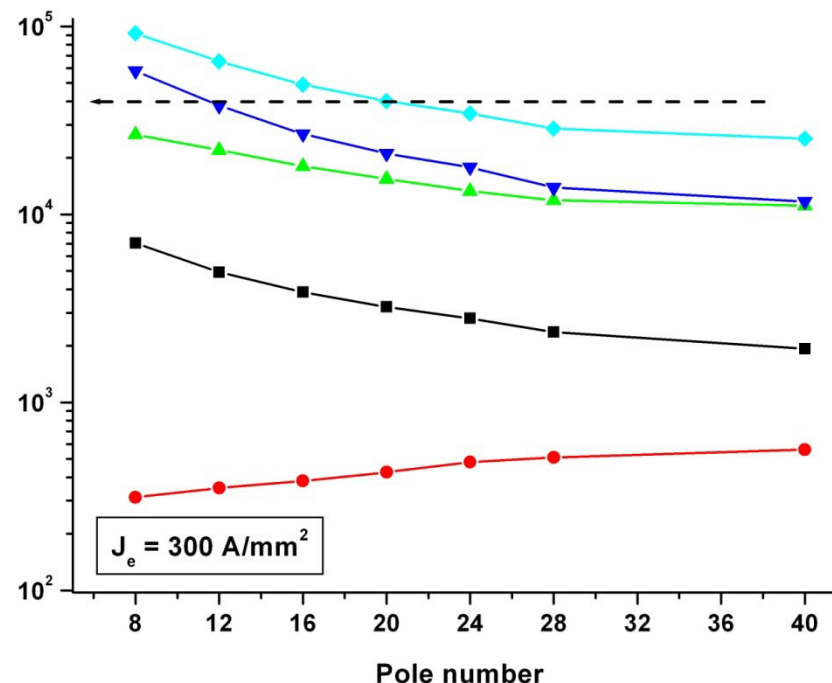
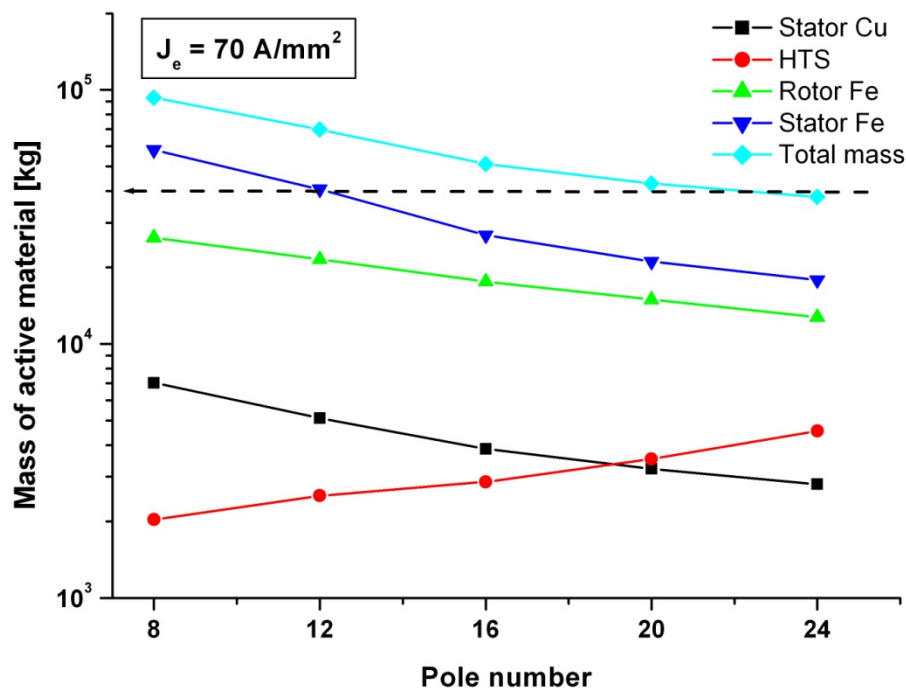
$\rho_{\text{FE}} = 7600 \text{ kg m}^{-3}$

$\rho_{\text{Cu}} = 8940 \text{ kg m}^{-3}$

$\rho_{\text{AmSC 348 + insu}} = 6546 \text{ kg m}^{-3}$

$\rho_{\text{SP4050+ insu}} = 4982 \text{ kg m}^{-3}$

Active mass of 5 MW direct drive generators



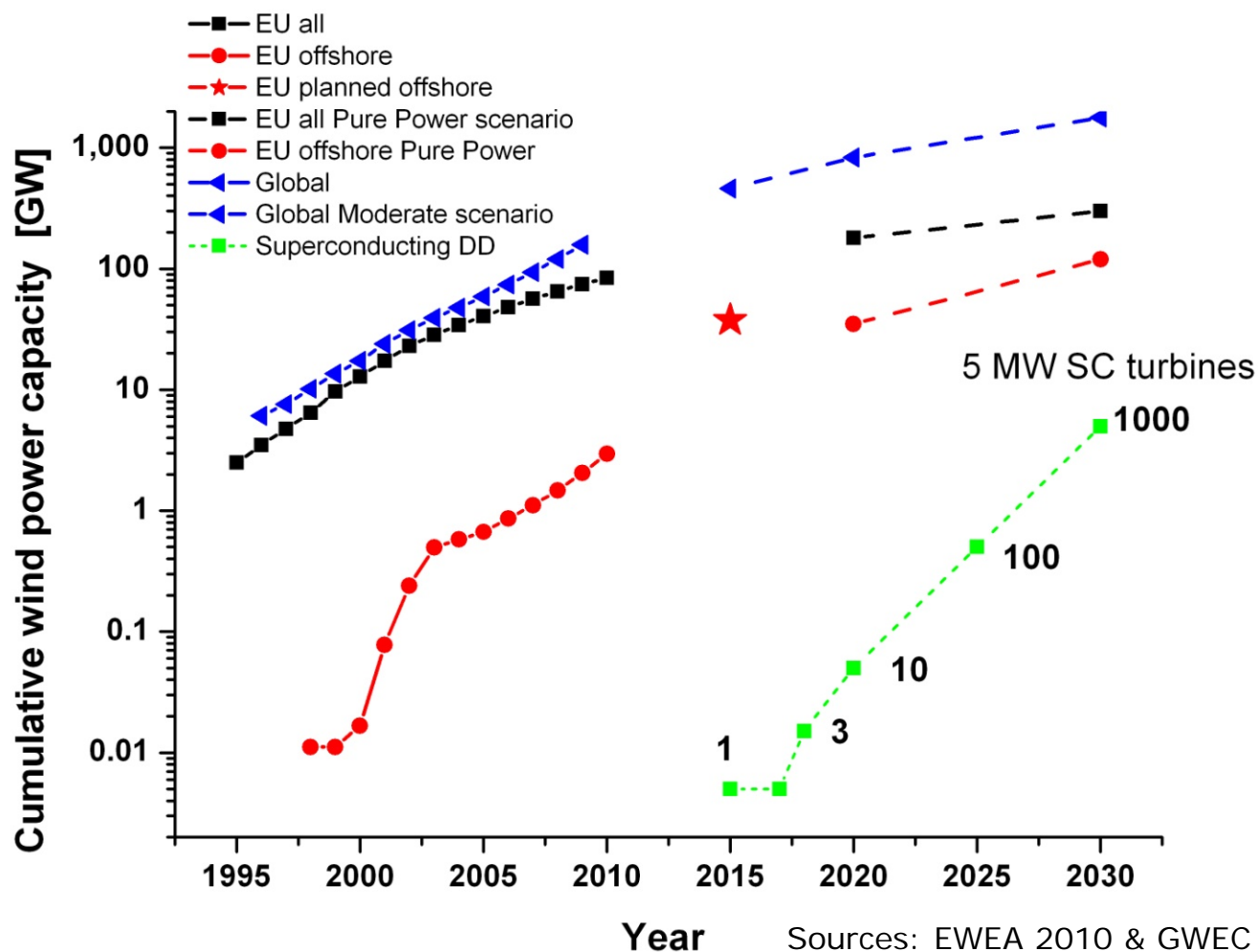
**YBCO: 24 pole L = 550 km
T = 40 K Price: 16.5M€(30 €/m)**

**24 pole L = 130 km
T = 40 K Price: 3.9 M€(30 €/m)**

**MgB₂: 16 pole L = 330 km
T = 20 K Price: 1.0M€(3 €/m)
Price: 0.3M€(1 €/m 2015)**

**24 pole L = 130 km
T = 20 K Price: Not ready
Price: 130 k€
(1 €/m 2015)**

Superconducting drive train road map



- Needed**

 - 130000 km tape
 - 6000 cryocoolers
 - 1000 cryostats

 - YBCO production
2000 km/year ↑

 - MgB₂ (2015)
10000 km/year

 - a) Prod. vol.**
 - b) Price**
 - c) Reliability**

Sources: EWEA 2010 & GWEC 2009 statistics, EWEA "Pure power" and GWEC "Global wind energy outlook 2010" reports. Abrahamsen et. at., "Wind Energy Conversion System: Technology and Trend", book chapter, Springer 2012.

Conclusion

- Superconducting direct drive offers higher torque in the same package
- Air gap flux density higher than saturation of iron is possible
- Race track coils of high temperature superconductors obtained
- Superconductor properties extrapolated to 5 MW direct drive generator
- Electromagnetic - thermal – structural design challenge
 - Trade off between high operation temperature, high current density and cost
 - YBCO: $T = 40\text{ K}$ J_e ok Cost: Too high
 - MgB_2 : $T = 20\text{ K}$, J_e close Cost: Close – Promising
- SC roadmap: Start addressing reliability as production volume is scaled up!