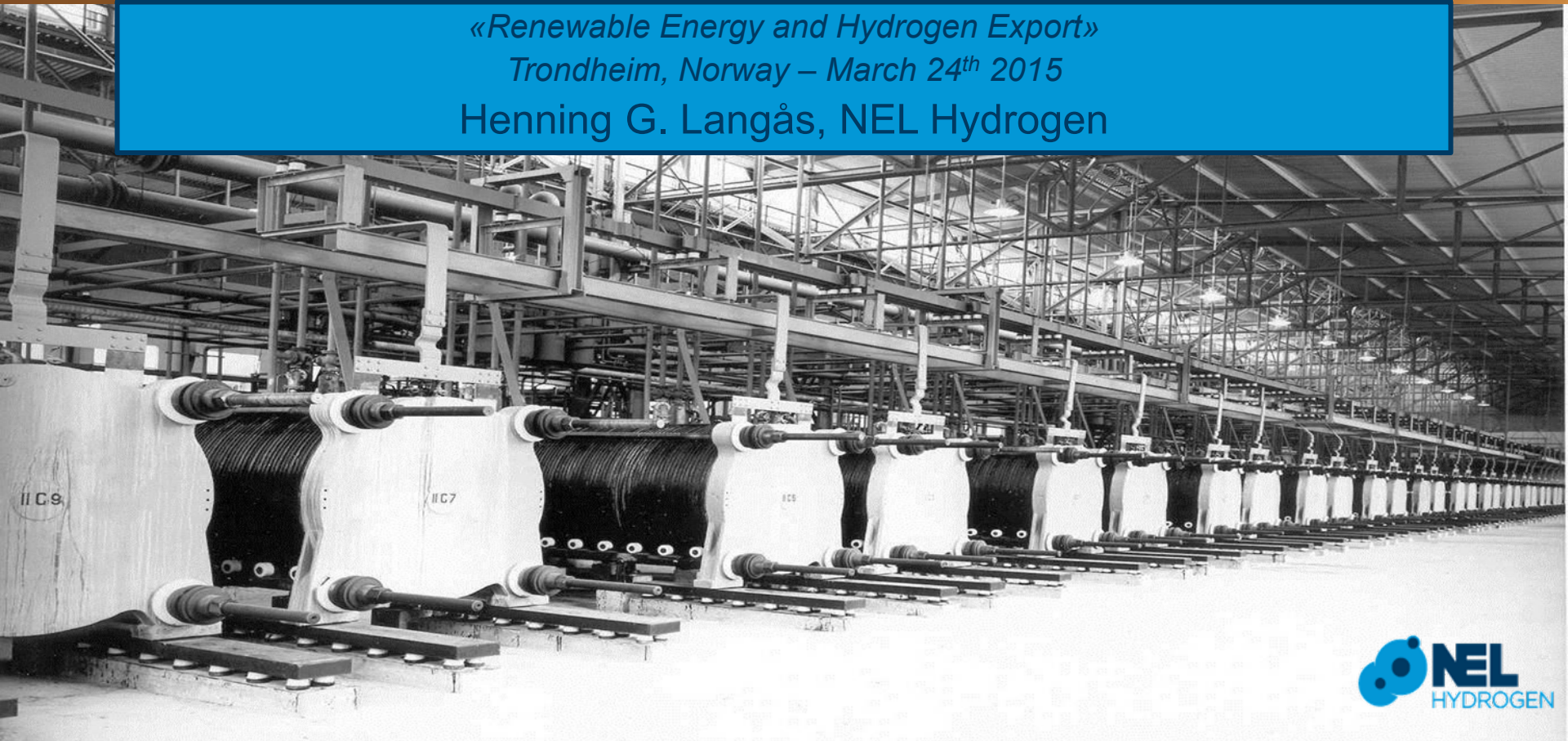
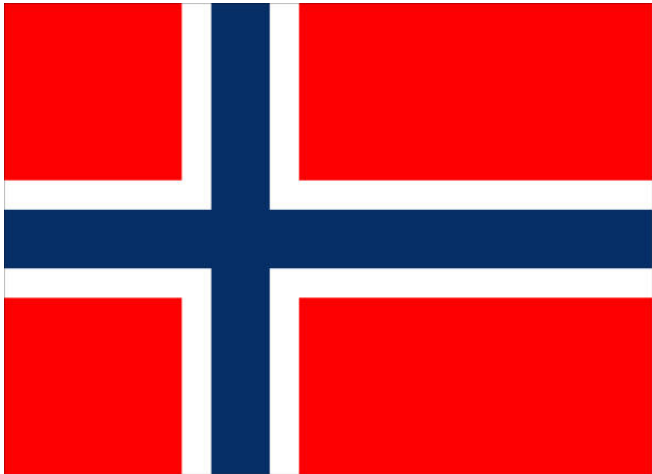


# LARGE SCALE HYDROGEN PRODUCTION

*«Renewable Energy and Hydrogen Export»  
Trondheim, Norway – March 24<sup>th</sup> 2015  
Henning G. Langås, NEL Hydrogen*



# NEL HYDROGEN - KEY FACTS



- Private Norwegian company, listed on Oslo Stock Exchange
- ~ 25 employees
- Business: water electrolysers
- Worldwide presence with customers in more than 50 countries
- Financials 2014;
  - Revenues 69,3 MNOK
  - EBIT 14,5 MNOK



# COMPANY HISTORY



Norsk Hydro started up electrolyser technology for **large scale H<sub>2</sub> production** at its ammonia fertilizer plants in Rjukan, Norway

1927

1974



Commercial sales of water electrolysers commenced in the 1970's

Spin-off, Norsk Hydro Electrolysers (NHEL) established as a separate and limited company fully owned by Norsk Hydro

1993



Statoil becomes the owner of NHEL as a result of the Statoil-Hydro merger

2007



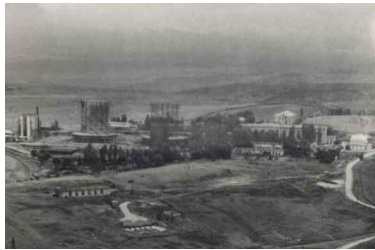
The company leaves Statoil and has a new ownership, name and logo

2011

2014

NEL Hydrogen listed on Oslo Stock Exchange

# ELECTROLYSER IN HISTORICAL CONTEXT



COAL GASIFICATION



1800's – 1920's



WATER ELECTROLYSIS



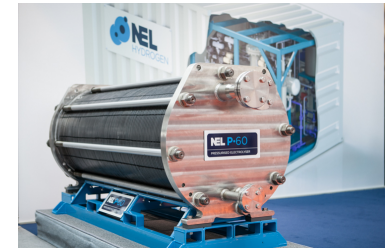
1920's – 1960's



GAS REFORMING



1950's – TODAY



H<sub>2</sub> ECONOMY?



2010 –

# REVITALISATION OF GREEN H<sub>2</sub> PRODUCTION



# H<sub>2</sub> ECONOMY



H<sub>2</sub> MOBILITY /  
FUEL FOR TRANSPORT

ENERGY STORAGE /  
POWER-TO-GAS (PtG)



NEED FOR ELECTROLYSERS

# H<sub>2</sub> MOBILITY / FUEL FOR TRANSPORT

2010:

«A portfolio of power-trains for Europe» - *fact based analysis*

## COMPANIES:

BMW, Daimler, Ford, GM, Honda, Hyundai, Kia, Nissan, Renault, Toyota, Volkswagen

ENI, Galp, OMV, Shell, Total

EnBW, Vattenfall

Air Liquide, Air Products, Linde

Intelligent Energy, Powertech

Nordex

ELT, Hydrogenics, NEL Hydrogen, Proton

European Climate Foundation, FCH JU, NOW

➤ Future power trains a combination of ICE\*, BEV\*, FCEV\* and partly PHEV\*

➤ Early stages of FCEV; government stimulus required for build-up of infrastructure

➤ 25% FCEV by 2050; 800 retail stations in 2020, 5.100 by 2030, 18.200 by 2050

➤ 30% on-site electrolyser in 2020, and 15% on-site + 15% central electrolyser by 2050

\*ICE = Internal Combustion Engine

\*BEV = Battery Electric Vehicles

\*FCEV = Fuel Cell Electric Vehicles

\*PHEV = Plug-In Hybrid Electrical Vehicle

# ENERGY STORAGE / POWER-TO-GAS (PtG)

2015:

«Commercialisation of Energy Storage in Europe» - *fact based analysis*

## COMPANIES:

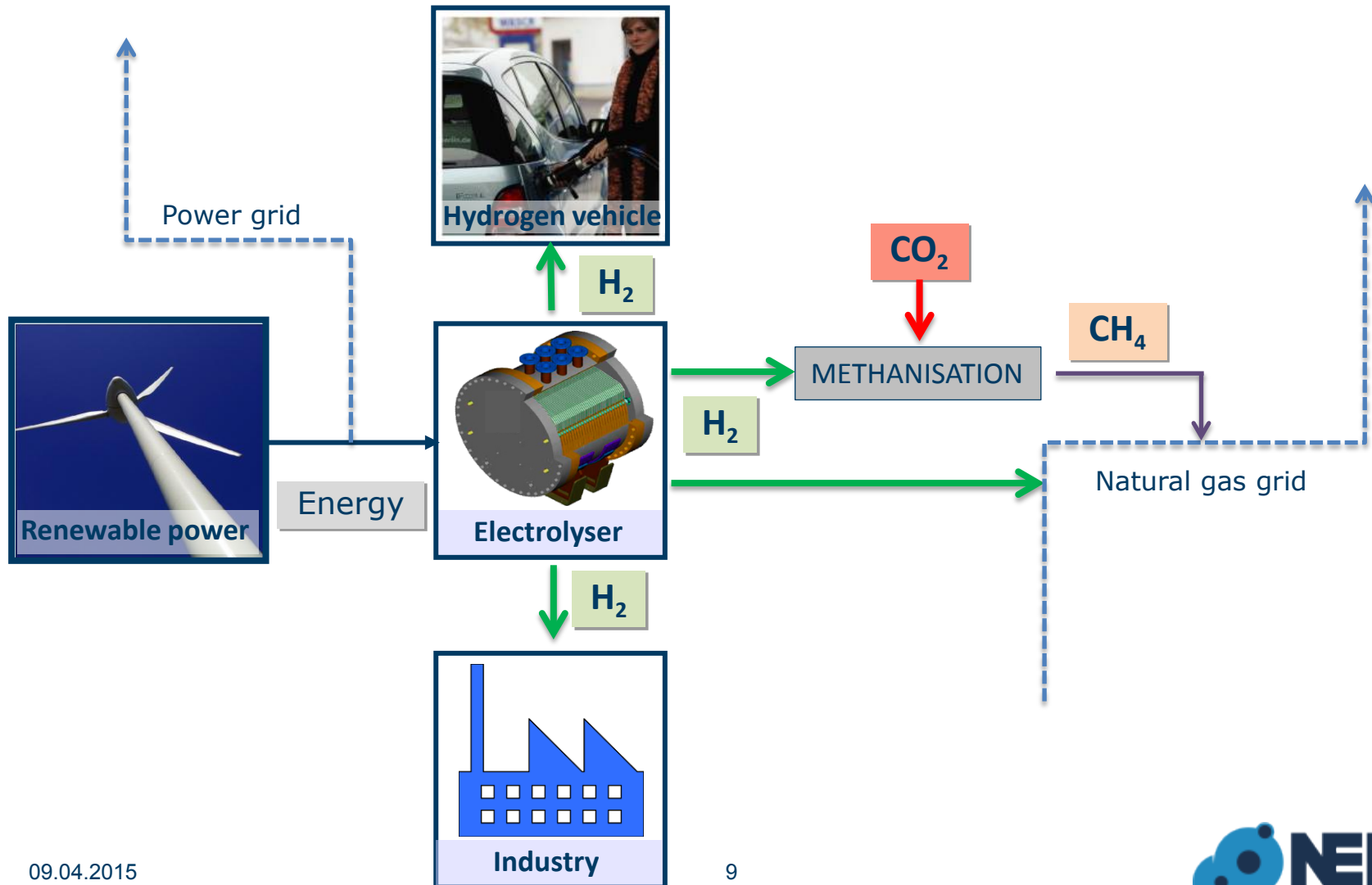


- ➔ Future increase in RES\* (2020: 36%, 2030: 45-60%, 2050: > 80%) will require flexibility
- ➔ Flexibility not solved by traditional solutions, energy storage technologies required
- ➔ Conversion to H<sub>2</sub> by electrolysis is the only technology enabling full utilization of all excess energy
- ➔ Positive business case for PtG by 2030, but need to offset H<sub>2</sub> to local industrial consumer for short term solutions

\*RES = Renewable Energy System



# POWER-TO-GAS - UTILISING EXCESS RENEWABLE POWER



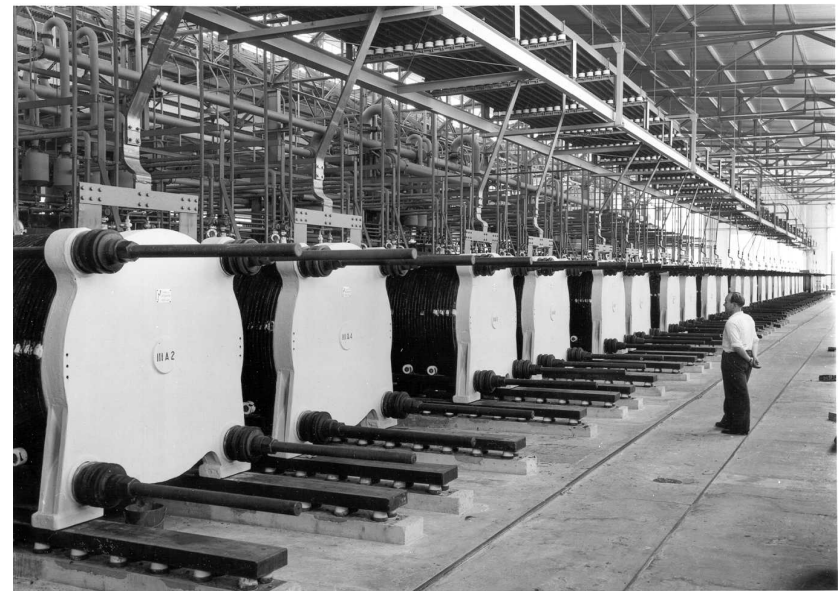
# KEY CRITERIA'S

- How to enable a business case for PtG and H<sub>2</sub> mobility with focus on water electrolyser technology?
- CHALLENGE?
  - Minimize Capex
  - Long term reliable technology
  - Minimize Opex

# HISTORICAL LARGE SCALE PLANTS



Rjukan, Norway; 1927 – 1970's



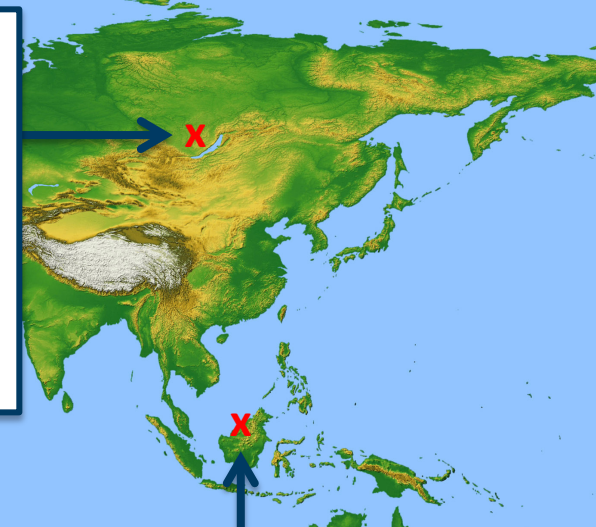
Glomfjord, Norway; 1953 – 1991

- Two largest electrolyser plants worldwide
- Capacity: 30 000 Nm<sup>3</sup>/h each
- Energy consumption: approximately 135 MW each
- Supplied by renewable hydro power

# NEW LARGE SCALE PLANTS



Company: Nitol Solar  
Industry: Polysilicon  
Start-up: 2011  
Capacity: 1 940 Nm<sup>3</sup>/h  
Energy: 8,8 MW  
Source: Hydro Power

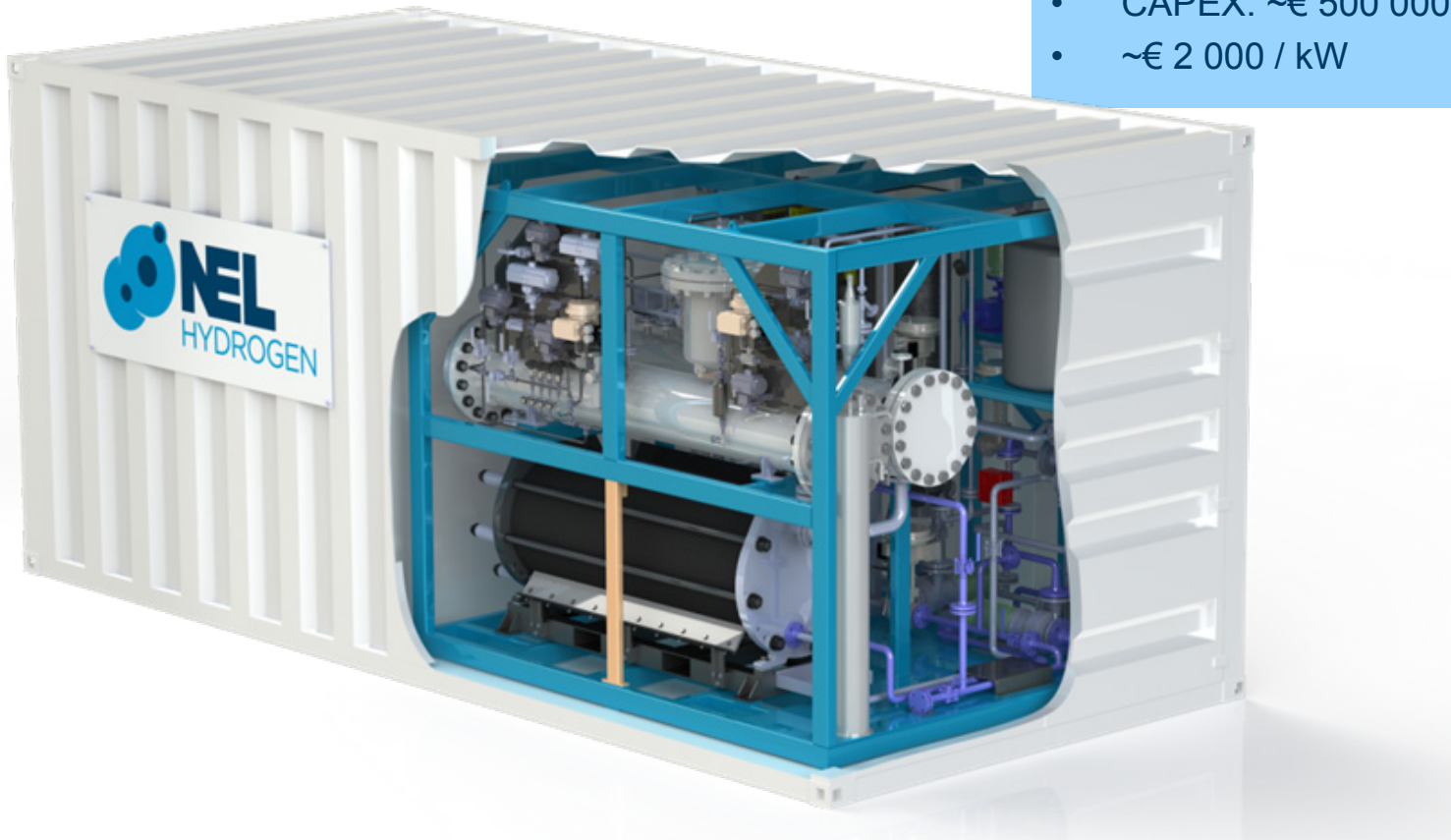


Company: Tokuyama  
Industry: Polysilicon  
Start-up: 2012 & 2013  
Capacity: 2 500 Nm<sup>3</sup>/h +  
3 000 Nm<sup>3</sup>/h  
Energy: Total 25 MW  
Source: Hydro Power



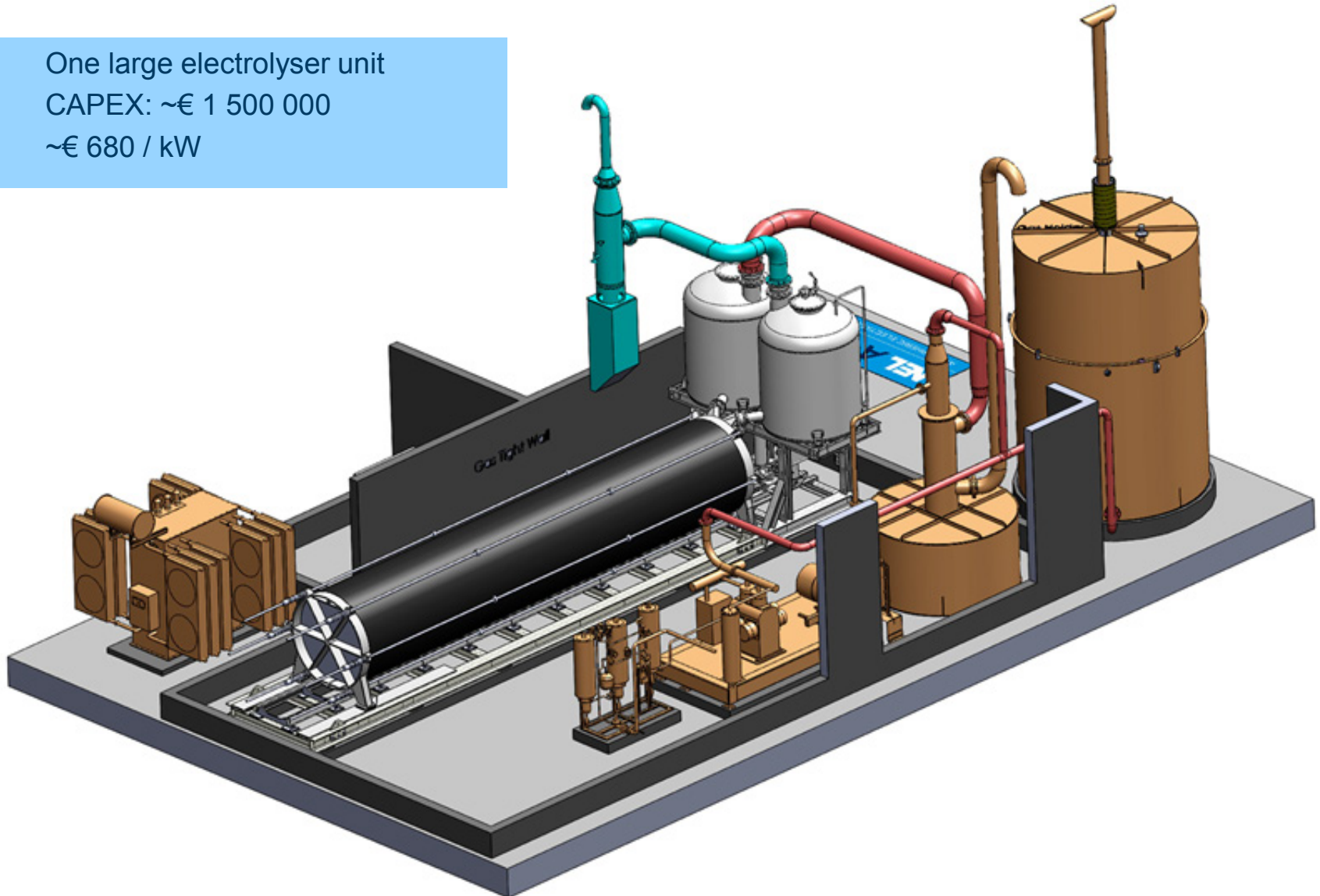
# 250 kW PLANT (50 Nm<sup>3</sup>/hr)

- Typical size for demo-projects
- CAPEX: ~€ 500 000
- ~€ 2 000 / kW



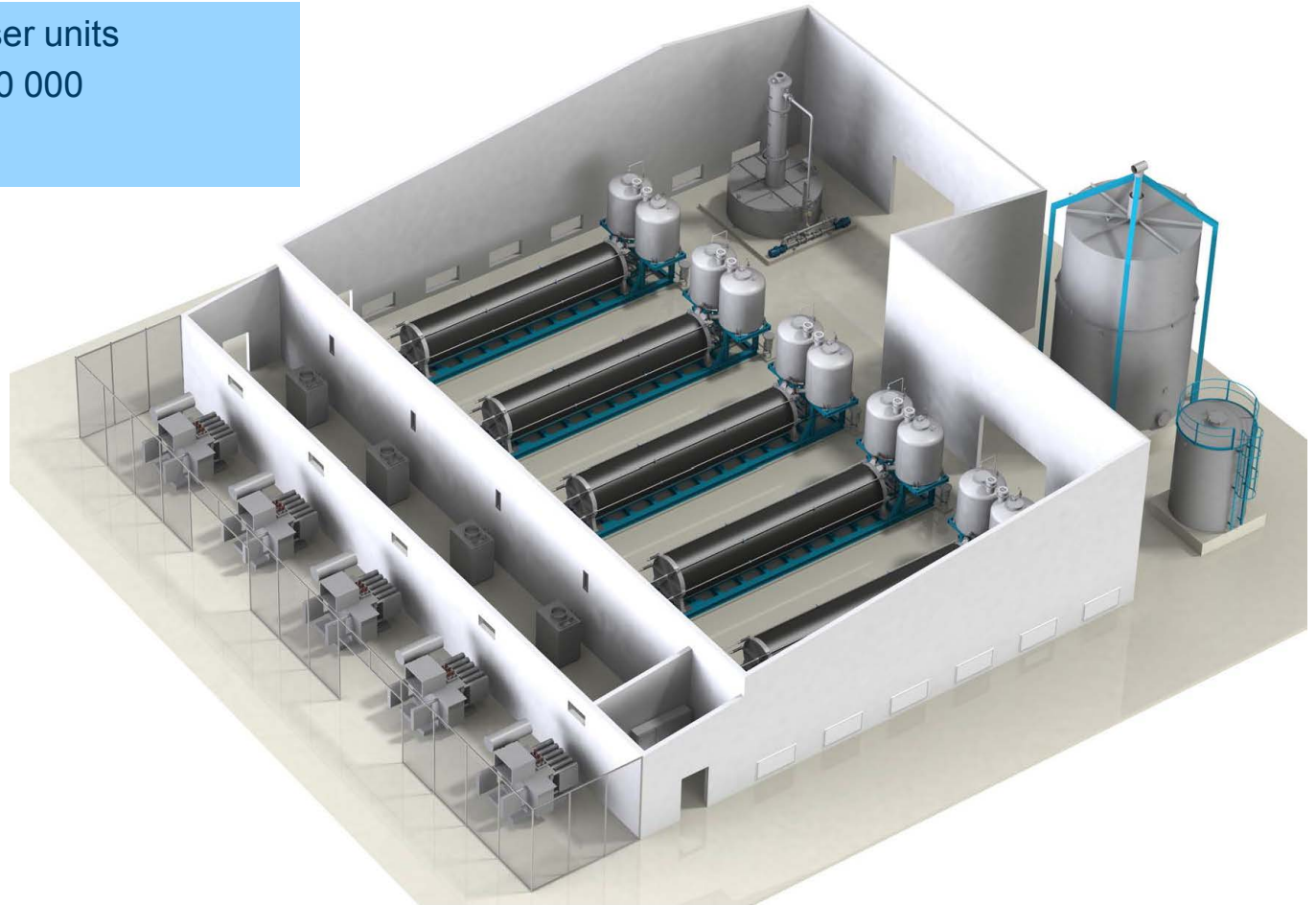
# 2,2 MW PLANT (485 Nm<sup>3</sup>/hr)

- One large electrolyser unit
- CAPEX: ~€ 1 500 000
- ~€ 680 / kW

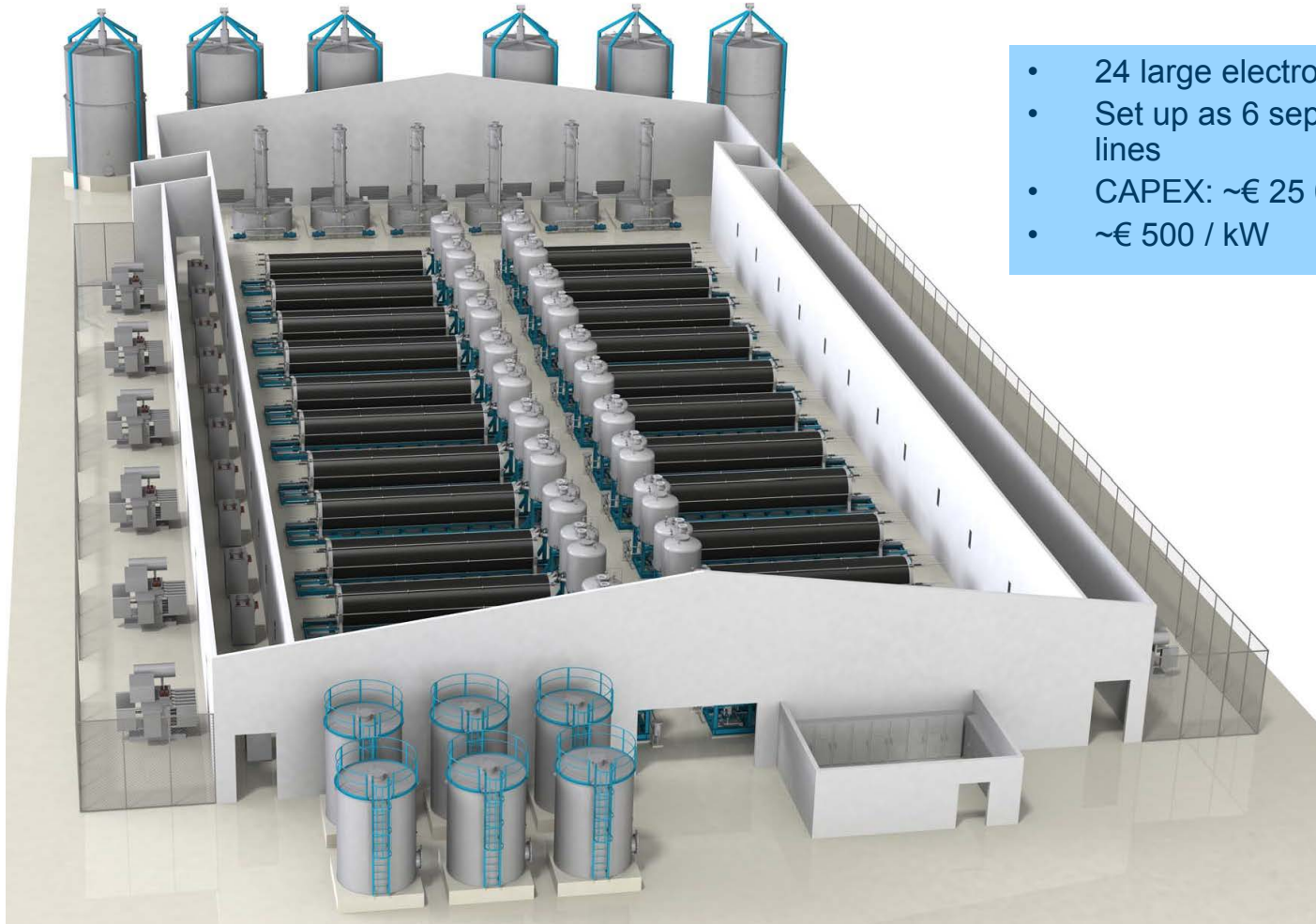


# 10 MW PLANT (2 250 Nm<sup>3</sup>/hr)

- 5 large electrolyser units
- CAPEX: ~€ 5 500 000
- ~€ 550 / kW



# 50 MW PLANT (10 800 Nm<sup>3</sup>/hr)

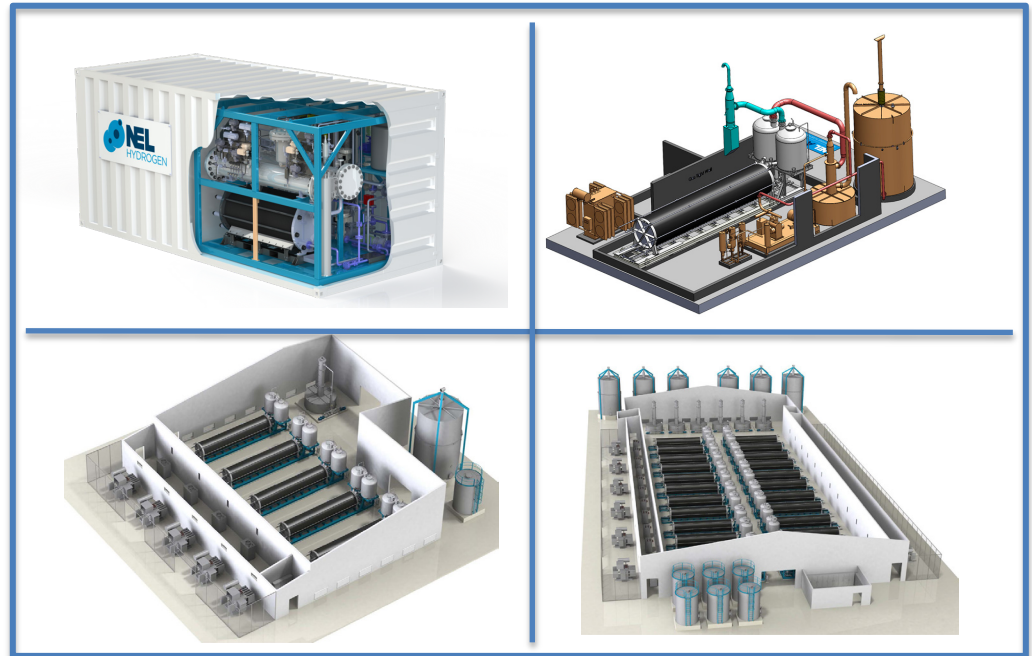


- 24 large electrolyser units
- Set up as 6 separate production lines
- CAPEX: ~€ 25 000 000
- ~€ 500 / kW

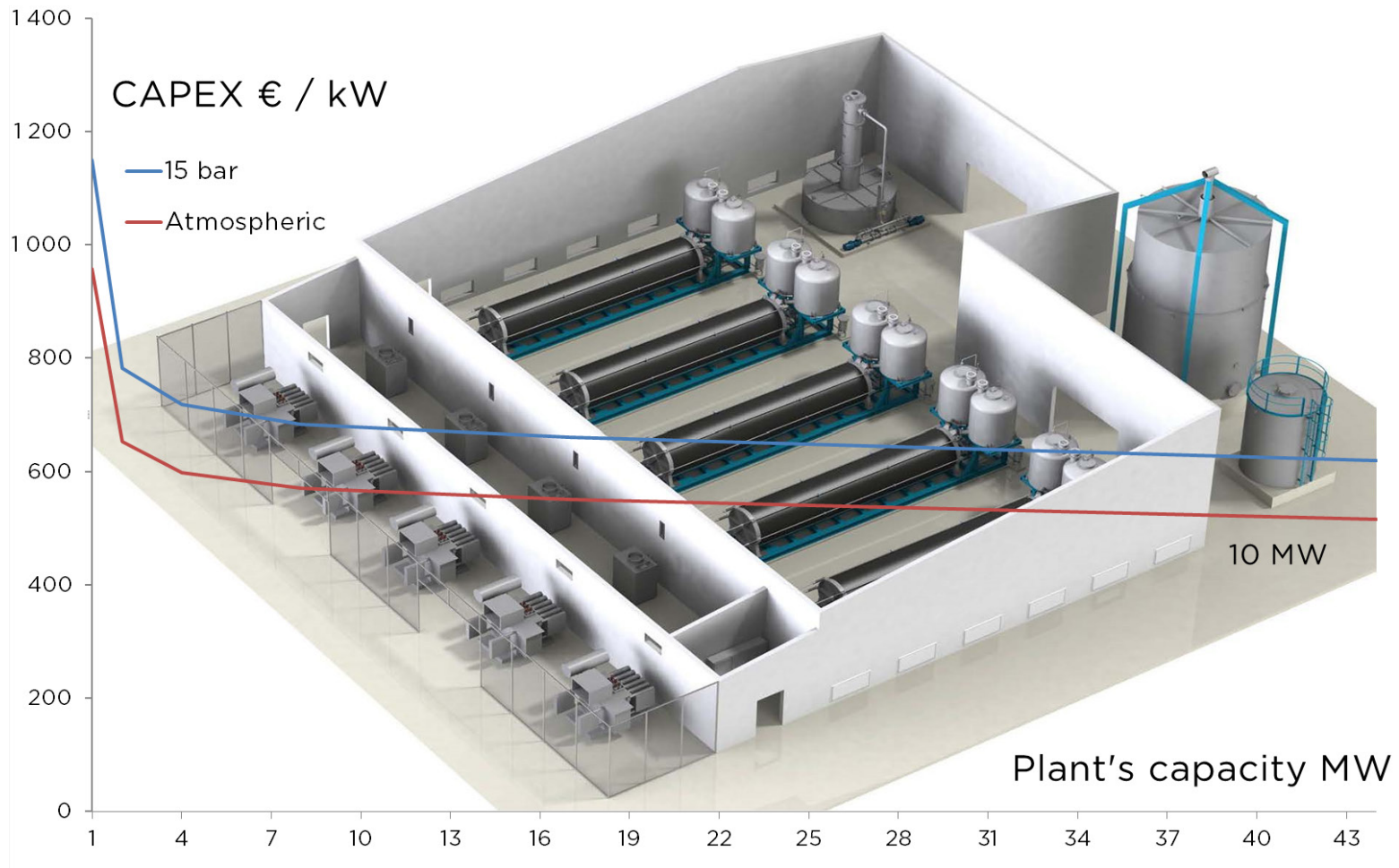


# CAPEX SUMMARY

- Today's demo-projects not representative
- A need to go large scale to reduce CAPEX
- Reduction to about 1/4 of initial CAPEX
- Not much to gain on going from 10 to 50 MW (but somewhat untapped potential?)



# CAPEX COSTS LARGE SCALE



# COST; OPEX

## 1. Get right technology!

- Stable operation
- No shut-downs
- Minimum maintenance
- Long lifetime (cell stack & plant)

## 2. Focus on energy efficiency

- If technology is right; energy cost is > 90% of OPEX

The logo for NELA, consisting of the letters 'NELA' in a bold, white, sans-serif font on a blue background.

ATMOSPHERIC  
ELECTROLYSER

KEY FOR SUCCESS:

1. Go large
2. Reliability & efficiency





**THANK YOU!**