BioCarbUpgrade – Upgrading biocarbon for sustainable metallurgical industries



Newsletter 1-2023

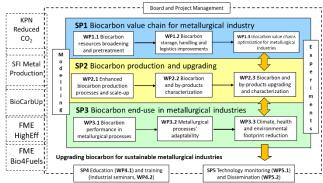
Introduction

The overall objective of BioCarbUpgrade is sustainable biocarbon value chains for the metallurgical industries.

The sub-objectives are:

- Broadening of the biomass resource base for the specific metallurgical processes, including biomass pretreatment,
- Identifying enhanced biocarbon production processes and scale-up requirements of these to produce optimum yields and qualities,
- Developing methods for upgrading biocarbon and biooil to increase their suitability for the specific metallurgical processes,
- Sustainability assessment of value chain performance of existing and improved metallurgical processes and connected systems for different metallurgical industries in Norway,
- Assessment of the future role of woody biomass for reductants and materials in the Norwegian metallurgical industry within the context of progress towards the UN SDGs,
- Increasing expertise throughout the biocarbon value chains for the metallurgical industries,
- Education of highly skilled candidates within this area and training of industry partners,
- Monitoring of activities and state-of-the-art within this area and dissemination of knowledge to the industry partners, and other interested parties when applicable.

The Work Breakdown Structure of BioCarbUpgrade is:



BioCarbUpgrade management and work break down structure and project links and information flow.

BioCarbUp: Optimising the biocarbon value chain for sustainable metallurgical industry, https://www.sintef.no/projectweb/biocarbup/ SFI Metal Production, https://www.ntnu.edu/metpro

FME HighEFF: Centre for an Energy Efficient and Competitive Industry for the Future, http://www.higheff.no

KPN Reduced CO₂ emissions from metal production, https://www.sintef.no/en/projects/reduced-co2-reduced-co2-emissions-in-metal-production/

FME Bio4Fuels, https://www.nmbu.no/bio4fuels

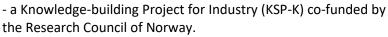
BioCarbUpgrade will run for four years (2023-2026) and has a total cash budget of 18 million NOK. This is a <u>Collaborative and Knowledge-building Project</u> (KSP) funded by The Research Council of Norway and industry.

The BioCarbUpgrade consortium

SINTEF Energy Research will lead the project and will focus on biomass and biocarbon (BC) upgrading, BC production, process and plant upscaling, and dissemination to industry, authorities and the general public. NIBIO will lead the biomass resource activities. SINTEF ER will lead the biomass and BC upgrading activities and the BC production activities, assisted by University of Hawaii, Research Centre for Natural Sciences in Hungary, and Luleå University of Technology. SINTEF Industry will focus on the use of BC and bio-binder in metallurgical industry. NTNU will supervise the PhD and Master candidates and lead the research on the value chain assessments. The industrial partners include large and central industrial players in the metallurgical industry area in

BioCarbUpgrade

https://www.sintef.no/en/projects/2023/biocarbupgrade/



Contact: oyvind.skreiberg@sintef.no



Norway (Elkem, Eramet Norway, Hydro) as well as their interest organisation Eyde Cluster, the biomass supplier Norsk Biobrensel and the pyrolysis plant owners and operators OBIO and WAI Environmental Solutions, and they will contribute with finances and their extensive industrial knowledge generated through their commercial activities towards or within metallurgical industry. The constellation of project partners is complementary and strong, bringing together leading research organisations within the field and major industrial players.

Project background

The theme of this project is biocarbon for sustainable metallurgical industries in response to the Research Council of Norway KSP-K call. It addresses the topic of environmentally friendly energy and its focus on long-term, sustainable development of the energy system, while supporting the transition to a zero-emission society and promoting competitive Norwegian business and industry. It is also directed towards the ENERGIX program plan and its focus on 1) sustainable utilisation and consumption of renewable energy resources - as biomass, 2) reduction of Norwegian and global emissions of greenhouse gases - from metallurgical industry, 3) enhancement of Norway's security of supply through increased use of domestic biomass resources, 4) strengthened innovation in Norwegian trade and industry and the public sector - for the metallurgical value chains and 5) further development of Norwegian research and educational institutions to support innovation efforts in the metallurgical industry.

Bioenergy is important in Norway and the current national bioenergy strategy is influenced by e.g. Klimakur 2030. Klimameldingen, Bioøkonomistrategien, and Energi21 Skog22. Concurrently, the metallurgical industry in Norway seeks to substitute large amounts of biobased materials for fossil reductants and materials (packing coke and coal tar pitch) in their processes. The Norwegian Process Industry Roadmap - Combining and zero emissions by Industrimeldingen and Process21 lay the foundation for an accelerated utilization of Norwegian biomass resources that would reduce the CO2 footprint of the metallurgical industry. The roadmap targets a 43% reduction of CO₂ by 2030 compared to 2005 levels. To enable this transformation, the whole biocarbon (BC) value chain for the metallurgical industry must be adapted and tuned to remove economic constraints, secure its sustainability. reductants and materials (RM) quality demands, and develop predictable (amount, quality and price), longterm biomass resource demand. Due to security of supply and sustainability, RM should preferably be produced from biomass resources that limit logistics and do not increase pressure on natural ecosystems beyond sustainable thresholds. BC as reductant in Norway is currently more prevalent in Si and FeSi production. Quality constraints limit BC use as reductant in Mn-alloy production and as packing coke in Al production and biooil use as bio-binder in anodes and Söderberg electrodes. Cost-efficient methods of upgrading biomass and/or BC and biooil to match the quality demands of the different metallurgical processes would remove barriers to adoption and drive costs toward those of the fossil reductants.

This project responds to the national strategies and the goals of the metallurgical industry by adapting and tuning the biobased reductants and materials (BRM) value chain to produce suitable and affordable BRM in a sustainable manner from a diversified biomass feedstock base.

Project overview

The project is divided into 5 subprojects (SP), each subproject is itself divided into several work packages (WP).

- Biocarbon value chain for metallurgical industry -SP1
- · Biocarbon production and upgrading SP2
- Biocarbon end-use in metallurgical industries -SP3
- Education and training SP4
- Technology monitoring and dissemination SP5

Biocarbon value chain for metallurgical industry - SP1

The main objective of SP1 is Broadening of the biomass resource base for the specific metallurgical processes, including biomass pretreatment.

SP1 leader: Professor Francesco Cherubini, NTNU

Biocarbon production and upgrading - SP2

The main objectives of SP2 are 1) Identifying enhanced biocarbon production processes and scale-up requirements of these to produce optimum yields and qualities, and 2) Developing methods for upgrading biocarbon and biooil to increase their suitability for the specific metallurgical processes. SP2 leader: Research Scientist Liang Wang, SINTEF Energy Research

Biocarbon end-use in metallurgical industries - SP3

The main objectives of SP3 are 1) Sustainability assessment of value chain performance of existing and improved metallurgical processes and connected systems for different metallurgical industries in

Norway, 2) Assessment of the future role of woody biomass for reductants and materials in the Norwegian metallurgical industry within the context of progress towards the UN SDGs, and 3) Increasing expertise throughout the biocarbon value chains for the metallurgical industries.

SP3 leader: Research Scientist <u>Gøril Jahrsengene</u>, SINTEF Industry

Education and training - SP4

The major objective of SP4 is Education of highly skilled candidates within this area and training of industry partners.

SP4 leader: Professor Francesco Cherubini, NTNU

Technology monitoring and dissemination - SP5

The major objective of SP5 is Monitoring of activities and state-of-the-art within this area and dissemination of knowledge to the industry partners, and other interested parties when applicable.

SP5 leader: Chief Scientist <u>Øyvind Skreiberg</u>, SINTEF Energy Research, who also is the BioCarbUpgrade project leader

Progress in 2023

I the first half of 2023 the focus has been on start-up of the project, studies connected to the broadening of the resource base in Norway for biocarbon production, planning of enhanced carbonisation experiments and activities connected to the end-use in metallurgical industries, recruitment of the PhD candidate and dissemination from the project.

BioCarbUpgrade kick-off meeting in Trondheim

The BioCarbUpgrade official kick-off meeting was arranged in Trondheim on 12-13 June 2023. In the meeting, the project and its activities were presented and discussed, and the project steering committee was established. Each year annual work plans will be proposed and agreed on, based on the project description while also taking into account industries' needs along the path towards project completion in 2026.



Participants at the BioCarbUpgrade kick-off meeting in Trondheim

PhD work

The BioCarbUpgrade PhD position within value chain analysis (Advancing LCA Methods and Applications for a Sustainable Bioeconomy Transition) has been filled. The selected candidate is Marvin Werra from Germany. He will start his work September 2023 at Department of Energy and Process Engineering, NTNU, with Professor Francesco Cherubini as his supervisor.

BioCarbUp final workshop

The final workshop in the BioCarbUpgrade predecessor project BioCarbUp was arranged online 26 May. New project results were presented and project results were also summarized.

BioCarbUp in Sustainable Chemistry & Engineering

One BioCarbUpgrade associated work in the predecessor project BioCarbUp has been published in Sustainable Chemistry & Engineering:

Robert L. Johnson, Kyle Castillo, Christian Castillo, Liang Wang, Øyvind Skreiberg, Scott Q. Turn (2023). Use of Plasticized Biochar Intermediate for Producing Biocarbons with Improved Mechanical Properties. The abstract is given below.

"Slow pyrolysis of woody materials under elevated pressure was previously shown to result in macroscopic morphology changes, appearing as a solid that had experienced a molten phase, described as "transient plastic phase biochar" (TPPB). Experiments have been conducted to study the influence of process variables on the formation of TPPB. Results suggest TPPB formation is mediated through hydrolysis that allow for a molten phase to occur. Elevated pressure plays a key role by keeping water in the condensed phase. Despite drastic

changes in material morphology, notable differences between TPPB and standard biochar (not TPPB or "NTPPB") were not detected using proximate analysis, solid state ¹³C NMR, and helium pycnometry, indicating the material chemistry was minimally affected. Clear differences between the mechanical properties of the TPPB and NTPPB powders and pellets were shown using tabletability experiments. The utility of TPPB was then demonstrated by comparison of tensile and compression strengths of materials calcined (N2) at (900 °C) to form transient plastic phase biocarbon (TPPC). The TPPB precursor resulted in a TPPC pellet with 10 times greater tensile (4.4 MPa) and compressive strength (17.6 MPa) and nearly two times greater density than carbon pellets produced from NTPPB."

BioCarbUp in Journal of Thermal Analysis and Calorimetry

One BioCarbUpgrade associated work in the predecessor project BioCarbUp has been published in Journal of Thermal Analysis and Calorimetry: Gábor Várhegyi, Liang Wang, Øyvind Skreiberg (2023). Kinetics of the CO₂ gasification of woods, torrefied woods, and wood chars. The abstract is given below.

"The gasification kinetics of chars forming from biomass materials was studied by kinetic equations of type dX/dt = A f(X) exp(-E/(RT)) where X is the conversion of the sample, A is the pre-exponential factor, E is the activation energy and f(X) is a suitable model function. The theoretically deduced f(X) models in the literature are rarely applicable for chars of biomass origin because of chemical and physical inhomogeneities and irregularities. Hence, empirical f(X) functions were determined by a method proposed four years ago (Várhegyi in Energy Fuels 33:2348–2358, 2019). The parameters of the models were obtained by the method of least squares. Thermogravimetric experiments from an earlier work were reevaluated to explore the possibilities of the approaches employed. The experiments belonged to untreated birch and spruce woods: torrefied woods: chars prepared at a higher temperature; and chars formed at high heating rates (ca. 1400 °C min⁻¹). Common kinetic features were found for the CO₂ gasification of the chars studied. The reliability of the results was carefully tested by evaluating smaller and larger groups of the experiments and comparing the results. The method proved to be suitable for the determination of realistic f(X), E, and A from single modulated experiments, too. The models described well the gasification of chars forming from different woods through a wide range of temperature programs and thermal pretreatments."

BioCarbUp in Fuel

One BioCarbUpgrade associated work in the predecessor project BioCarbUp has been published in Fuel:

Liang Wang, Øyvind Skreiberg, Nicholas Smith-Hanssen, Sethulakshmy Jayakumari, Stein Rørvik, Gøril Jahrsengene, Scott Turn (2023). <u>Investigation of gasification reactivity and properties of biocarbon at high temperature in a mixture of CO/CO₂. The abstract is given below.</u>

"Understanding the conversion behaviors biocarbon under conditions relevant to industrial conditions is important to ensure proper and efficient utilization of the biocarbon for a dedicated metallurgical process. The present work studied the reactivity of biocarbon by using a Macro-TGA at 1100 °C in a gas mixture of CO2 and CO to simulate the conditions in an industrial closed submerged arc manganese alloy furnace. The conversion residues from the Macro-TGA tests were collected for detailed characterization through a combination of different analytical techniques. Results showed that biocarbons produced under various conditions have different reactivities under the studied conditions. The biocarbon produced in an atmospheric fixed bed reactor with continuous purging of N₂ has the highest reactivity. Its fixed carbon loss started as the gas atmosphere shifted from the inert Ar to a mixture of CO and CO₂ at 1100 °C. And only 450 s was needed to reach a desired fixed-carbon loss of 20%. The high reactivity of the biocarbon is mainly related to its porous structure and high content of catalytic inorganic elements, which favor gasification reactions of the carbon matrix towards the surrounding gas atmosphere and consumption of carbon consequently. In contrast, biocarbon produced under constrained conditions and from wood pellets and steam exploded pellets have more compact appearance and dense structures. Significant fixed carbon loss for these biocarbons started 80-200 s later than that of the biocarbon produced at atmospheric conditions with purging of N₂. Additionally, it took longer time, 557-1167 s, for these biocarbons to realize the desired fixed-carbon loss. SEM-EDX analyses results revealed clear accumulation and aggregation of inorganic elements, mainly Ca, on the external surface of the residues from gasification of biocarbon produced in the fixed bed reactor with purging of N2. It indicates more intensive migration and transformation of inorganic elements during gasification at this condition. This resulted in formation of a carbon matrix with more porous structure and active sites on the carbon surface, promoting the Boudouard reaction and conversion of carbon."

BioCarbUp in TMS 2023: Advances in Pyrometallurgy

One BioCarbUpgrade associated work in the predecessor project BioCarbUp has been published in TMS 2023: Advances in Pyrometallurgy:

Stein Rørvik, Nicholas Smith-Hanssen, Sethulakshmy Jayakumari, Liang Wang (2023). Characterizing Bio-carbon for Metallurgical Processes Using Micro X-ray Computed Tomography with High Temperature Experiments. The abstract is given below.

"An important path to the goal of reducing the metal producing industries' CO₂ footprint is to replace fossil carbon sources with bio-based carbon sources for the electrodes and reductant agents. Since the structure of bio-carbon is substantially different from fossil carbon, characterizing the bio-carbon structure and examining its behaviour during the relevant processes are important. Focusing on the silicon and ferroalloy industries in Norway, micro X-ray computed tomography (µCT) has been used to analyse and compare single grains of bio-carbon before and after various experimental procedures. These procedures consist of high-temperature treatment under different conditions for CO/CO2 and SiO gas reactivity test, Kimpregnation and CH4-based carbon deposition. This paper shows examples on results from uCT measurements before and after the experiments, and describes briefly the data processing methods applied. The relevance to the experiments and industrial applications is also discussed."

BioCarbUp in TMS 2023: Advances in Pyrometallurgy

One BioCarbUpgrade associated work in the predecessor project BioCarbUp has been published in TMS 2023: Advances in Pyrometallurgy: Nicholas Smith-Hanssen, Gøril Jahrsengene, Eli Ringdalen (2023). <u>Biocarbon Materials in Metallurgical Processes—Investigation of Critical Properties.</u> The abstract is given below.

"The silicon, ferroalloy and aluminum industries have mostly been dependent on fossil carbons for their respective process. However, efforts to reduce their fossil CO₂-emissions the switch to biocarbon has already begun and targets of 25 to 40 % biocarbon by 2030 have been set by various producers in Norway. To achieve this transformation a better understanding of the effects of physical properties of the carbon on the process must be obtained so that the transformation can occur with minimal process interruptions. For the silicon, ferrosilicon, and ferromanganese industries the effects of biocarbon reductants are the primary interest whereas for the

aluminum industry use of biocarbon to replace packing coke used in anode baking is desired. In this work, an overview over relevant carbon properties and methods to characterize these are presented together with an evaluation of how these properties may affect the different processes when introducing biocarbon."

BioCarbUp in International Journal of Heat and Mass Transfer

One BioCarbUpgrade associated work in the predecessor project BioCarbUp has been published in International Journal of Heat and Mass Transfer: Jingyuan Zhang, Tian Li, Henrik Ström, Boyao Wang, Terese Løvås (2023). A novel coupling method for unresolved CFD-DEM modeling. The abstract is given below.

"In CFD-DEM (computational fluid dynamics-discrete element method) simulations particles are considered Lagrangian point particles. The details of the flow near the particle surface are therefore not fully resolved. When the particle scale is larger than the resolved flow scale, the coupling between the CFD model and the DEM model is critical. An effective coupling scheme should minimize the risk of artificial influences on the results from choices of numerical parameters in implementations and consider efficiency and robustness. In this work, a novel coupling method is developed. The method includes both the smoothing of the particle data and the sampling of the gas phase quantities. The smoothing employs the diffusion-based method. The gas sampling method can reconstruct the filtered fluid quantities at the particle center. The sampling method is developed based on the diffusion-based method with higher efficiency. The new method avoids mesh searching and it can be easily implemented in parallel computing. The developed method is validated by the simulation of a forced convection experiment for a fixed bed with steel spheres. With the well-posed arid-independent coupling scheme, the simulation results are in good agreement with the experimental measurements. The coupling effects and the computational cost are discussed in detail."

BioCarbUp results summarized in SINTEF blog and in a project handbook

The BioCarbUpgrade predecessor project BioCarbUp has been summarised in a SINTEF blog: Øyvind Skreiberg. Biochar: Renewable carbon from biomass for the metallurgical industry. SINTEF blog 20 February 2023.

Øyvind Skreiberg. <u>Biokull: Fornybart karbon fra biomasse til metallurgisk industri</u>. SINTEF blogg 17 januar 2023. (Norwegian version)

This adds on to the earlier published project handbook:

Øyvind Skreiberg, Liang Wang, Gøril Jahrsengene, Tian Li, Simen Gjølsjø (2022). Optimising the biocarbon value chain for sustainable metallurgical industry - BioCarbUp handbook.

BioCarbUp at JTACC 2023

Two BioCarbUgrade associated works in the predecessor project BioCarbUp were presented at 3rd Journal of Thermal Analysis and Calorimetry Conference 20–23 June 2023, Balatonfüred, Hungary:

- 1) Zsuzsanna Czégény, I.S. Czirok, Robert Johnson, Zoltán Sebestyén, Bence Babinszki, Emma Jakab, Lian Wang, Scott Turn, Øyvind Skreiberg. Biocarbons produced under pressurized conditions: characterisation of the volatiles.
- 2) Bence Babinszki, Zoltán Sebestyén, Emma Jakab, Luca Kőhalmi, János Bozi, Gábor Várhegyi, Liang Wang, Øyvind Skreiberg, Zsuzsanna Czégény. The effect of pyrolysis conditions on yield, thermal behaviour and volatile matter composition of biocarbon products.

BioCarbUpgrade at the 62nd Annual Conference of Metallurgists

Two BioCarbUpgrade and BioCarbUp joint manuscripts have been accepted for presentation at the 62nd Annual Conference of Metallurgists, August 21-24, 2023, Fairmont Royal York, Toronto, Canada:

- 1) Sethulakshmy Jayakumari, Gøril Jahrsengene, Michal Ksiazek, Eli Ringdalen. Investigations on CO₂ reactivity and Thermal Strength of Carbon Sources for Ferroalloy and Silicon Production.
- 2) Gøril Jahrsengene, Sethulakshmy Jayakumari, Ida Kero, Eli Ringdalen. Sustainable Metal Production – Use of Biocarbon and the Concern of Dusting.

The manuscripts have been accepted for publication in conference proceedings.

Conference of Metallurgists 2023 is happening in Toronto, Canada, August 21-24. Peer reviewed conference papers on subjects of biocarbon for metallurgical purposes from the BioCarbUp, ReducedCO2, Biocoke4FAI, and closely related to BioCarbUpgrade, will be presented by SINTEF Industry participants. Gøril Jahrsengene will present "Sustainable Metal Production - Use of Biocarbon and the Concern of Dusting", Sethulakshmy Javakumari will present "Investigations on CO₂ reactivity and Thermal Strength of Carbon Sources for Ferroalloy and Silicon Production", and Stein Rørvik will present "Investigating Reactivity of Bio-Carbon for Metallurgical Processes Using Micro X-Ray Computed Tomography". All are presenting in the "Sustainability in Pyrometallurgy" symposia.

BioCarbUpgrade at the 2nd International Conference on Energy, Environment & Digital Transition

Two BioCarbUpgrade and BioCarbUp joint manuscripts have been accepted for presentation at the 2nd International Conference on Energy, Environment & Digital Transition (E2DT), Palermo, Italy, 22-25 October 2023:

- 1) Liang Wang, Øyvind Skreiberg. A critical review on self-heating and self-ignition of biocarbon.
- Liang Wang, Øyvind Skreiberg. Evaluation of water leaching on properties of woody biomass for biocarbon production.

The manuscripts have been accepted for publication in conference proceedings.

BioCarbUpgrade in EERA Bioenergy Newsletter

An article entitled "Upgrading biocarbon for sustainable metallurgical industries" presents BioCarbUpgrade in the July 2023 EERA (European Energy Research Alliance) Bioenergy newsletter.

The Contribution of Biomass to Reduce Global Warming was elaborated on in EERA Bioenergy Newsletter

An article entitled "The Contribution of Biomass to Reduce Global Warming" was included in the December 2022 EERA (European Energy Research Alliance) Bioenergy newsletter. While the biomass contribution to energy production is very important, the contribution of biomass to cover different material needs is also important, e.g. for substitution of fossil reductants and materials in the metallurgical industry.

BioCarbUpgrade publications

Liang Wang, Øyvind Skreiberg. A critical review on self-heating and self-ignition of biocarbon. Accepted for presentation at E2DT, 22-25 October 2023, Palermo, Italy.

Liang Wang, Øyvind Skreiberg. Evaluation of water leaching on properties of woody biomass for biocarbon production. Accepted for presentation at E2DT, 22-25 October 2023, Palermo, Italy.

Sethulakshmy Jayakumari, Gøril Jahrsengene, Michal Ksiazek, Eli Ringdalen. Investigations on CO₂ reactivity and Thermal Strength of Carbon Sources for Ferroalloy and Silicon Production. Accepted for presentation at the 62nd

Annual Conference of Metallurgists, August 21-24, 2023, Fairmont Royal York, Toronto, Canada.

Gøril Jahrsengene, Sethulakshmy Jayakumari, Ida Kero, Eli Ringdalen. Sustainable Metal Production – Use of Biocarbon and the Concern of Dusting. Accepted for presentation at the 62nd Annual Conference of Metallurgists, August 21-24, 2023, Fairmont Royal York, Toronto, Canada.

Øyvind Skreiberg (2023). <u>Upgrading biocarbon for sustainable metallurgical industries</u>. EERA Bioenergy News 19, July 2023, p. 13.

Liang Wang, Øyvind Skreiberg, Nicholas Smith-Hanssen, Sethulakshmy Jayakumari, Stein Rørvik, Gøril Jahrsengene, Scott Turn (2023). <u>Investigation of gasification reactivity and properties of biocarbon at high temperature in a mixture of CO/CO₂. Fuel 346, 128233.</u>

Robert L. Johnson, Kyle Castillo, Christian Castillo, Liang Wang, Øyvind Skreiberg, Scott Q. Turn (2023). <u>Use of Plasticized Biochar Intermediate for Producing Biocarbons with Improved Mechanical Properties</u>. ACS Sustainable Chemistry & Engineering 11, 5845-5857.

Zsuzsanna Czégény, I.S. Czirok, Robert Johnson, Zoltán Sebestyén, Bence Babinszki, Emma Jakab, Liang Wang, Scott Turn, Øyvind Skreiberg (2023). Biocarbons produced under pressurized conditions: characterisation of the volatiles. JTACC, 20–23 June 2023, Balatonfüred, Hungary.

Bence Babinszki, Zoltán Sebestyén, Emma Jakab, Luca Kőhalmi, János Bozi, Gábor Várhegyi, Liang Wang, Øyvind Skreiberg, Zsuzsanna Czégény (2023). The effect of pyrolysis conditions on yield, thermal behaviour and volatile matter composition of biocarbon products. JTACC, 20–23 June 2023, Balatonfüred, Hungary.

Gábor Várhegyi, Liang Wang, Øyvind Skreiberg (2023). Kinetics of the CO₂ gasification of woods, torrefied woods, and wood chars. Least squares evaluations by empirical models. Journal of Thermal Analysis and Calorimetry. https://doi.org/10.1007/s10973-023-12151-y.

Stein Rørvik, Nicholas Smith-Hanssen, Sethulakshmy Jayakumari, Liang Wang (2023). <u>Characterizing Bio-carbon for Metallurgical Processes Using Micro X-ray Computed Tomography with High Temperature Experiments</u>. TMS 2023: Advances in Pyrometallurgy pp. 179–197.

Nicholas Smith-Hanssen, Gøril Jahrsengene, Eli Ringdalen (2023). <u>Biocarbon Materials in Metallurgical Processes—Investigation of Critical Properties</u>. TMS 2023: Advances in Pyrometallurgy pp. 165–177.

Jingyuan Zhang, Tian Li, Henrik Ström, Boyao Wang, Terese Løvås (2023). A novel coupling method for unresolved CFD-DEM modeling. International Journal of Heat and Mass Transfer 203, 123817.

Øyvind Skreiberg. <u>Biochar: Renewable carbon from biomass for the metallurgical industry</u>. SINTEF blog 20 February 2023.

Øyvind Skreiberg. Biokull: <u>Fornybart karbon fra biomasse til</u> metallurgisk industri. SINTEF blogg 17 januar 2023.

Øyvind Skreiberg (2023). BioCarbUp - Optimalisering av biokarbon verdikjeden for en bærekraftig metallurgisk industri. Norsk Biokullnettverk årskonferanse, 11-12 januar 2023, Stavanger.

Øyvind Skreiberg (2022). <u>The Contribution of Biomass to Reduce Global Warming</u>. EERA Bioenergy News 18, December 2022, pp. 5-6.

Other news

Norsk Biokullnettverk

The "Norwegian Biochar Network" was founded in 2019. Its purpose is to gather actors from the biochar value chains in Norway. The network aims to promote biochar as an important part of the circular economy, and works towards Norwegian leadership in value creation connected to production and utilization of biochar. SINTEF Energy Research is a member in the network, and Øyvind Skreiberg is a member of its board. Also the BioCarbUpgrade industry partners Elkem, Eramet Norway, Norsk Hydro, OBIO and WAI Environmental Solutions are members in the network. The network has now been in operation for more than three years and has attracted great interest and many members. As a part of the network activities, seminars, workshops and webinars have been arranged on different biochar topics and for different industries (e.g. metallurgical industry), and the network is also active in making the biochar voice heard in the society and towards authorities. At the annual meeting of Norsk Biokullnettverk in January 2023, Øyvind Skreiberg presented results from the BioCarbUp project. All in all, the foundation of the network has been a timely one, serving its purpose. For more info about the network: https://www.biokull.info/ and the news page here.

Nordic Biochar Network

The Nordic Biochar Network was founded in 2019. It is a joint initiative of researchers in the Nordic countries to increase and spread knowledge about biochar. Research Scientist Kathrin Weber from SINTEF Energy Research was the main initiator of the Nordic Biochar Network. As a part of the network activities, conferences and webinars have been arranged, e.g. the recent Biochar Summit. For more info about the network: https://www.nordicbiochar.org/

International Biochar Initiative

In addition to the Norwegian Biochar Network and the Nordic Biochar Network, the International Biochar Initiative (IBI) is a source of extensive information connected to the biochar field. Its mission is to provide a platform for fostering stakeholder collaboration, good industry practices, and environmental and ethical standards to support biochar systems that are safe and economically viable. IBI news are available here.

European Biochar Industry Consortium (EBI)

EBI is supporting the development of biochar applications and is a network of many industrial actors connected to biocarbon production and utilisation. Earlier Norsk Biokullnettverk had an active link to the International Biochar Initiative, but this has changed to EBI, i.e. with an increased industrial and European focus.

Prosess21

Prosess21 is a forum established to strengthen the coordination between the competence environments in and connected to the process industry and the public actors. Prosess21 shall give strategic advices and recommendations on how to minimize emissions from the process industry while achieving sustainable growth. The metallurgical industry is a very important part of the Norwegian process industry. Prosess21 provided their input to the work with a Report to the Storting (white paper) regarding how to reach the national climate goals for 2030. An interesting report, with respect to possible future use and priorities regarding biomass based materials in the Norwegian process industry, Biobasert Prosessindustri, is now finalized by one of the Prosess21 expert groups, as Ny prosessteknologi med redusert as karbonavtrykk inkl. CCU. The Prosess21 main report, summarises the Prosess21 work.

CaNAI Summer School 2023

https://www.prosess21.no/

For more info about Prosess21:

After Conference of Metallurgists 2023, a number of participants from SINTEF Industry and NTNU (>10 Norwegians) are travelling to Quebec, Canada, for the final CaNAI summer school (INTPART project). Participants from universities and (mainly) aluminum industry will have the opportunity to present and discuss current work and explore future collaboration. The host, Laval University, have previously had a good cooperation with SINTEF and NTNU on the subject of bio-binders for pre-baked anodes, and work from present PhD students on the subject is on the schedule. The summer school will consist of 2 days of talks and lectures, where two of the presentations from SINTEF will be about use of

biocarbon in metallurgical industries (Gøril Jahrsengene and Stein Rørvik, with presentations similar to their COM presentations), and a visit to Pyrovac, a Canadian bio-oil producer.

FME Sustainable Carbon Cycles initiative

FME Sustainable Carbon Cycles is a Centre for Environmentally Friendly Energy Research (FME) initiative. If funded, the centre will promote a sustainable valorisation of all biomass resources combining energy with utilisation of by- or coproducts for materials and carbon storage applications.

A sketch application was submitted in May and now the work with the full application starts, for the submission deadline 15 November. The decision regarding funding will be known in summer 2024. The competition is very strong. In any case, the initiative and its many partners clearly highlights the importance of the topic and the interest from a broad range of research, industrial and public actors. Øyvind Skreiberg and Michael Becidan from SINTEF Energy Research are heading the initiative.

Recent events

ICSOBA 2022, 10-14 October 2022, Athens, Greece and online. https://icsoba.org/2022/

1st International Conference on Energy, Environment & Digital Transition, 23-26 October 2022, Milano, Italy. https://www.aidic.it/e2dt/

TMS 2023 Annual Meeting & Exhibition, 19-23 March 2023, San Diego, California, USA. https://www.tms.org/AnnualMeeting/TMS2023

ICheap16, 21-24 May 2023, Naples, Italy. https://www.aidic.it/icheap16/

EUBCE 2023, 5-8 June 2023, Bologna, Italy and online. https://www.eubce.com/

Biochar Summit 2023, 12-15 June, Helsingborg, Sweden. https://www.biochar-summit.eu/

3rd Journal of Thermal Analysis and Calorimetry Conference 20–23 June 2023, Balatonfüred, Hungary. https://akcongress.com/jtacc/

Upcoming events

The 62nd Annual Conference of Metallurgists, August 21-24, 2023, Fairmont Royal York, Toronto, Canada. https://metsoc.org/events-posts/the-62nd-annual-conference-of-metallurgists-com-2023/

E2DT, 22-25 October 2023, Palermo, Italy. https://www.aidic.it/e2dt2023/

Links (click on the links or logos to get there)

<u>BioCarbUp</u>

BioCarb+

KPN reduced CO₂

Prosess21

SKOG22

Energi21

Norsk Biokullnettverk

Nordic Biochar Network



























